

A Fortnightly Magazine Devoted to the Dyes, Dye-intermediates, Chemicals, Paints, Textile Trade & Industries



Shri B. V. Sharma

RANG UDHYOG NEWS

Adm. office : 5, Vaibhav Complex, Opp. Canara Bank,
L.G. Corner, Maninagar-W, Ahmedabad - 380008. (Guj.)
Mobile : 098245 86564, 098794 49271
E-mail : rangudhyognews@gmail.com
Website : www.rangudhyognews.com
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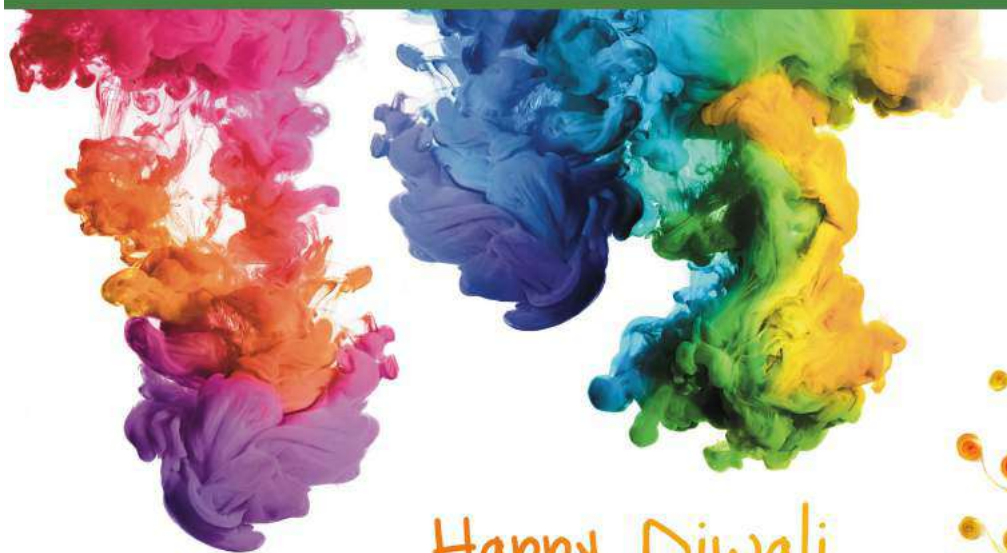
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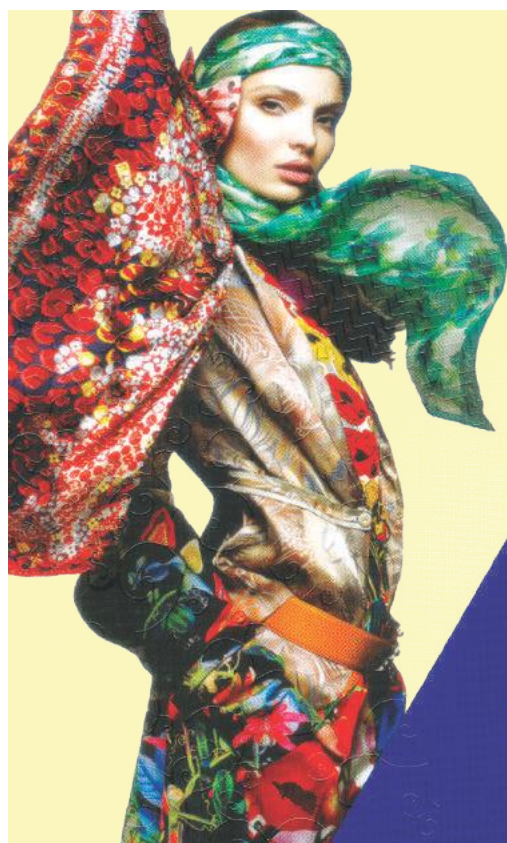
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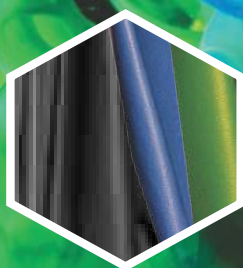


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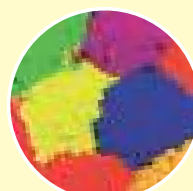
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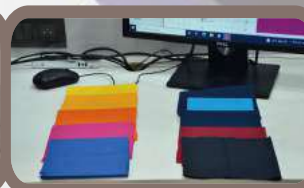
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| * Yellow 62 - Yellow 2RLS | * Red 119 - Fire Red G | * Violet 9 - Crystal Violet Base |
| * Yellow 82 - Yellow R | * Red 122 - Red B | * Violet 58 - Violet R |
| * Yellow 90 - Yellow GL | * Red 127 - Pink 5BLG | * Violet 66 - Dark Violet RL |
| * Yellow 146 - Yellow 4GN | * Red 132 - Red 2BL | * Blue 4 - Victoria Blue Base |
| * Orange 45 - Orange 3RE (Yellow 2R) | * Black 27 - Black RE | * Blue 48 - Blue 2GLN |
| * Orange 54 - Orange RE | * Black 28 - Black CA | * Maroon (Purple) - Mixture Colour |
| * Orange 56 - Orange G | * Black 29 - Black RL | * Royal Blue - Mixture Colour |
| * Orange 58 - Orange RL | * Black 34 - Black RBL | * Dark Green - Green BL (Mixture) |
| * Orange 62 - Orange 2R | * Black 35 - Black BR | * Light Green - Green RL (Mixture) |
| * Orange 99 - Orange R | * Black 45 - Black LSN | * Cadbury Violet - Mixture Colour |
| * Red 8 - Red BB | * Black 46 - Ink Black X17 | * Golden Yellow - Mixture Colour |
| * Red 23 - (Oil Red) | * Brown 43 - Brown 2RL | |

D&C COLOURS

- | | |
|-----------------------|----------------------|
| ▶▶ D&C Violet 2 | ▶▶ D&C Red 27 Lake |
| ▶▶ Ext. D&C Violet 2 | ▶▶ D&C Red 28 Lake |
| ▶▶ D&C Yellow 8 Lake | ▶▶ D&C Red 33 Lake |
| ▶▶ D&C Yellow 10 Lake | ▶▶ D&C Red 30 Lake |
| ▶▶ D&C Yellow 11 Lake | ▶▶ D&C Red 6 Ba Lake |
| ▶▶ D&C Yellow 33 Lake | ▶▶ D&C Red 7 Ca Lake |
| ▶▶ D&C Orange 5 Lake | ▶▶ D&C Green 5 Lake |
| ▶▶ D&C Red 21 Lake | ▶▶ D&C Green 6 Lake |
| ▶▶ D&C Red 22 Lake | ▶▶ D&C Blue 1 Lake |

ACID DYES

- | | |
|-----------------|------------------|
| ▶ Acid Blue 9 | ▶ Acid Blue 324 |
| ▶ Acid Blue 25 | ▶ Acid Green 25 |
| ▶ Acid Blue 40 | ▶ Acid Violet 43 |
| ▶ Acid Blue 74 | ▶ Acid Red 14 |
| ▶ Acid Blue 161 | ▶ Acid Red 18 |



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- Yellow R (O. 44)
- Yellow RTN (Y. 24)
- G. Yellow R (Y. 17)
- G. Yellow RNL 150% (O.107)
- Orange 2R (O.7)
- Orange 3R (O.16)
- Red 5B (R. 35)
- Red RB (R.198A)
- Violet 5R (V.5)
- Blue 3R (B.28)
- Blue BBID (B.220)
- Turq. Blue G (B.21)
- N. Blue GG (B. 203)
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- Black B (Bl. 5)
- Black RL (Bl. 31)
- Black HFGR
- Black N 150



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- Orange HE2R (O.84)
- Red HE3B (R.120)
- Red HE7B (R.141)
- Red HE8B (R.152)
- Blue HERD (B.160)
- N. Blue HER (B.171)
- N. Blue HE2R (B.172)
- Green HE4BD (B.19)

"ME" DYES

- Yellow ME4GL (Y.160)
- G. Yellow MERL (Y.145)
- Orange ME2RL (O.122)
- Red MERBL (R.198 A)
- Red ME3BL (R.194)
- Red ME6BL (R.196)
- Red BSRD (R.111)
- Blue BGF (B.231)
- Blue BF (B.222)
- N. Blue ME2GL (B.194)
- N. Blue ME2RL (B.248)

"H" DYES

- Yellow H4G (18)
- G. Yellow HR (12)
- Orange H2R (O.13)
- Red 6BX (R.76)
- Red H8B (R.31)
- Red HR (R.24)
- Red H3R (R.45)
- Magenta HB (R.12)
- Purple H3R (V.1)
- Turq. Blue H5G (B.25)
- Blue HGR (B. 5)
- Blue H5R (B.13)
- Blue H3RP (B. 49)
- Red Brown H4R (B. 9)
- Black HN (Bl. 8)

"M" DYES

- Yellow M4G (Y.22)
- Yellow M8G (Y.86)
- Yellow MGR (Y.7)
- G. Yellow MR (Y.44)
- Yellow M4R (Y.14)
- Orange M2R (O.4)
- Red M5B (R.2)
- Red M8B (R.11)
- Magenta MB (V.13)
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| | ● Rhodamine B |
| | ● Malachite Green Liquid |

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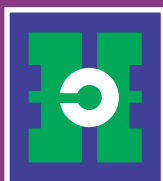
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Contact : Mr. Vijay Singhwala - (M) 09377131456 / Mr. Mukesh Mehta (M) 09327908059



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- NAVY BLUE RGB (BLUE 250)
- BLUE HEGN (BLUE 198)
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| • Red HE7B | C.I. Red 141 |
| • Red HE3B | C.I. Red 120 |
| • Red BS | C.I. Red 111 |
| • Red ME3BL | C.I. Red 194 |
| • Red ME4BL | C.I. Red 195 |
| • G. Yellow MERL | C.I. Yellow 145 |
| • Orange ME2RL | C.I. Orange 122 |
| • G. Yellow HER | C.I. Yellow 84 |
| • Orange HE2R | C.I. Orange 84 |
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- ◆ BROWN MR
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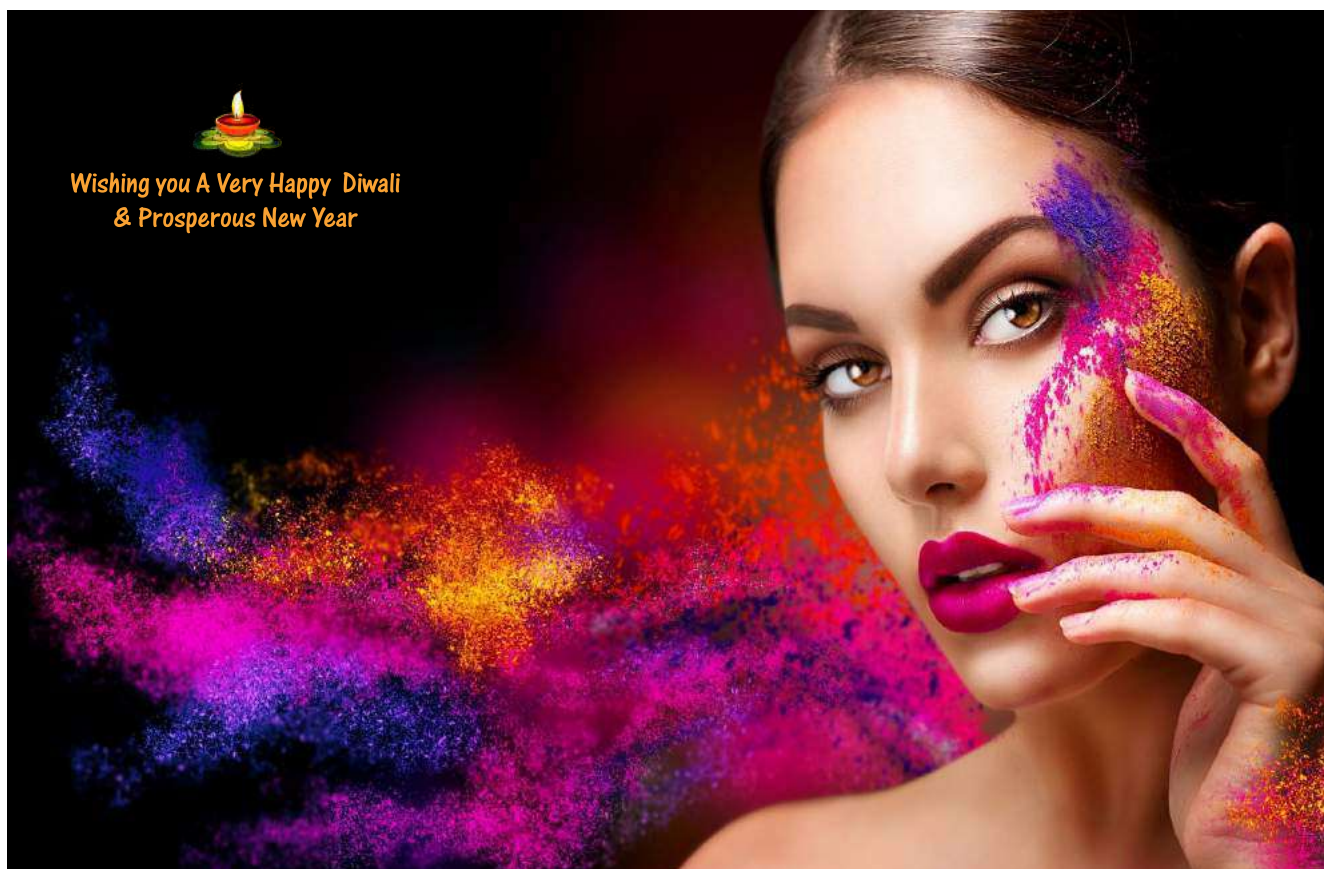
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- ◆ YELLOW 11

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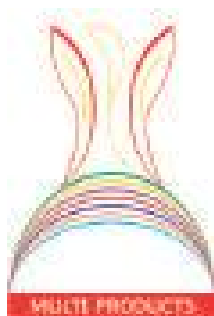
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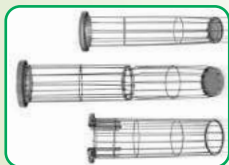
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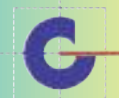
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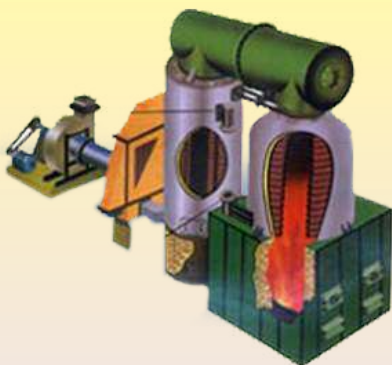
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- Direct Black 22
- Direct Black 19



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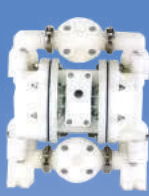
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AOD-PF-800



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D4-NSV



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D8-NSV



1/2" BSP (40mm) POLYPROPYLENE, PVDF, ETFE
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1 1/2" BSP (50mm) Stainless Steel
AOD-PF-400



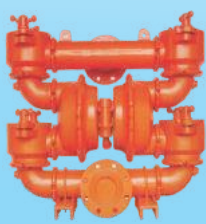
2" BSP (50mm) Stainless Steel
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T15-M1



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P15-PF



1 1/2" BSP (15mm) Aluminum
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- | | |
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| ● Brown MR | ● Sky Blue FF |
| ● Blue 2B | |

SUNFAST DIRECT DYES

- | | |
|-----------|-------------|
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| ● Red 5BL | ● Blue GLL |

DIRECT DYES
(Matching Shades)

- | | |
|----------------|-----------------|
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| ● Olive Green | ● Khakhi 671 |
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| ● Chicku | ● Rose BS |
| ● Grey R | ● Minerva Khaki |
| ● Royal Blue | |



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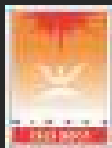
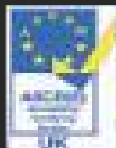
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Solvent Violet 9
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* Dt. Pink 3B	Red 254
* Dt. Viscose Orange A	Orange 108
* Dt. Orange SE	Orange 26
* Dt. Brown MN (N.B.)	----
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* Dt. Blue 151	Blue 151

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* A. Orange-II	(Orange 7)
* A. Fast Red-A	(Red 88)
* A. Scarlet 3R	(Red 18)
* A. Scarlet-MOO	(Red 73)
* A. Maroon V	(Red 119)
* A. Scarlet G	(Red 97)
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* A. Navy Blue 5R	(Blue 113)

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* Direct Brown 44

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* Chrome Black 11
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* Chrome Orange 1
* Chrome Orange 6

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| • G. Yellow RNL (O. 107) | • Red HE7B (R. 141) |
| • G. Yellow R (—) | • Red HE8B (R. 152) |
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|---------------------------|
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Brown 98
Brown 165

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Blue 113
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- Yellow 14
- Yellow 17
- Yellow 19
- Yellow 34
- Yellow 36
- Yellow 42
- Yellow 49
- Yellow 73
- Yellow 110
- Yellow 250
- Orange 7
- Green 16
- Red 52

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- Yellow 14
- Yellow 16
- Yellow 18
- Yellow 33
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- Yellow 56
- Yellow 72
- Yellow 93
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- Yellow 160:1
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Re. Red P2B	(Red 45)
Re. Red H4BN	(Red 3.1)
Re. Red PB	(Red 24)
Re. Red ECO/F3B	(Red 195)
Re. Red XL7B	(Unknown)
Re. Magenta HB	(Violet 46)
Re. Purple P3R	(Violet 1)

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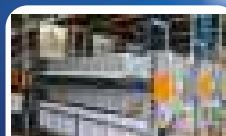
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- G. YELLOW HR (O. 12)
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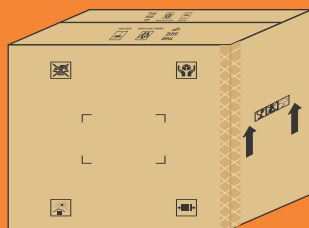
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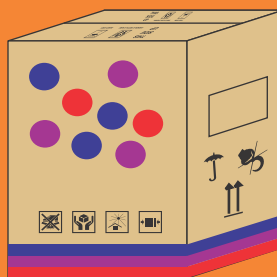
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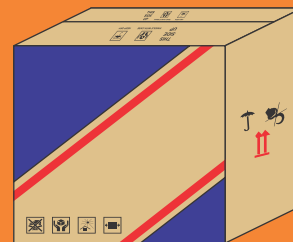
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BLUE 92	YELLOW 194	RED 357	BROWN 161	BROWN 360	BLACK 52
BLUE 113	YELLOW 204	RED 362	BROWN 165	BROWN 365	BLACK 84
BLUE 193	ORANGE 2	BROWN 14	BROWN 188	BROWN 369	BLACK 107
GREEN 1	ORANGE 56	BROWN 15	BROWN 214	BROWN 414	BLACK 172
GREEN 20	ORANGE 74	BROWN 58	BROWN 282	BROWN 425	BLACK 194
GREEN 68	ORANGE 142	BROWN 75	BROWN 314	BROWN 432	BLACK 210
GREEN 104	RED 97	BROWN 83	BROWN 322	BROWN 434	BLACK 234
YELLOW 17	RED 119	BROWN 97	BROWN 348	BROWN 452	
YELLOW 42	RED 183	BROWN 98	BROWN 349	BLACK 1	
YELLOW 99	RED 186	BROWN 100	BROWN 354	BLACK 24	

DIRECT DYES

RED 80

RED 81

BLUE GLL (BLUE 71)

BLACK 22

BLACK 80



Dhara
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- | | |
|---|--|
| <ul style="list-style-type: none"> 01. Infra Colour Dyeing Machine. 02. Rota Beaker Dyeing Machine With Dosing System. 03. Rota Beaker Dyeing Machine. 04. Glycerin Bath Beaker Dyeing Machine. (H.T.H.P. Beaker Dyeing Machine) 05. Launder-O-Meter Washing Fastness Tester. 06. MBTL Light Fastness Tester (Texlab Make) 07. Sublimation Fastness Tester. 08. Digital Crock Meter (Rubbing Fastness Tester) Motor Operated. 09. Spectro photo Meter. Japan Make & Indian Make. 10. Auto-Dispensing System. (Computerized Color Kitchens). 11. Color Matching Cabinet. 12. Leather Color Matching Machine. 13. Hot Air Oven. 14. Pneumatic Padding Mangle Motor Operated. 15. Laboratory Steamer with Super Heater. | <ul style="list-style-type: none"> 16. Perspiro Meter. 17. Water Bath Machine with Dye Pot. 18. Lab Stirrer / Magnetic Stirrer with Hot Plate. 19. GSM Round Cutter. GCM Cutter without Blade & Pad. 20. Digital Balance. Min. Cap. 100 gram. 0.0001, 0.001 & 0.01 mg. Accuracy. 21. GSM Scale. 22. Shrinkage Scale. 23. Grey Scale AATCC & ISO 24. Borosil Glass Ware / Lab. Testing Chemicals. All ranges of Reactive Dyes, Direct Dyes, Acid Dyes and Vet Dyes, Also Pigment Dye. 25. Vacuum Pump. 26. All type of consumables and spares supplied for the textile laboratory requirements. GSM Cutting Pads, Round Cutter Blades, Crocking Cloth, Multi Fiber Fabrics, Adjacent Fabrics. ASTM, AATCC, USA, SDC-UK |
|---|--|

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• Red	M7YX	• Black	MNGX

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• Brown	MRX

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• Yellow	30012	• Red	39112
• Yellow	30074	• Red	39170
• Yellow	30001	• Violet	37023
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- ORANGE 108 VISCOS ORANGE BRO
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- RED 80 RED 3BL
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- RED 89 —
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- YELLOW 151
- YELLOW 194
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- BLUE 193

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- RED 88
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- RED 131
- RED 362
- RED 119
- RED 249
- RED 315
- RED 357

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- ORANGE 67
- ORANGE 74
- ORANGE 142

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- BROWN 75
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- BROWN 432



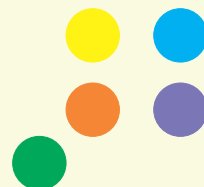
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E-mail : arihant29277@yahoo.com , sdipak_malay@yahoo.com

Contact Person : MR. MALAY SHAH (M) +91 - 98251 91992

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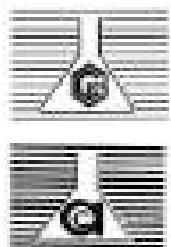
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Plot No 8, Shreenathji Estate-3,
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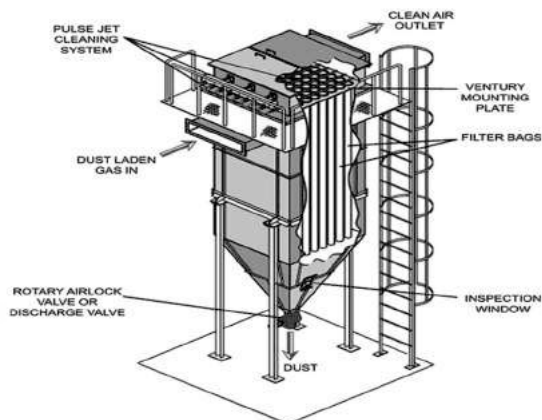
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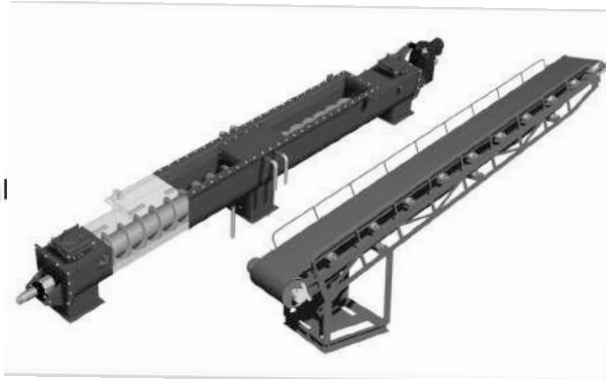


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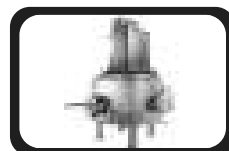
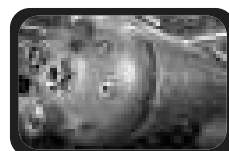
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◆ Re. Black HN	◆ Re. Blue P5R

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◆ Acid Brown 75	◆ Acid Brown 349
◆ Acid Brown 83	◆ Acid Brown 354
◆ Acid Brown 97	◆ Acid Brown 432

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Ashmita Industries Address :-

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E-mail : ashmitaind@gmail.com

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Contact Person : SUDAMAPRASAD KHARYA (M) 09450153769, 08318104099

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&

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• Re. Red HE7B (Red 141)

• Re. Magenta MB (Violet 13)

• Re. Blue MR (Blue 4)

• Re. Blue M2R (Blue 81)

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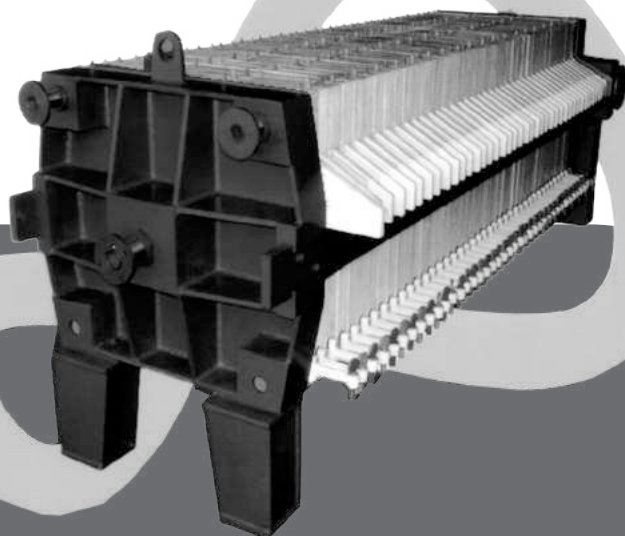
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Mobile : +91 - 99988 38271 E-mail : swastikcorp.789@gmail.com

www.swastikcorporation.net

MANUFACTURER OF FILTER PRESSES

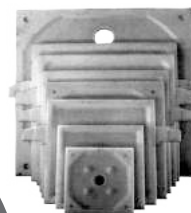
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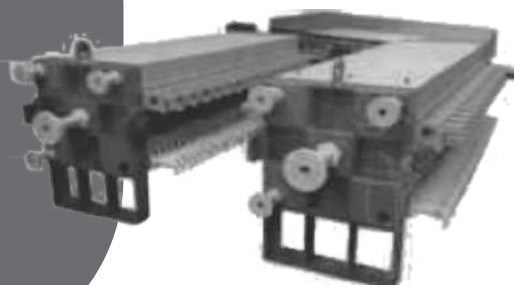
Filter Press Plates



Recessed chamber,
Plate & Frame,
Membrane,
Gasketed type

Filter Plate size range
305, 460, 610, 760, 800,
915, 1000, 1065, 1200,
1500 mm

PP Filter Plate



**Mild Steel Fabricated SideBar
Type Filter Press**

EQUIPMENT RANGE



- Capston filter press
- Double acting Mechanical Locknut type Hydraulic cylinder
- Double acting Pull back type Hydraulic cylinder
- Boom door drip tray
- Ratchet type filter press
- Semi Automatic type filter press
- Delivery-open/ closed / open cum closed type
- Washing type-wash / non-wash
- Working temp & pressure-85°C or more on demand up to



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- ➔ OAPSA
- ➔ MXOSA
- ➔ OA4SA
- ➔ Sulphanilic Acid
- ➔ Sodium Naphthionate
- ➔ PA2SA
- ➔ PA3SA

ACID DYESTUFF

- ➔ 6 NAPSA
- ➔ 4 NAPSA
- ➔ OT5SA – Tech / Purified
- ➔ 4 CAPSA
- ➔ Sulphanilic Acid
- ➔ 5 NAP
- ➔ 4 NAP
- ➔ 4 CAP
- ➔ Acetyl OAP

REACTIVE DYESTUFF

- ➔ 6 Acetyl OAPSA
- ➔ Copper Formazone
- ➔ PA3SA
- ➔ PA2SA
- ➔ 6 CAPSA
- ➔ Sulphanilic Acid
- ➔ 2 : 5 DMA
- ➔ 4B Acid – Tech / Purified

SOLVENT DYESTUFF

- ➔ 5 NAP

FAST BASES

- ➔ MNPT
- ➔ Fast Bordeaux GP Base
- ➔ Fast Scarlet G Base
- ➔ Fast Red RL Base
- ➔ Fast Red B Base

ACETANILIDE FOR VINYL SULPHONE & FAST BASES

- ➔ Acetanilide
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- ➔ Para Anisidine Acetanilide
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- ➔ Bronner's Acetanilide
- ➔ Para Cresidine Acetanilide
- ➔ 2:5 DMA Acetanilide
- ➔ OAP Acetanilide (Acetyl OAP)

PIGMENT DYESTUFF

- ➔ 2B Acid – Tech / Purified
- ➔ 4B Acid – Tech / Purified
- ➔ 6B Acid – Tech / Purified
- ➔ CLT Acid – Tech / Purified
- ➔ MNPT
- ➔ Fast Bordeaux GP Base
- ➔ Fast Scarlet G Base
- ➔ Fast Red B Base
- ➔ Fast Red RL Base
- ➔ 3 : 4 DAT
- ➔ 5 Amino 6 Methyl Benzamidazolone
- ➔ ONAPSA
- ➔ Para Chloro Aniline Sulfonic Acid

DISPERSE DYESTUFF

- ➔ 3 Amino 4 Methoxy - Acetanilide (AMA)
- ➔ OCPNA
- ➔ PCONA
- ➔ PNA

FOOD DYESTUFF

- ➔ Para Cresidine Sulphonic Acid (PCOSA)
- ➔ Sulphanilic Acid

PHARMA / AGRO PRODUCTS & SPECIALTY CHEMICALS

- ➔ 8 Hydroxy Quinoline (8 HQ)
- ➔ 5 Chloro 8 Hydroxy Quinoline (5 HQ)
- ➔ Fast Bordeaux GP Base – Pharma Grade
- ➔ 4 Cap
- ➔ PT Pyrazolone
- ➔ PMP Pyrazolone

TOLL MANUFACTURING

- ➔ OAVS
- ➔ PCVS
- ➔ 4 Sulpho Anthanilic Acid
- ➔ 4 Sulpho Hydrozone
- ➔ 2:5 DMAVS
- ➔ Bronners VS
- ➔ H Acid
- ➔ Sulpho OAVS
- ➔ Para Cresidine

FROM PARENT COMPANY SPECIALITY PRODUCTS

- ➔ 2:6 DCPNA
- ➔ 1:2:4 TCB
- ➔ MDCB
- ➔ PCA
- ➔ ODCB
- ➔ Sodium Silico Floride
- ➔ 2:5 DCNB
- ➔ 3:4 DCNB
- ➔ 2:3 DCNB
- ➔ PPD
- ➔ Nitrocyll Sulphonic Acid

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- ➔ Ortho Nitro Phenol (ONP)
- ➔ PCONA
- ➔ Ortho Toludine (OT)
- ➔ Ortho Amino Phenol (OAP)
- ➔ 4-Nitro Phenol (PNP)
- ➔ Chloro PT
- ➔ Para Toludine (PT)
- ➔ Ortho Nitro Anisole (ONA)
- ➔ MCA

Contact us



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Tel. : +91-79-29704748 E-mail : dsp@valiantorganics.com Website : www.valiantorganics.com

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* ACID BLACK-2 (NIGROSINE BLACK) (CRUDE)	* ACID YELLOW-17 (YELLOW-2G)	* ACID GREEN-20 (GREEN-SP) (CRUDE)	* ACID RED 315 (RED SGS)
* MODERN BLACK-11 (CHROME BLACK-T)	* ACID YELLOW-36 (METANIL YELLOW)	* ACID GREEN-68 (GREEN-FS) (CRUDE)	* ACID RED 151 (RED SOS)
* ACID BLACK-52 (BLACK-WA) (160% & 240%)	* ACID YELLOW-42 (YELLOW MR)	* ACID GREEN-104 (OLIVE GREEN-SP) (CRUDE)	* ACID BROWN 425 (BROWN TYO)
* ACID BLACK-194 (BLACK-MSRL) (160% & 240%)	* ACID YELLOW-110 (YELLOW-5GN) (CIBA)	* ACID RED-18 (SCARLET-3R) (PONCEAU-4R)	* ACID BLACK 26 (BLACK YP)
* ACID BLACK-210 (BLACK-NB2G) (160%, 200 & 240%)	* ACID YELLOW-N5GN	* ACID RED-88 (FAST RED-A) (CRUDE)	* ACID BLUE 25 (BLUE P)
* ACID BLACK-234 (BLACK-HS)	* ACID BROWN-14 (BROWN-RD)	* ACID RED-97 (RED-GNB) (200%)	* ACID BLUE 40 (BLUE TM)
* ACID BLACK-BX (MATCHING SHADE)	* ACID BROWN-75 (BROWN -FBR)	* ACID RED-114 (RED RS) (CRUDE)	* ACID BLUE 92 (BLUE RY)
* ACID BLUE-7 (PATENT BLUE AS) (200%)	* ACID BROWN-83 (BROWN- BS)	* ACID RED-119 (MAROON-V) (200%)	* ACID VIOLET 66 (VIOLET PP)
* ACID BLUE-15 (A.BLUE FF) (CRUDE)	* ACID BROWN-161 (BROWN - SPS)	* ACID RED-131 (RED-3BN) (100% & 200%)	* ACID ORANGE 56 (ORANGE SG)
* ACID BLUE-113 (A. NAVY BLUE 55R) (200%)	* ACID BROWN-165 (BROWN-FBT)	* ACID RED-73 (SCARLET MOO) (AZO FREE)	* ACID ORANGE 3 (ORANGE N)
* ACID BLUE-193 (BLUE MTR) (200%)	* ACID BROWN-214 (BROWN-YST)	* ACID RED-337 (RED NNH)	* ACID RED 362 (RED MBR)
* ACID VIOLET-7 (GERANINE-6B)	* ACID BROWN-282 (BROWN-GR)	* ACID RED 52 (RHODAMINE B)	* ACID BLACK 24 (BLACK YT)
* ACID VIOLET-12 (VIOLET SY)	* ACID BROWN-348 (BROWN-SR)	* ACID GREEN 1 (GREEN B)	* ACID YELLOW 194 (YELLOW M3RL)
* ACID VIOLET-49 (VIOLET 4BS) (200%)	* ACID BROWN-349 (BROWN-SG)	* ACID YELLOW 11 (YELLOW SS)	* ACID GREEN 25 (GREEN YO)
* ACID VIOLET-90 (BORDEX MB) (130%)	* ACID BROWN-354 (BROWN REDDISH)	* ACID YELLOW 232 (YELLOW GL) (DYSTAR)	* ACID BLUE 158 (BLUE 2G)
* ACID ORANGE-7 (ORANGE II) (CRUDE)	* ACID BROWN-355 (BROWN-MBL)		
	* ACID BROWN-365 (BROWN-M2RL)		

DIRECT DYES (Azo Free)

* DIRECT CHRYSOPHININE H/C (YELLOW 12)	* DIRECT RED-80 (RED-6B) (100%)	* DIRECT BORDEAUX (N.B.)
* DIRECT CHRYSOPHININE G	* DIRECT RED-81 (RED-5BL) (200%)	* DIRECT BROWN (N.B.)
* DIRECT YELLOW 3GX (YELLOW 6)	* DIRECT RED-239 (SCARLET-6BS)	* DIRECT CONGO (N.B.)
* DIRECT YELLOW 5GLL (YELLOW 44)	* DIRECT VIOLET-9 (VIOLET-MB)	* DIRECT GREEN (N.B.)
* DIRECT SUNFAST YELLOW RCH (YELLOW 99)	* DIRECT VIOLET-51 (HELIO-B)	* DIRECT VIOLET 35 (VIOLET 5B)
* DIRECT BLACK-22 (BLACK-GN) (600%)	* DIRECT ROSE BS (ROSE MIX)	* DIRECT BLUE 67 (BLUE 3R)
* DIRECT BLACK-155 (BLACK-BF)	* DIRECT BLUE-71 (BLUE-GLL)	* DIRECT GREEN 26 (GREEN BL)
* DIRECT BLACK-168 (BLACK-SWP)	* DIRECT BLACK BT (SWISS MIX)	* DIRECT BLACK 19 (BLACK G)
* DIRECT ORANGE-26 (ORANGE-SE) (200%)	* DIRECT BLACK (REDDER) (N.B.)	* DIRECT BLUE 218 (BLUE 3GL)
* DIRECT ORANGE-39 (ORANGE-TGLL) (200%)	* DIRECT BLACK (GREENER) (N.B.)	* DIRECT BROWN 210 (BROWN CTL)
* DIRECT ORANGE-108 (VISCOSE ORANGE-A)	* DIRECT BLACK BT (N.B.)	
* DIRECT RED-23 (SCARLET-4BS) (200%)	* DIRECT BLUE 2G (N.B.) (200%)	
* DIRECT RED-31 (RED-12B) (100%)	* DIRECT SKY BLUE FF (N.B.) (BLUE 15)	

REACTIVE DYES (Cold, ME, HE, VS BRAND)

► RE. BLUE-25 (TURQ. BLUE-H5G)	► RE. ORANGE ME2RL (ORANGE 122)	► RE. RED RR (RED MIX)
► RE. TURQ. BLUE-3 (TURQ. BLUE H7G)	► RE. RED ME4BL (RED 195)	► RE. BLUE R (BLUE 19)
► RE. BLUE-21 (TURQ. BLUE G)	► RE. RED ME6BL (RED 250)	► RE. YELLOW M8G (YELLOW 86)
► RE. TURQ. BLUE H2GP	► RE. GOL. YELLOW MERL (YELLOW 145)	► RE. YELLOW M4G (YELLOW 22)
► RE. YELLOW HE6G (YELLOW 135)	► RE. BLUE ME2GL (BLUE 194)	► RE. YELLOW MGR (YELLOW 7)
► RE. YELLOW HE4G (YELLOW 105)	► RE. BLACK B (BLACK 5) (133%)	► RE. GOL. YELLOW MR (YELLOW 44)
► RE. ORANGE HE2R (ORANGE 86)	► RE. BLACK WNN (BLACK MIX)	► RE. YELLOW M3R (YELLOW 86A)
► RE. GOL. YELLOW HER (YELLOW 84A)	► RE. YELLOW FG (YELLOW 42)	► RE. YELLOW M4R (ORANGE 14)
► RE. RED HE3B (RED 120)	► RE. YELLOW R (YELLOW 77)	► RE. RED M5B (RED 2)
► RE. RED HE7B (RED 141)	► RE. YELLOW RR (YELLOW 145A)	► RE. ORANGE M2R (ORANGE 4)
► RE. RED HE8B (RED 152)	► RE. YELLOW RNL (YELLOW 107)	► RE. RED M8B (RED 11)
► RE. GREEN HE4BD (GREEN 19)	► RE. GOL. YELLOW R (YELLOW 201)	► RE. PINK M8B (RED 74)
► RE. NAVY BLUE HE2R (BLUE 172)	► RE. ORANGE 2R (ORANGE 7)	► RE. N. BLUE RX (BLUE 59)
► RE. NAVY BLUE HER (BLUE 71)	► RE. ORANGE 3R (ORANGE 16)	► RE. N. BLUE M3R (BLUE 9)
► RE. BLUE HEGN (BLUE 198)	► RE. RED BS (RED 111)	► RE. N. BLUE M2R (BLUE 81)
► RE. BLUE HERD (BLUE 160A)	► RE. RED C2G (RED 106)	
► RE. YELLOW ME4GL (YELLOW 160)	► RE. RED 5B (RED 35)	

SULPHUR DYES

- SULPHUR BLACK (200%, 240%)
- SULPHUR BLUE BRN

BASIC DYES

- CHRYSODINE Y
- CHRYSODINE R
- BISMARCK BROWN
- BASIC AURAMINE O

OPTICAL BRIGHTNER

- ULTRA WHITE HI
- ULTRA WHITE 2B
- ULTRA WHITE S
- S. I. LIQUID

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- RE. CHOCOLATE BROWN
- RE. BISCUIT BROWN
- RE. RED CNN
- RE. BLUE NN
- RE. BLUE DON

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| ☒ ACID METANIL YELLOW | (Yellow 36) |
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| ☒ ACID SCARLET 3R | (Red 18) |
| ☒ ACID SCARLET MOO | (Red 73) |
| ☒ ACID VIOLET 4BS | (Violet 49) |
| ☒ ACID BLACK 10 BX | (Black 1) |

BASIC DYES

- | | |
|---|---|
| ☒ BASIC BISMARCK BROWN | ☒ BASIC AURAMINE |
| ☒ BASIC METHYL VIOLET LIQUID | ☒ BASIC VICTORIA BLUE |
| ☒ BASIC RHODAMINE 540% | ☒ BASIC MALACHITE GREEN LIQUID |

PIGMENT POWDER

- | | |
|--|--|
| ☒ PIGMENT YELLOW 12 | ☒ PIGMENT ALPHA BLUE |
| ☒ PIGMENT ORANGE 13 | ☒ PIGMENT GREEN 7 |
| ☒ PIGMENT RUBINE TONNER | ☒ PIGMENT COSMETIC RUBINE |
| ☒ PIGMENT BETA BLUE | ☒ PIGMENT LEMON CHROME |
| ☒ PIGMENT RED F4R | ☒ PIGMENT MIDDLE CHROME |
| ☒ PIGMENT VIOLET TONNER | ☒ PIGMENT SCARLET CHROME |

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RANG UDHYOG NEWS

VOL. 28

A FORTNIGHTLY MAGAZINE
15 OCT. & 30 OCT., 2022

NO. 654 & 655

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Redg. Office

23, Shantam Apartment,
B. 38, Jagabhai Park,
Maninagar-West
Ahmedabad - 380 008.
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Adm. Office

5, Vaibhav Complex,
Opp. Canara Bank, L.G. Corner,
Near Jagadiya Bridge,
Maninagar-West,
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-: E-mail :-

rangudhyognews@gmail.com
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Contact : Mr. Sanjay Gaulechha
(M) 098250 30414, 072010 08811

RANG UDHYOG NEWS

VOL. 28

(A FORTNIGHTLY MAGAZINE)
15 OCT. & 30 OCT., 2022

NO. 654 & 655

Happy Diwali and Prosperous New Year

The year 2022 is on the verge of its completion and with these completion of a fantastic year the Indian new year is about to shine with its shining colours.

May this new year bring betterment of you and your loved ones in all fields of life. Sarve Bhavantu Sukhina Sarve Santu Niramayah Sarve Bhadrani Paschantu Ma Kaschaid Dukhabhag Bahavaut.

(It means World may all be happy, May all be free from illness, May all realize goodness and may no one suffer from pain.)

With every passing year we develop our selves from the negative points and try to achieve a higher position with an aim to provide our advertisers and subscribers with a more than just satisfaction quality.

So, feast this Diwali with ladoos, barfi, karanji, sankar pali, chakli, shev and churas. Enjoy playing with anar, sursuri, chakris, rockets & snakes to lighten up the sky on this Diwali. But at the same time remember that 'Safety is everyone's responsibility.' The articles in this issue accentuate on this aspect. So take care of your health and safety, and at the same time, care for others wellbeing also so that everyone celebrates this Diwali happily, healthily and safely! Our All Subscribers & Advertisers 'A Happy & Safe Diwali!'

- Editor



Wishing You A Happy Diwali & Prosperous New Year

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REACTIVE DYES**



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V.S. Dyes	Acid Dyes	Direct Dyes (N.B.)
- Reactive Black B - Reactive Black WNN - Reactive Black GDN - Reactive Black NCL	- Acid Black 210 - Acid Black 1 - Acid Black 194 - Acid Yellow 36 - Acid Red 73 - Acid Blue 9	- Direct Black EX / BH - Direct Green B - Direct Bordeaux BX - Direct Blue FF - Direct Brown MR - Direct Red 12B / 4BS - Direct Orange S Yellow 44 - Direct Helio B - Direct Congo Red - Direct Violet MB Rose FR
Intermediates		
BHK Acid		
Solvent Dyes		
Solvent Orange 3		

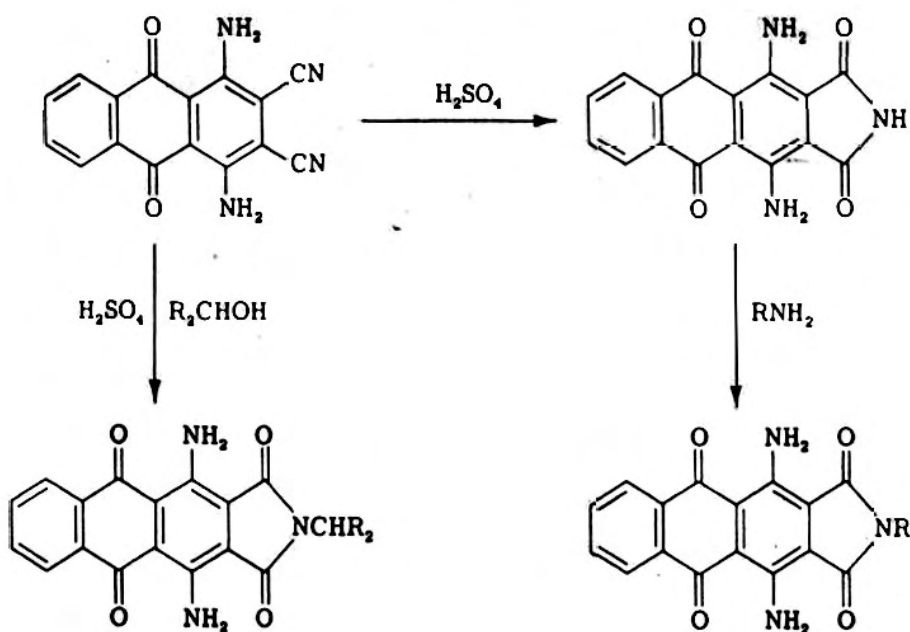
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 Admn. Office : 501, Abhishree Adroid, Nr. Swaminarayan Temple, Mansi Circle, Vastrapur,
 Ahmedabad - 380009 (Gujarat - INDIA). Tel. : +91-79-48002201 / 02
Contact Person - Mr. Darshan Shah (M) +91-9825041016 / 90999 48640
 E-mail : nemichem@hotmail.com | nemi2323@gmail.com
 Website : www.nemichem.com

HETEROCYCLIC DISPERSE DYES

(Article found during literature Survey)

HETEROCYCLIC DYES An interesting series of dyes is provided by annulation of heterocyclic rings to the anthraquinonoid nucleus. Some of the most beautiful blue to turquoise dyes are derived from 1, 4-diaminoanthraquinone-2, 3-dicarboximides (1, 3-dioxo-4, 7-diamino-5, 6-phthaloylisoindolines). Treatment of the 2,3-dicyano (or dicarbamoyl 1 -l ,4-diamino compound in sulfuric acid, sometimes in the presence of a secondary alcohol, gives the dyes shown in Chart 14. The intermediate dignitararies and diamines can be obtained by the well

CHART 14



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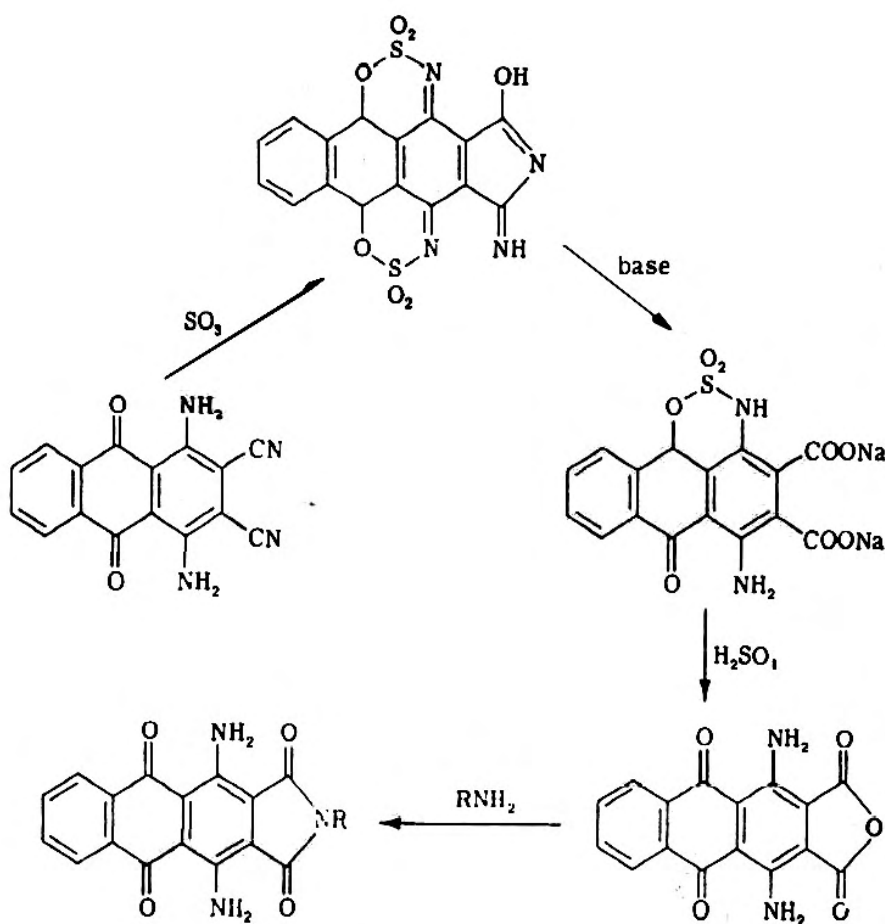
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Known reaction of metallic cyanides on the corresponding sulfonic acids or by reaction of amines with the dicarboxylic acid chlorides. The dignitaries per se have been claimed as polyester dyes.

These clean, lightfast colors do not build well, are not completely fast to sublimation, are expensive, and are chiefly used for bright shades and in controlling the tendency for some combinations to flare red in incandescent light. Nevertheless, this is unique dye chemistry and has stimulated keen interest.

Hydroxyalkyl groups may be introduced by treatment of the unsubstituted imide with, alkaline carbonates or sulfites. The =NH group can be replaced by =N(CH₂)_nNR₂ by reaction with the proper di-amine. The -NR₂ group in this side chain may also be cyclic, such as piperidino or piperazino.

CHART 15

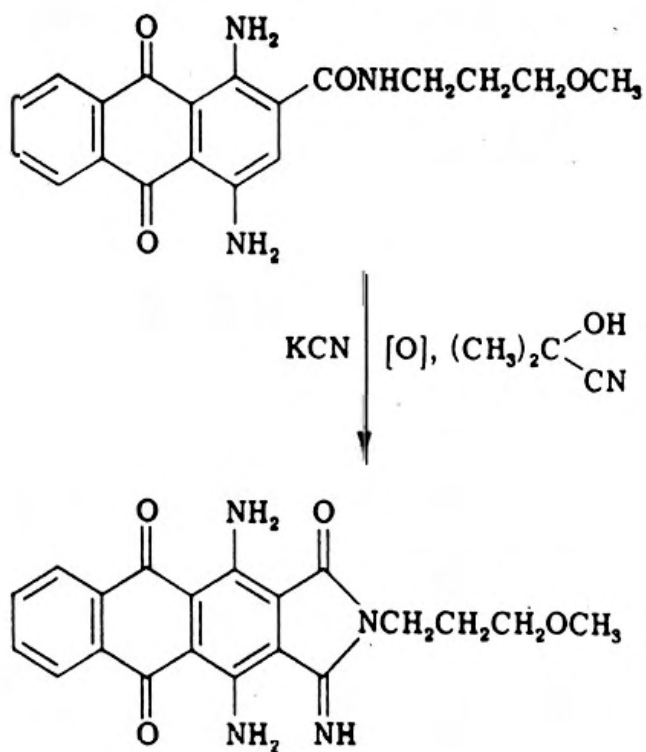


Another route to these dyes via the cyclic sulfoxide intermediate, as in Chart 15, has been reported.

The anhydride has been obtained without going through the sul-fimide.

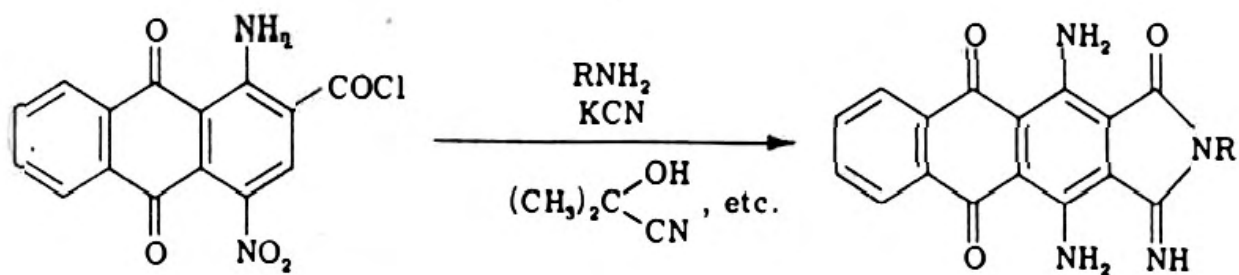
Closely related dyes can be prepared from anthraquinonecarboxamides in the presence of oxidizing agents and inorganic cyanides, as in Chart 16. The process is improved by incorporation of an organic cyanide. 1-Amino-4-nitrocrboxamides can be used in this process.

CHART 16



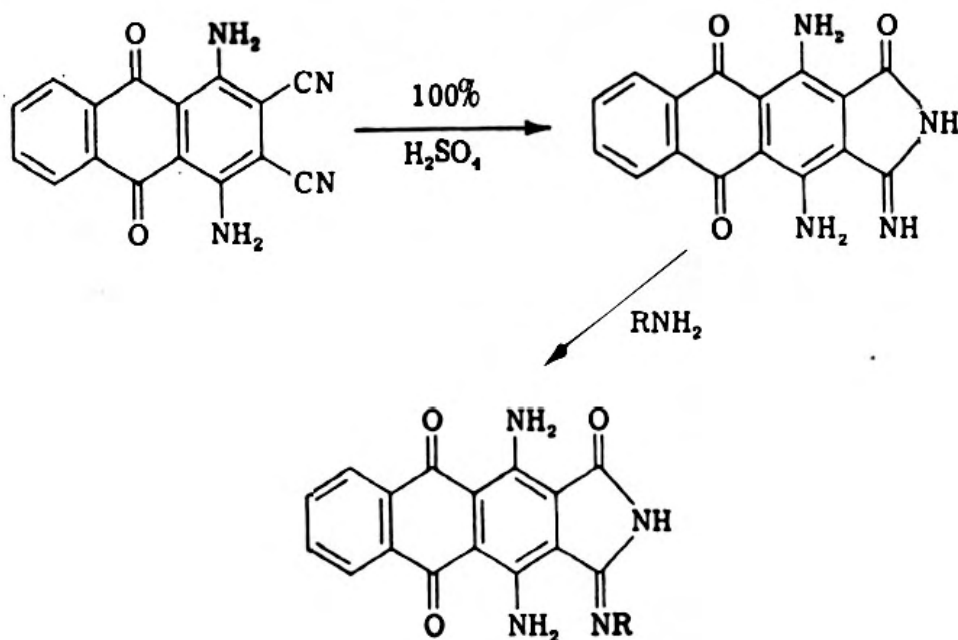
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These 3-imino dyes can also be prepared from the intermediates of Chart 14, if milder conditions and sulfuric acid of 100% or higher concentration are employed as shown in Chart 17. Reaction with an amine replaces the 3-imino group.

CHART 17



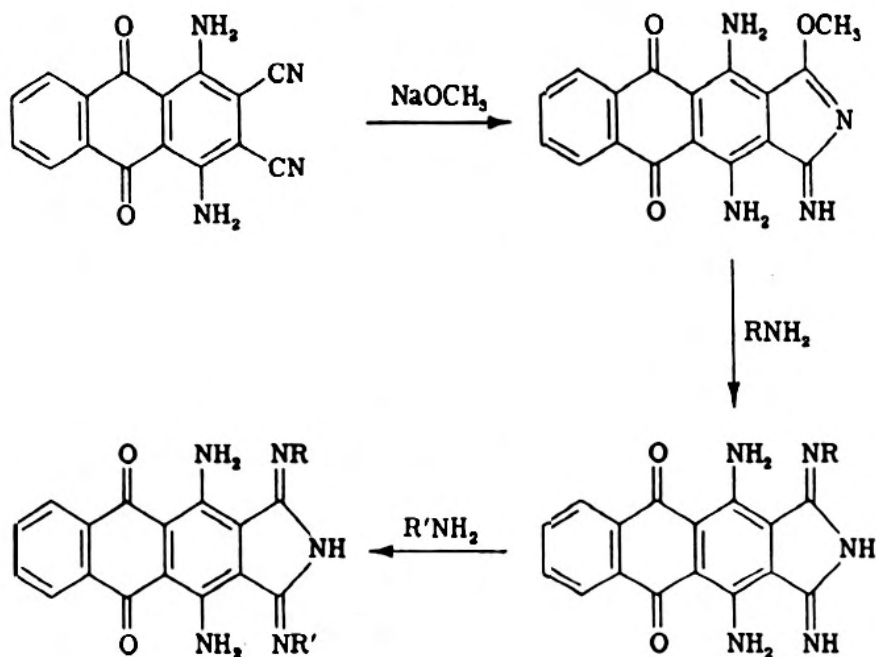
Use of an alkyl halide, a sulfate, etc., replaces the dicarboximide hydrogen in the dyes of Chart 18. Alkylimino groups in both the 1- and 3- positions are possible.

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CHART 18



Similar chemistry places other groups, such as $-\text{OH}$ and $-\text{NHR}$, in 4- or another series of heterocycles providing blue to bluish green shades on polyesters are the members of the anthraquinoid 1, 2-acridones (phthaloylbenzacridones) , represented in Chart 19.

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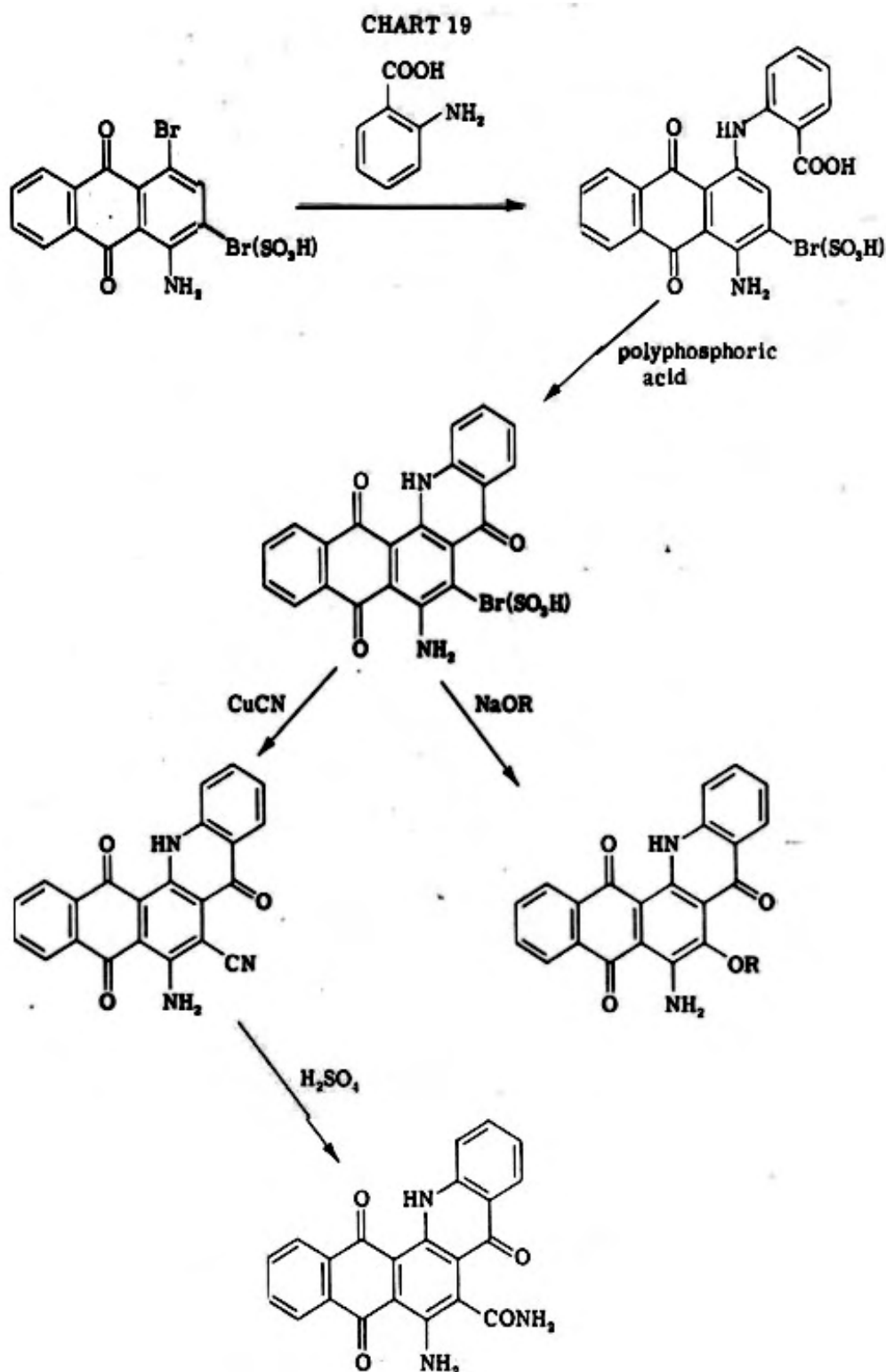
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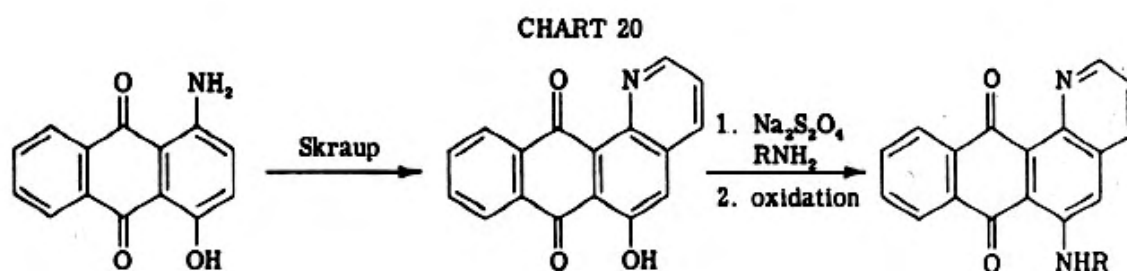
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Compounds where the position ortho to the free -NH₂ group is occupied by -CN, -CO-NH₂, -OAlkyl, -OCycloalkyl, -O.Aryl, etc., are known.

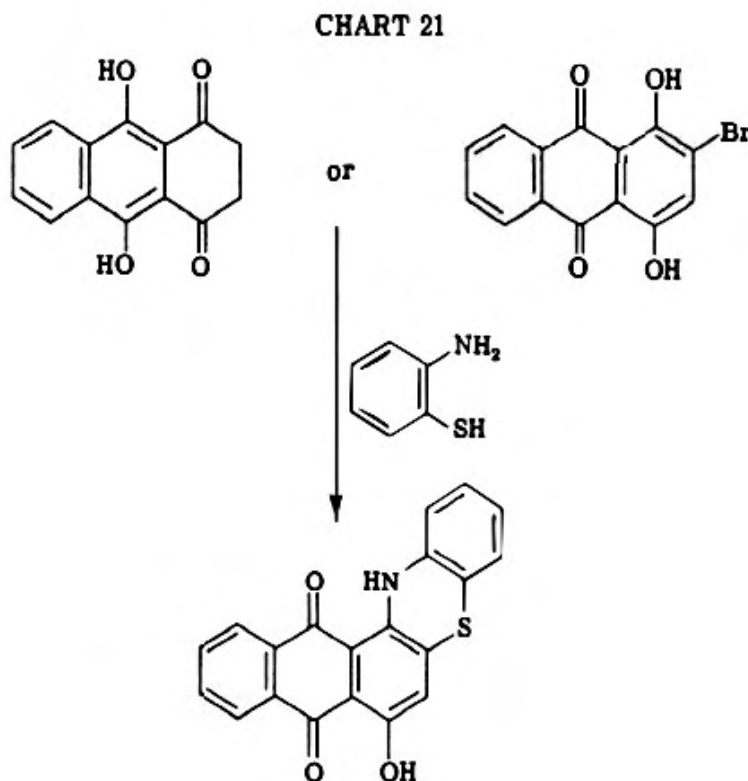


The $-NH_2$ group in the 6-position can be $-NHAlkyl$. Green shades can be obtained by reacting the 6- NH_2 group with 2, 4-dinitrochlorobenzene. Carbalkoxyethylamino groups in the 6-position are obtained by reaction of the 6- NH_2 with acrylic or methacrylic esters, or the addition can be performed on the starting materials, followed by cyclization. Reddish blue dyes result from the presence of acylamino group in the 6-position.

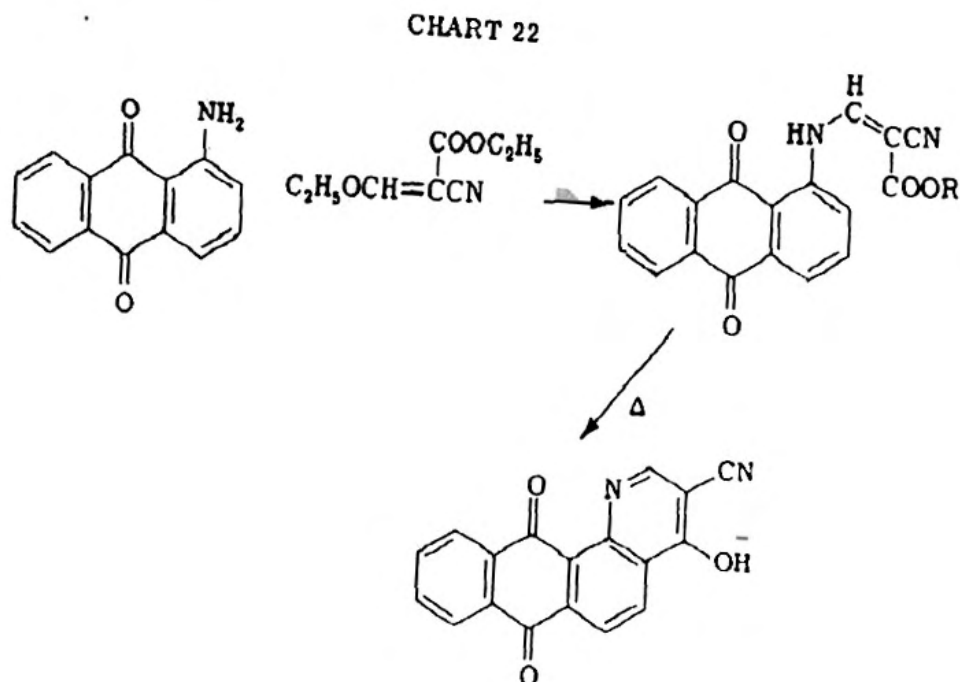
Chart 20 shows the preparation of reddish blue dyes.



Blue to blue-green polyester dyes are obtained according to the example of Chart 21.



Various α -aminoanthraquinones were condensed with alkali ethoxy-methylenemalonates and cyclized to give Last dyes, as in Chart 22.



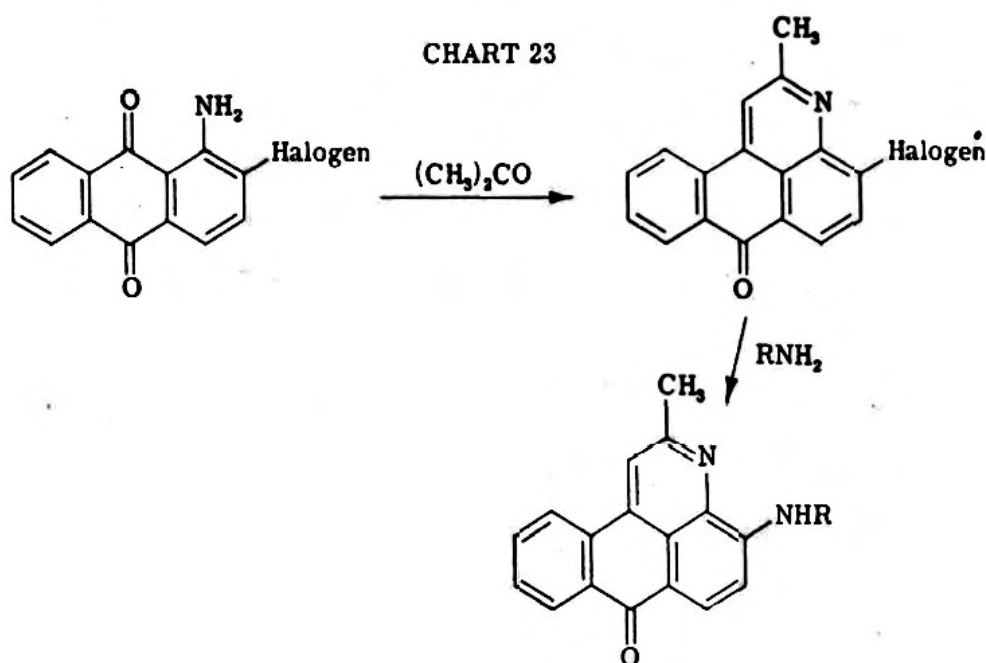
Other angular heterocycles are (XLI) and (XLII)

Ring closures in the 1, 2-stem from both aliphatic and aromatic amines are reported. For example, 1-(o-nitroanilino) anthraquinonoid can be cyclized to the corresponding anthraquinonedihydrophenazine.

Compounds in which the heterocyclic atoms link the 1- and 9-positions are well known. Five-membered rings are represented by structure.

The isothiazole dyes are prepared by reaction of a 1-halo or 1-sulfo compound with ammonia and a sulfur-yielding material or by treatment of the 1-diazo compound with an ionic thiocyanate and ammonia. 5-Arylisothiazolo derivatives give yellow dyes. In, when is-NH or NR, the dyes can be obtained by replacement of an e-halogen followed by dehydration, or by reduction of the corresponding diazo compound and dehydration. Introduction of a hydroxyl group into the 5-position produces acetate dyes.

5-Acylamidoisothiazoloanthraquinones yield greenish yellow dyeing Greenish yellow dyeing are also obtained from 5-(β -chloropropion amido) pyrazoleanthrone. The synthesis in Chart 23 has been ported.



Investigation of an old reaction of sulfur trioxide with 1, 4-diamino-anthraquinone, as shown in Chart 24, has led to elucidation of its structure and to new reactions.

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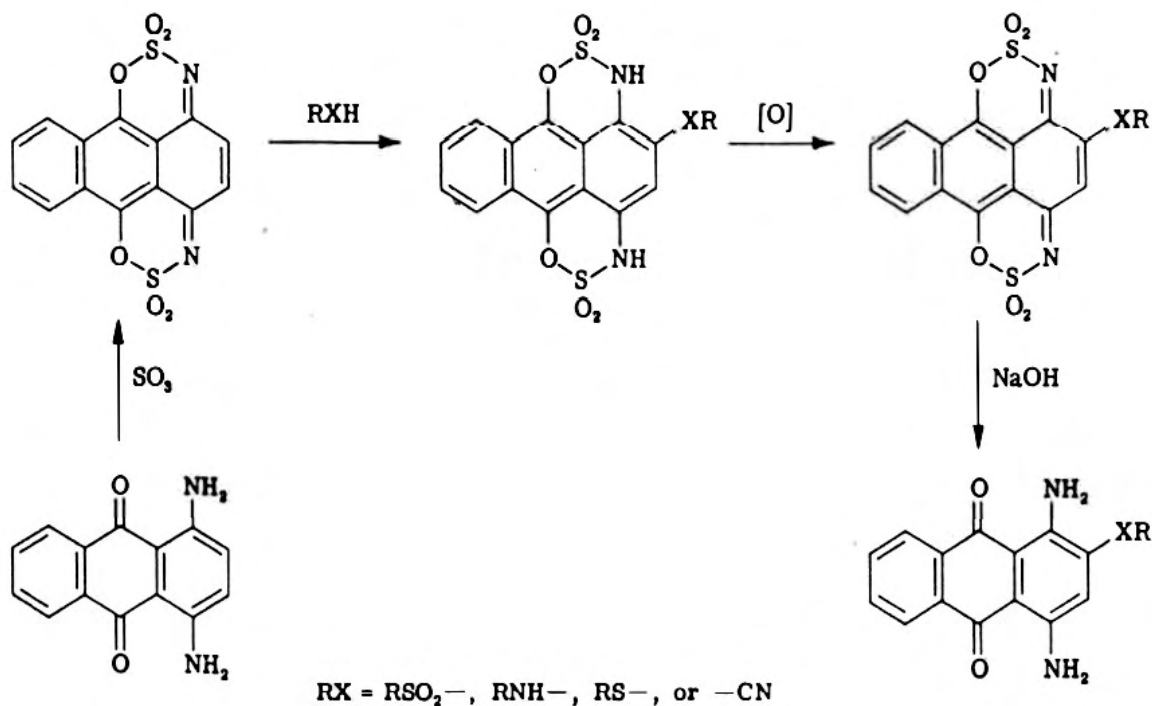
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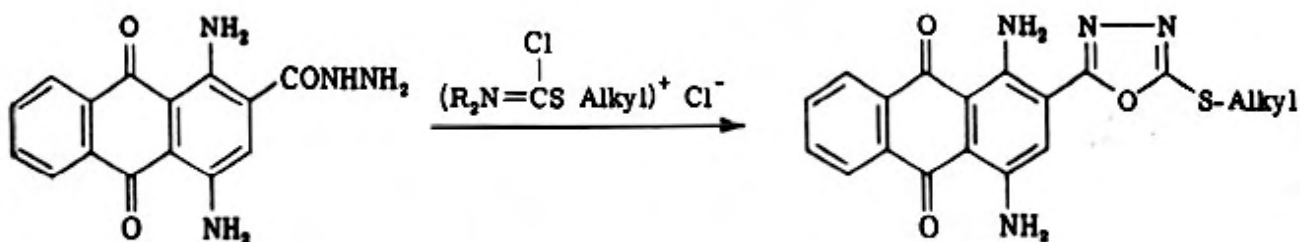
CHART 24

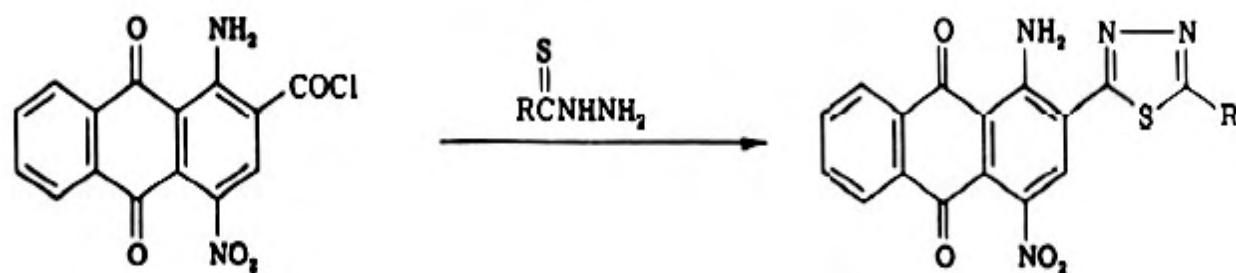
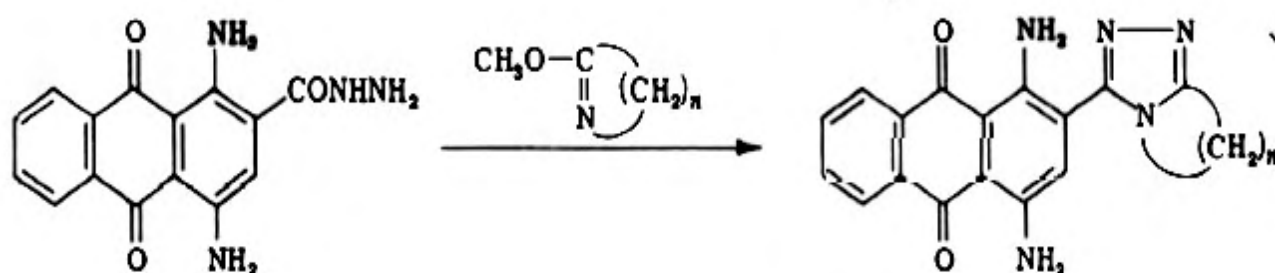
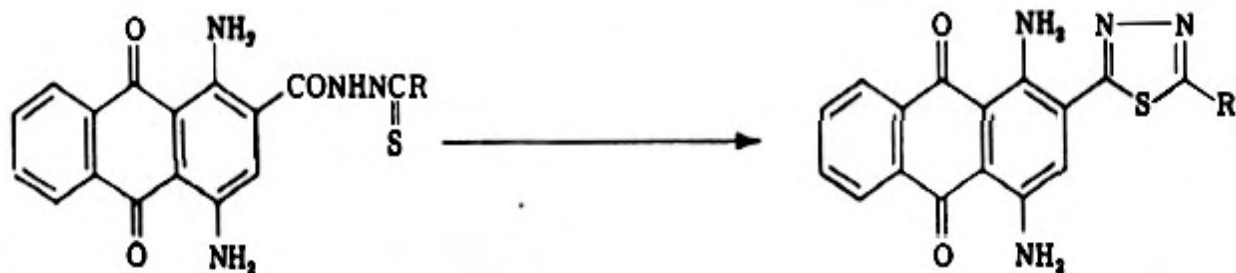


1, 9-Anthrapyrimidines result from condensation of anthracenyl nitrile with α -aminoanthraquinones.

Some anthraquinone dyes have heterocyclic rings attached laterally in the β -position, as shown in Chart 25. Some of these result from ring closures of derivatives of 2-carboxylic acids. The nitro group in the last compound in Chart 25 may be replaced by $-\text{NHR}$, $-\text{SR}$, etc.

CHART 25





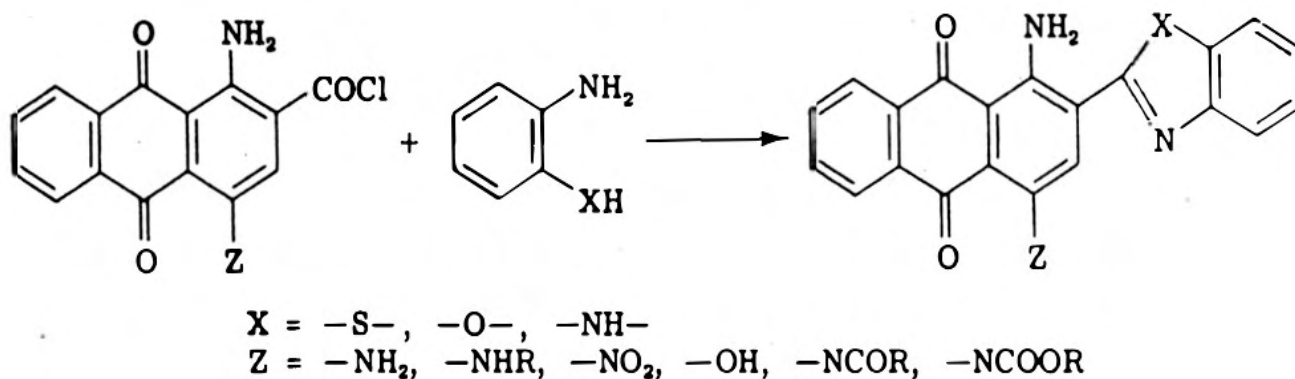
Heterocycles without the benzo group, which is present in the example of Chart 26, are also disclosed.

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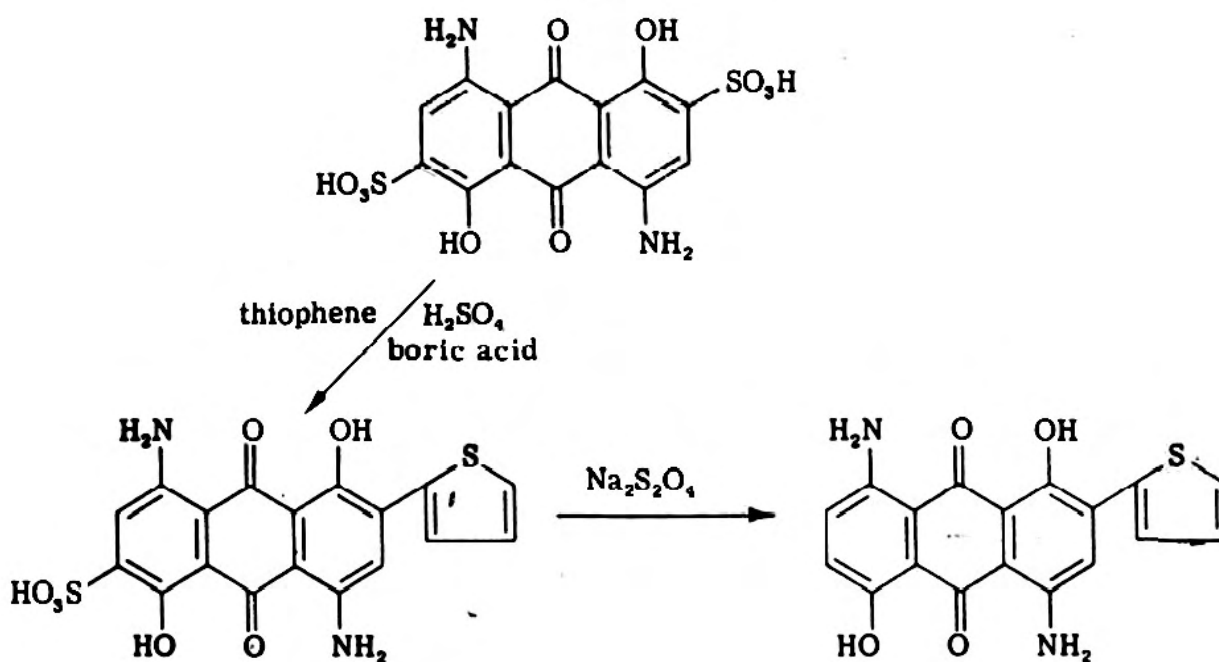
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CHART 26



Chemistry reminiscent of Chart 7 has been used to introduce a thio-phenene moiety, as in.

CHART 27



1-Amino-2-oxazolyloxy (thiazolyloxy, ('etc.)-4-hydroxy (amino, substituted amino) anthraquinone's have been disclosed.

Substituted amino) anthraquinone's have been disclosed. There are a number of dyes in which the heterocycle is attached through an α -amino group. For example, treatment of 1-amino-4-hydroxyanthraquinone with 2-chlorobenzothiazole yields the 1-(2-

benzothiazolyl)-4-hydroxy derivative. DAA-C reacts similarly. α -Bromo atoms react with these compounds, 2-mercaptobenzothiazole, for example, to introduce the benzothiazolylthio groups. In a like manner, α -bromo atoms are replaced with dicarboximido (e.g., succinimido) groups.

Dyes in which amino group bear 1, 3, 5-triazine moieties, when in turn bear aryl, $-\text{NR}_2$ etc. residues have been reported.

Patents in which the anthraquinonoid molecule is attached to (XLIV) and (XLV) also disclose attachment to other chromophores.

IV. Azo Dyes

A. Monoazo Dyes

The diazotization and coupling of disperse azo dye components presents nothing new to organic chemists. Those amines basic enough to easily form stable salts with mineral acids are usually diazotized in aqueous solution. With homocyclic amines of low basicity and heterocyclic amines, the use of media low in water content, such as strong sulfuric acid, phosphoric acid, or organic acids, is highly beneficial. The diazotizing agent for these amines is usually nitrosylsulfuric acid. One of the best general procedures is to dissolve the amine in 50-60% sulfuric acid, cool to 0-5°, and add a solution of sodium nitrite in sulfuric acid; this solution is previously heated to 65-70° but cooled before addition. The coupler may be dissolved in 20-30% sulfuric acid, cooled, and the diazo solution stirred in. With these highly negative amines it is often unnecessary to neutralize in order to isolate the dye. If necessary to neutralize, mild alkalies, such as sodium or ammonium acetate, should be used.

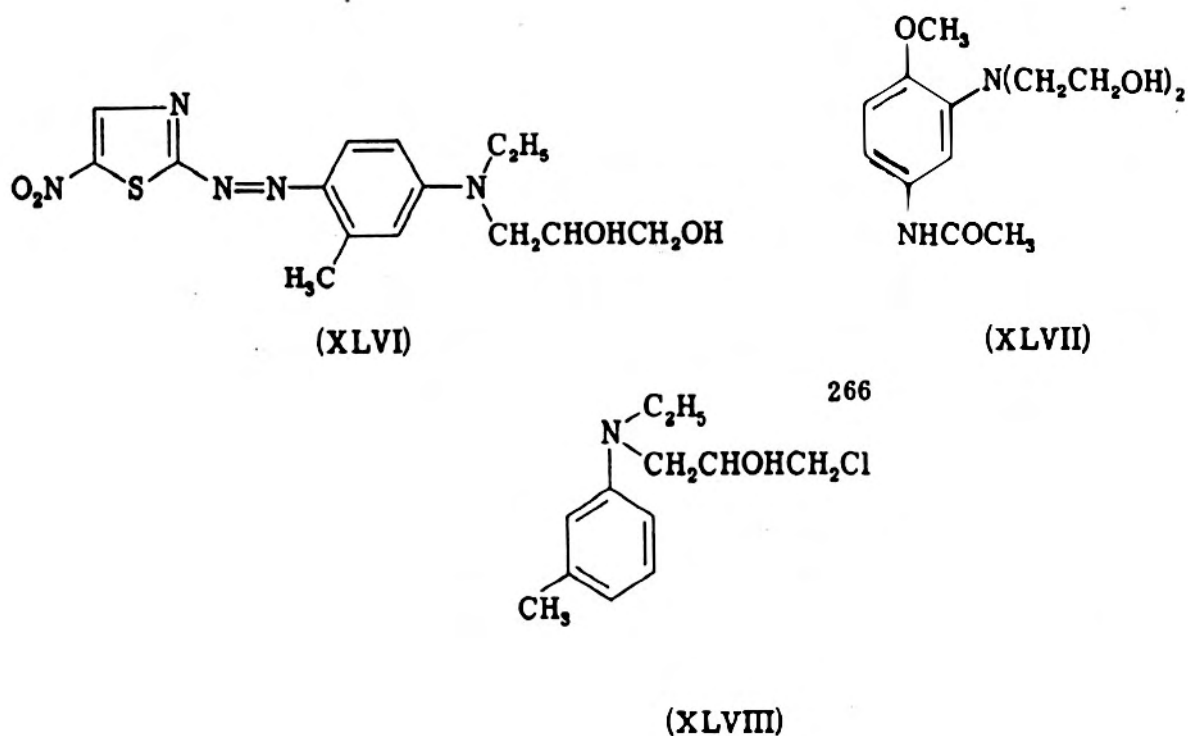


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Until about 1950, only a few disperse dyes derived from heterocyclic diazo had reached commercial status. These were remarkable chiefly as bright, dischargeable colors, their fastness properties being only mediocre. Since that time, however, the success of a few newcomers on the market has given impetus to extensive study in this area.

One of the earliest innovations was the introduction of dyes from 2-amino-5-nitrothiazole. Examples of these are the dye (XLVI) and dyes from the same diazo and the couplers (XLVII) and (XLVIII). These dyes have very high extinction coefficients. Their lightfastness is rather poor, but their buildup, gas-fastness, and dischargeability are outstanding.



Coupler (XLVIII) gives a blue redder than (XLVI), and (XLVII) gives a greenish blue. Other dyes from this diazo and aniline couplers in which one group attached to the nitrogen is alkyl and the other group is an alkyl bearing a carboxyl or carbamoyl residue, bears one or two acyloxy groups, or is an epoxy alkyl group have been enumerated. Another coupler proposed is m-arylamidoaniline and derivatives.

Dyes from 2-amino-5-alkylsulfonyl- and 4-trifluoromethylthiazoles have been suggested.

Other aminothiazolcs have been coupled to bis (â-cyanoethyl) anilines, and to anilines on which one N-substituent is alkyl or substituted alkyl and the other is -alkyleneCONH₂. The general preparation of 2-aminothiazolc and some of its derivatives—as well a-3 the properties of the azo derivatives, with thiourea. The single most interesting observation from the above series is the tremendous color shift from the red of p-nitro-. Aniline dyes to the blue of the corresponding 5-nitrothiazole dyes, even though the bathochromism of aminothiazole diazos relative to aniline - diazos in azo dyes had already been recognized.

Azo dyes from 2-aminoisothiazoles, 2-amino-3-cyanopyrazoles, and 5-amino-4-nitroimidazoles, amino-1, 3, 4-thiadiazoles, and I, 2, 4- thiadiazoles have been mentioned without achieving any commercial usage. The coupling power of a series of five-membered heterocyclic diazos has been studied. Comparative couplings s-how that the most powerful, from the 1,3,4- and 1,2,4-thiadiazoles, resemble diazotized 2,4,6- trinitroaniline in this respect.

Some of the most beautiful greenish blue monoazo dyes are derived from 2-amino-3-nitro-5-acyl (or aroyl) thiophenes. Only the lack of economical synthetic procedures has kept them from commercial use.

As previously mentioned, a few azo dyes from 2-aminobenzothia-zoles had been marketed before 1950. Apparently because of positive substituents on the benzo ring, these had only modest lightfastness. The use of more negative groups in the 6-position of the benzothiazole nucleus improved this property. Some of the earliest of these were derived from 2-amino-6-alkylsulfonylhenzothiazole. Typical examples are given in Chart 16.

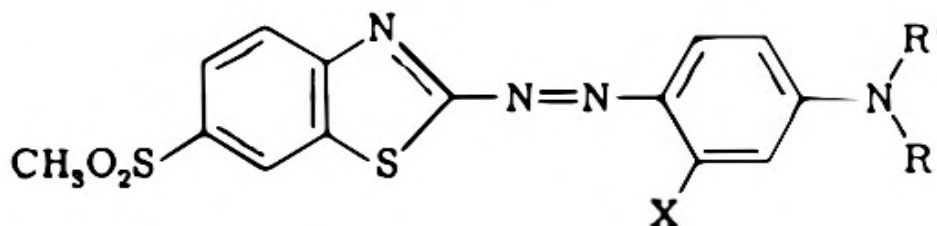
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CHART 28



1. $X = -H$, $R = -CH_2CH_2OH$, $R' = -CH_2CH_2CN$
2. $X = -H$, $R = -CH_2CH_2OCOCH_3$, $R' = -CH_2CH_2CN$
3. $X = -CH_3$, $R = -CH_2CH_2OH$, $R' = -CH_2CH_2OH$
4. $X = -H$, $R = -CH_2CH_3$, $R' = -CH_2CH_2CONH_2$ ²⁸⁷

Several routes to the necessary azo components are available. These are outlined in Chart 18.

Route D is obviously quite versatile because of the reactivity of the B. [H] SO, CH, C. SCH, Br₂ KSCN Cl sodium salt of the mercaptobenzothiazole. In general, 2-aminobenzothiazoles can be prepared by reaction of aromatic amines with "nascent" thiocyanogen. The intermediate thiocyananilines are seldom isolated. This chemistry is the topic of a recent interesting review.

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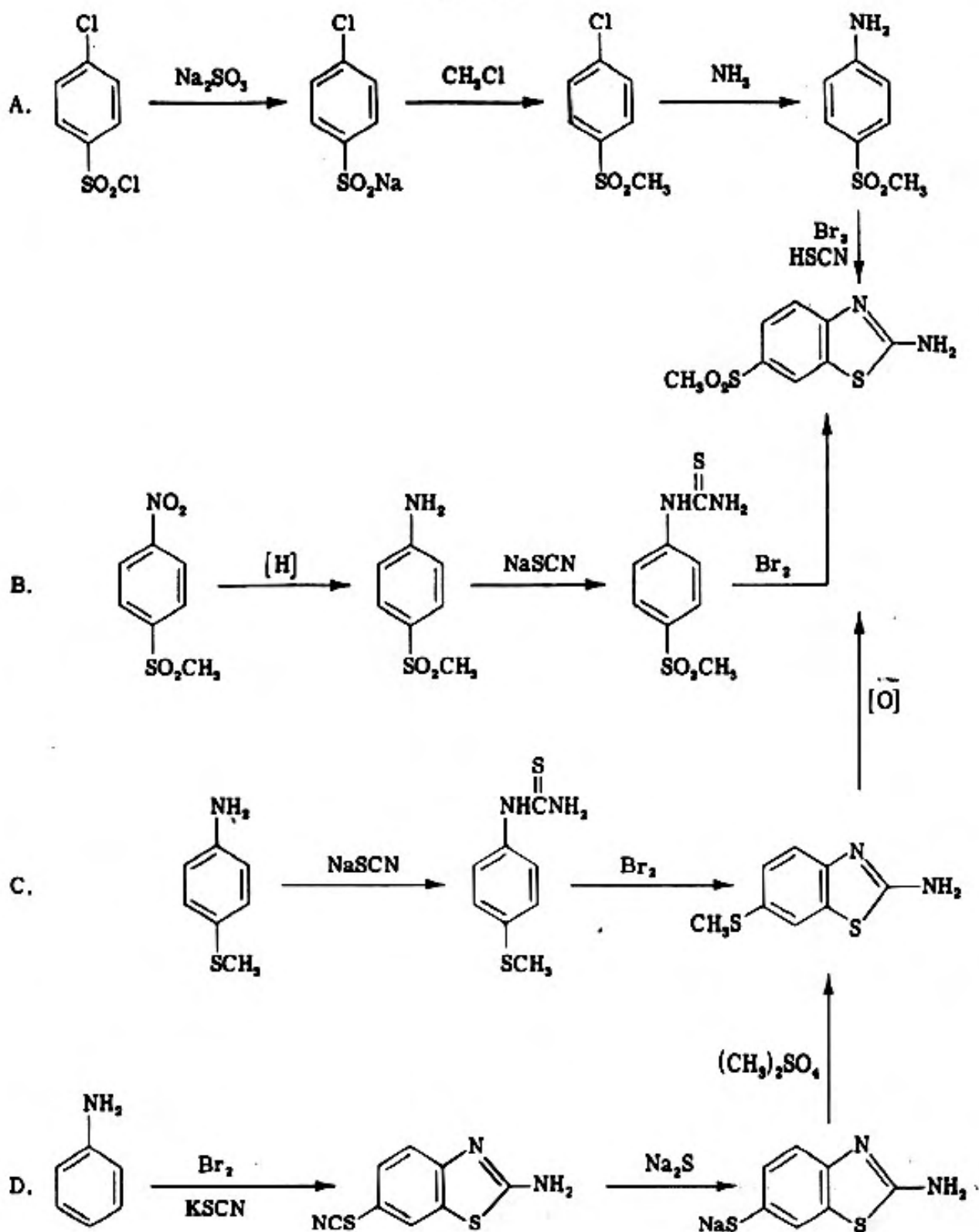
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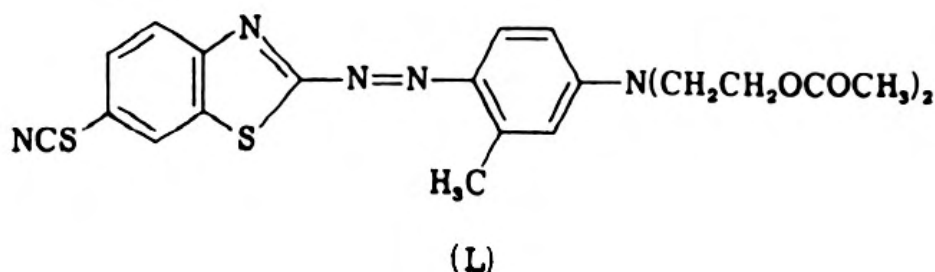
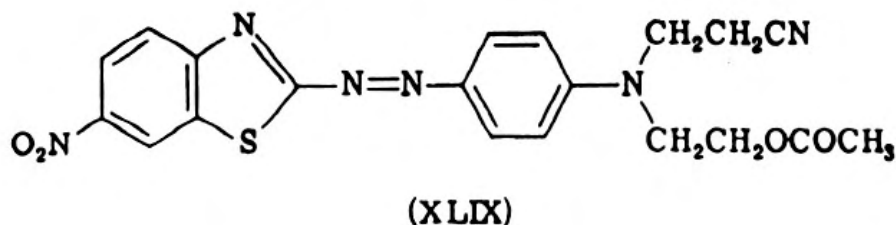
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CHART 29



These dyes are bright scarlet to red-violets of high tinctorial power and excellent discharge ability. Various individuals of the series have well to excellent fastness to light, gas, and sublimation on acetate, triacetate, and polyesters. Their tendency to stain wool, possibly because of the methylsulfonyl group, is rectified by replacing this group with a cyanoalkylsulfonyl residue.

Similar-dyes are obtained from 6-alkylsulfonylbenzothiazoles in which the alkyl group bears several hydroxyls, from 2-amino-5-methyl-6-methylsulfonylbenzothiazole, and from 2-amino benzothiazolyl 1-6-sulfonamides. Dyes from 2-amino-6-nitrobenzothiazole have not been neglected (XLIX).



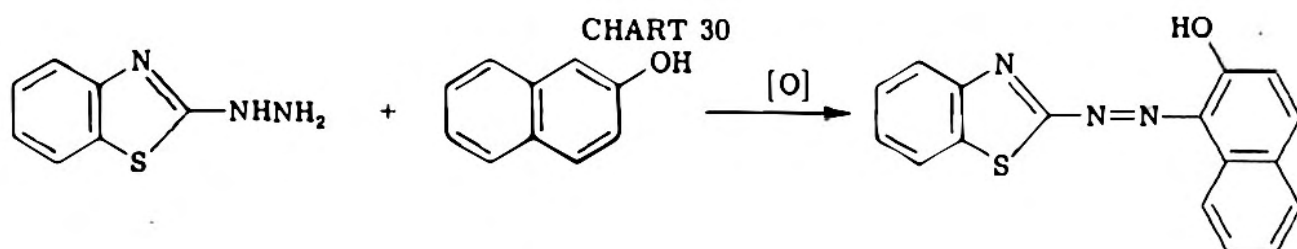
Dyes from the 6-acyl or aroyl, carbalkoxy, cyano, or thiocyno (L) azo components have been reported. The dyes from the thiocyno compounds are less fast to light than the corresponding dyes from the 6-alkylsulfonyl derivatives. Dyes from 2-amino-4-nitro-6-alkylsulfonyl (or sulfamoyl) benzothiazoles and the 4, 6-dinitro derivative have been disclosed. Diazotization of these last two amines is not easy, and the resulting dyes are often contaminated with impurities. Oxotetra-hydrobenzothiazoles produce dyes intermediate in absorbency between thiazoles and benzothiazoles. Benzothiazole dyes have been compared

with each other and with their ally, aniline counterparts as to absorbency and fastness on polyesters. General in comparison with the aniline dyes.

benzothiazole compounds are bathochromic, have higher tinctorial power, and have better light and sublimation fastness. In the benzothiazole dyes having two substituents in the benzo rings, those having a nitro group appear to have higher sublimation and poorer lightfastness.

A series of metalizable dyes from benzothiazoles coupled ortho to hydroxyl groups in the azo components, while possibly not strictly disperse dyes, were of brief significance for providing fast acetate prints. These should also give fast dyeings on metalized polypropylene if this type of fiber survives the ills besetting it.

Ordinarily, 2-aminopyridines do not undergo the diazotizations and couplings that are considered "normal," but the N-oxides, such as the N-oxide of 2-amino-5-nitropyridine are readily diazotized and coupled to orthodox azo components ³⁰³. An interesting dye preparation not involving diazotization is the oxidative coupling of a heterocyclic hydrazine ³⁰⁴.



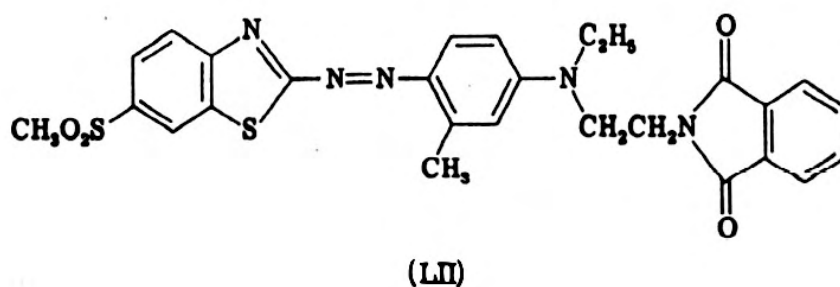
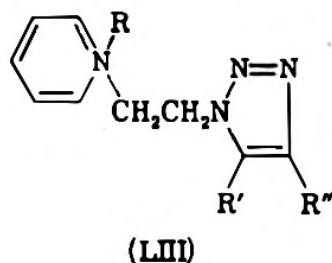
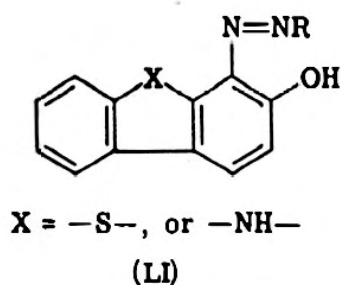
example, from 3-alkyl-6-amino-4-oxo-3, 4-dihydrobenzo-1, 2, 3-triazines, 6-amino-2-hydroxy-4-alkyl quinolines, and 2- (6-aminophenyl) benzo-1, 2, 3-triazine. Benzotriazole 5- or 6-diazos give polyamide dyes when coupled to naphthols and anilins.

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With the exception of the metalizable dyes from pyrazolones, 2, 4-dihydroxyquinoline, etc., few dyes from heterocyclic diazos coupled directly into the heterocyclic ring have been reported. Those used as disperse dyes usually result from coupling into homocyclic rings anellated to heterocycles or into compounds bearing the heterocyclic function attached to an alkylene side chain. Dyes from 2-amino-5-nitrothiazole coupled to 3-alkoxy-N-alkyl tetrahydroquinoline, 2-amino-6-alkyl sulfonyl benzothiazoles, and 5-amino-1, 2, 4-thiadiazoles coupled to tetrahydroquinolines and benzomorpholines have been reported. Dyes of general structure (LI) have been described.

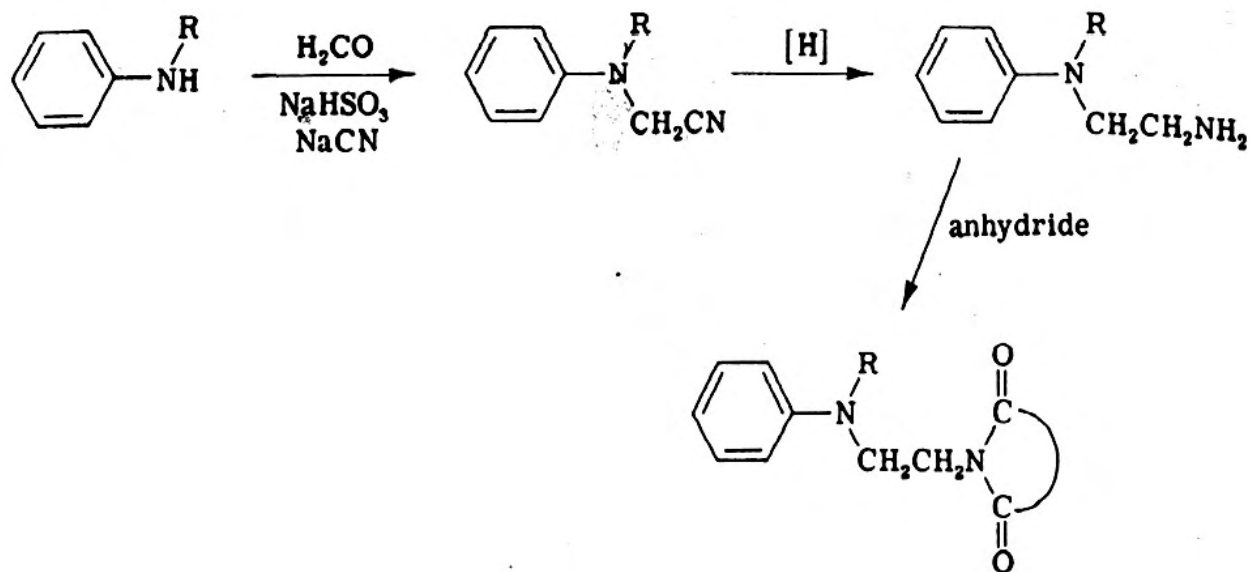


Thiazoles and benzothiazoles have been coupled to 2-cyanomethylheterocycles. These diazos have also been coupled to anilines or tetrahydroquinolines having a dicarboximido or pyrrolidinoalkyl group, as in (LII). These dyes have well to excellent fastness properties on poly-esters, but their affinity for cellulose acetate is low. The couplers are readily prepared

Dyes also result from coupling homo- or heterocyclic diazo to couplers like (LIII). These couplers are prepared by reacting the corresponding alkylene azides with $R'C=CR''$. 2-

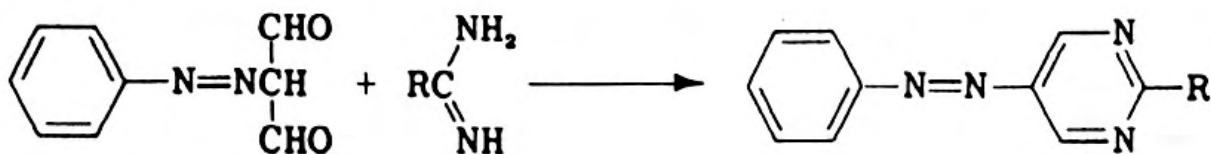
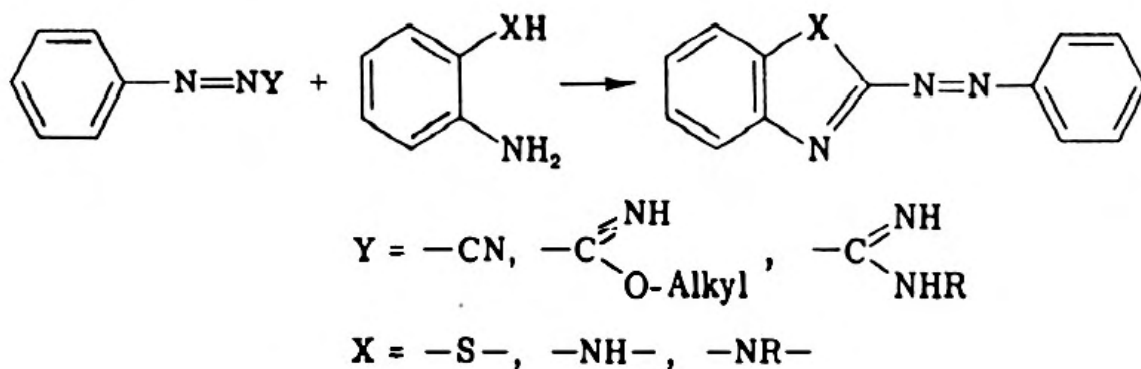
Acylamidothiazoles or thiophenes also couple.

CHART 31



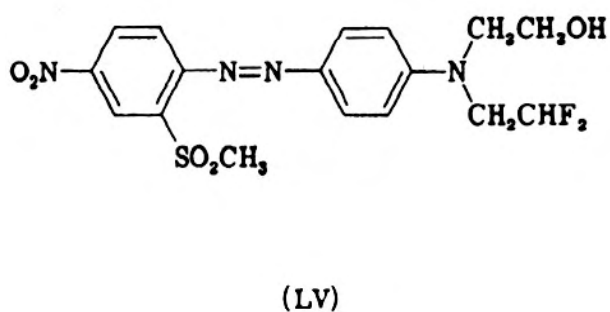
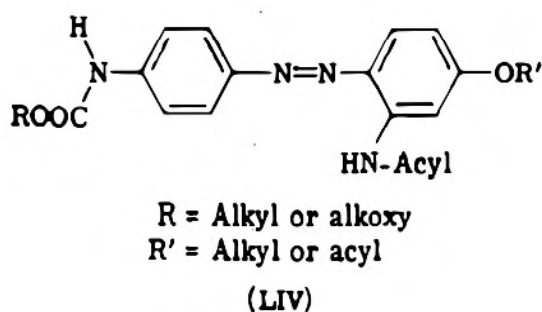
Some unusual syntheses of heterocyclic dyes from homocyclic intermediates have been reported.

CHART 32



A large proportion of dyes for the newer synthetic fibers are derived from homocyclic diazo components. Coupled to phenolic compounds they find application on polyolefins. For this purpose, the couplers usually bear tert-butyl, hexyl, isooctyl groups, and the like, and the use of poly-phenyl diazos is beneficial. Cyanobenzenediazos devoid of nitro groups coupled to 5- or 8-hydroxy-1-naphthylamines have been reported.

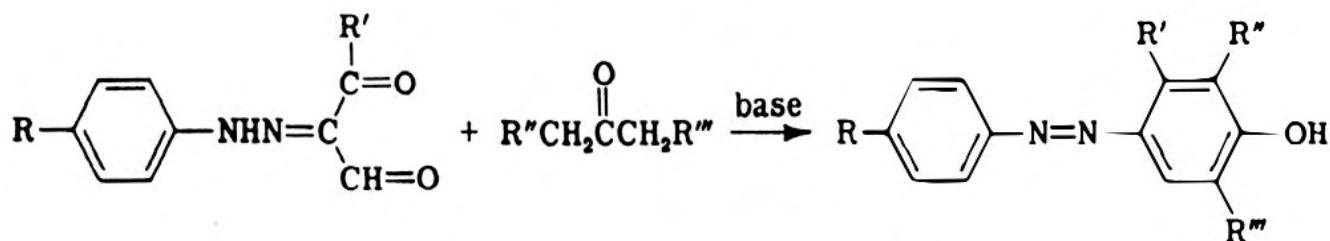
Yellow dyes of structure (LIV) have been proposed for cellulose acetate.



These are prepared by coupling to the free phenol followed by alkylation or acylation.

A variety of dyes derived from phenolic couplers, usually p-alkyl- or p-alkoxyphenols, appear in the literature. The diazos bear substituents such as ArylCONH-, ClCH₂ArylCONH-, ClCH₂CH=CHCONH-, R₂NSO₂NH-, R₂NSO₂CoH₄CONH-, and RSO₂N (R') CGH₄CONH-. Phenolic dyes have been prepared by ring closure.

CHART 33



polyesters in thermal fixation processes, although the lightfastness is usually not of the highest quality. Amides of this same acid in which the nitrogen group is substituted by -alkyleneOX, where X = -H, -alkyl, or -acyl, have been reported. Diazotized o-cyanoethylanilines coupled to various compounds, particularly naphthols, have been reported. The dyes in which X = alkyl are said to have better affinity, but better lightfastness

is achieved when $X = \text{acyl}$.

The class of monoazo disperse dyes in which substituted anilines are coupled to substituted anilines is, from the aspect of inventorship, the most confusing of all. It may well have been this chemistry which patent offices of some countries to issue whatever they are presented without even a pretense of search has aggravated the confusion, as have inconsistent evaluations of the teachings of the prior art. The result is a snarl which no one who hoped to retain his sanity would attempt to unravel.

About 1950, acetate dye chemists began to realize more fully the bathochromic, and sometimes stabilizing, effect of electron-withdrawing groups when introduced into the diazo component and their hypsochromic influence and often powerful stabilizing effect when residing on the Nalkyl groups para to the azo group. Actually, only a few of these groups were new.

One group of chemists quite thoroughly explored the use of fluorine in both components. However, fluorine is expensive, and the methods of introducing it are sometimes complicated and tedious. One red acetate dye (LV), having excellent fastness properties although being somewhat dull and brickly, represented this class in the market for some time.

The unusual stability of the $-\text{SO}_2\text{F}$ group to the hot aqueous dyebath has been demonstrated.

The simultaneous use of N-cyanoalkyl and alkyl (or hydroxyalkyl) groups in the coupler combined with multiple negative groups, such as sulfamoyl, cyano, alkylsulfonyl, nitro, halo, and carbalkoxy, gives dyes said to combine good tinctorial power, affinity, and fastness properties on both acetate and polyesters. Bright dyes of improved lightfastness result from



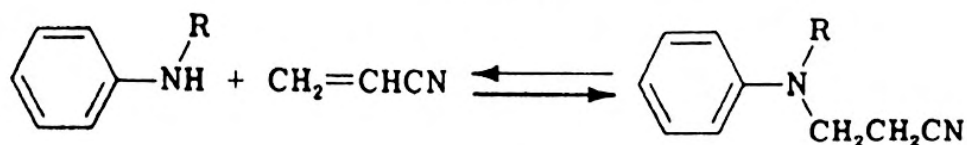
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the above diazos coupled to components in which both alkyl groups on the nitrogen bear cyano groups. The preparation of these couplers is often troublesome. The most attractive synthesis would be that shown in Chart 34. When R is hydrogen, alkyl, or a positively substituted alkyl, such as hydroxyethyl, 2, 3-dihydroxypropyl, or alkoxyalkyl, the reaction

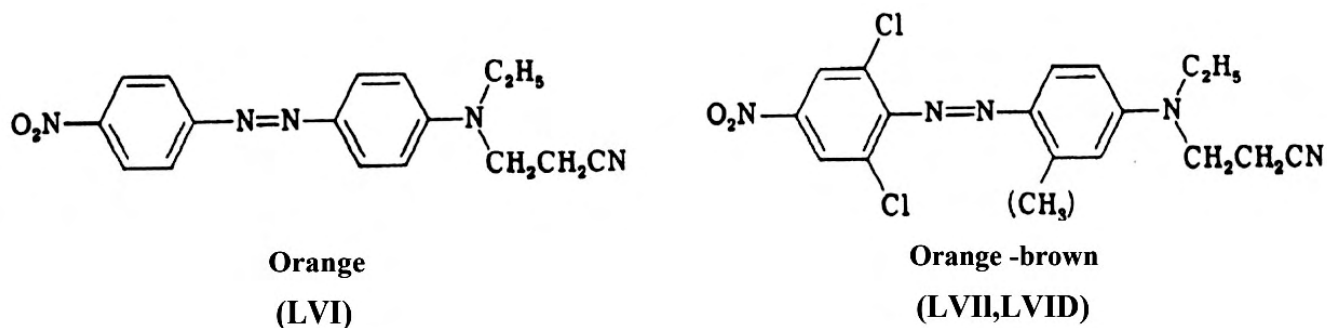
CHART 34

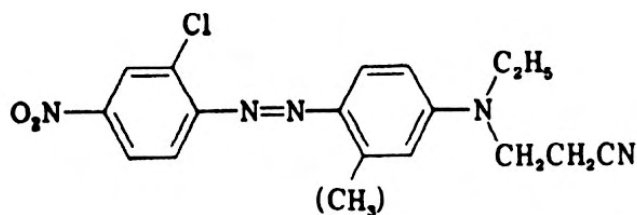


proceeds readily. If negative groups, such as halo or cyan, are present, addition is difficult and the equilibrium is shifted to the left.

Although in most diazos the substituents are ortho or para to the diazo group, there are a few in which some of the negative substituents are the meta position. From 2-cyano-5-chloroaniline, for example the dyes produced are said to exhibit equal lightfastness on both acetate and polyamides, whereas from 2,5-dichloro-4-methylsulfonylaniline bright fast dyes on acetate and polyesters are produced. It has been stated that, to attain light and sublimation fastness simultaneously on polyesters, two cyanoethyl groups on the coupler nitrogen are necessary. The same effect is said to be obtained by the presence of a chlorine atom ortho to the $-\text{NHCH}_2\text{CH}_2\text{CN}$ group.

The advent of the polyesters increased the use of some of the older, simple dyes, which for one reason or another had found little use on acetate. Some of these are structures (LVI)-(LX).

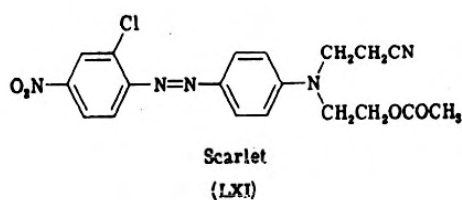




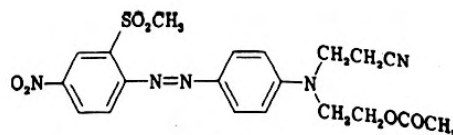
**Red to rubine
(LIX,LX)**

There are a few recent patents regarding similar types. In 1935, it was shown that the substitution of n-cyloxyalkyl for a hydroxyalkyl or an alkyl group on the 4-nitrogen atom of the coupler results in improved light fastness. This principle was applied to polyester dyes resulting in commercial use of dyes such as (LXI) to (LXVIII).

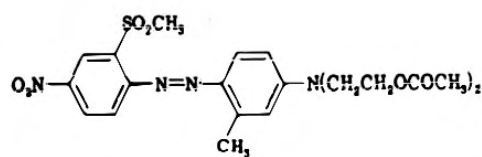
An extension of this idea is the reaction of the N-(3-hydroxyethyl) groups with isocyanates to yield urethanes combined with homocyclic and heterocyclic diazos. In most of these alterations of the hydroxyl group, reaction can be with either the precursor coupler or the azo dye.



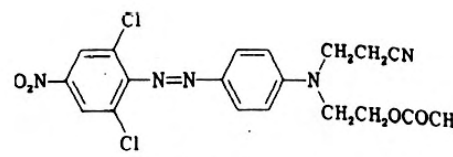
**Scarlet
(LXI)**



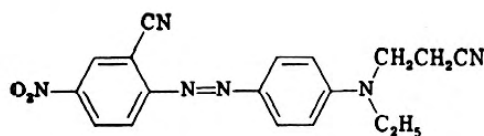
**Red
(LXII)**



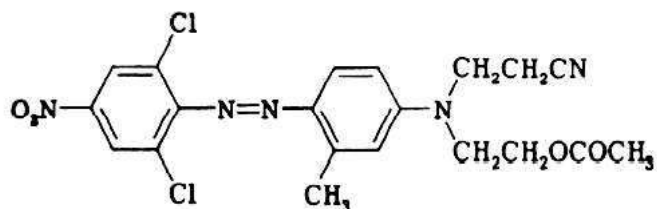
**Red
(LXIII)**



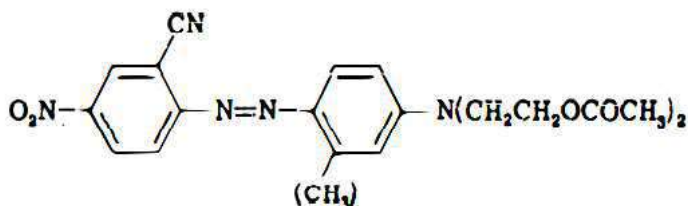
**Yellow-brown
(LXIV)**



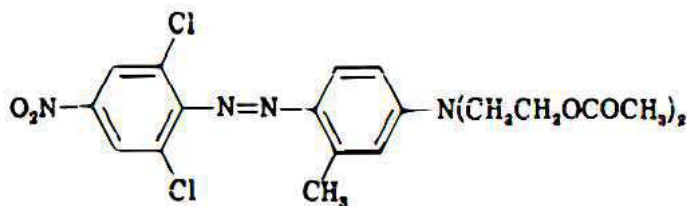
**Rubine
(LXV)**



Yellow-brown
(LXVI)



Scarlet-red
(LXVII)



Brown
(LXVIII)

Some of the above find application in the thermofixation and durable-press processes on triacetate. Another class of substituents which had appeared from time to time in the earlier literature is the nuclearly placed acylamido group in the position Meta to the coupler-N (R) (R') group. The term "acylamido" embraces -NHCHO, -NHCOAlkyl (or substituted alkyl), -NHCOAryl, -NHCOOAlkyl, -NHCONH₂, -NHSO₂ Alkyl (or aryl). These groups produce bathochromic shifts relative to -H, alkyl, -Cl, -OAlkyl, etc., in the same position. Their use

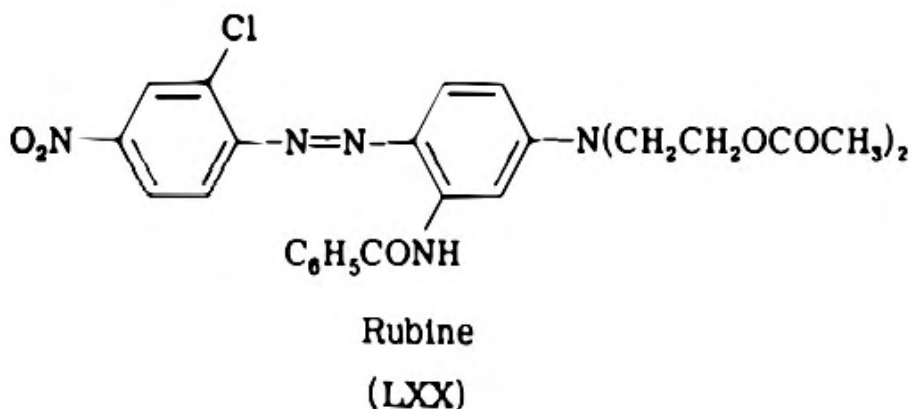
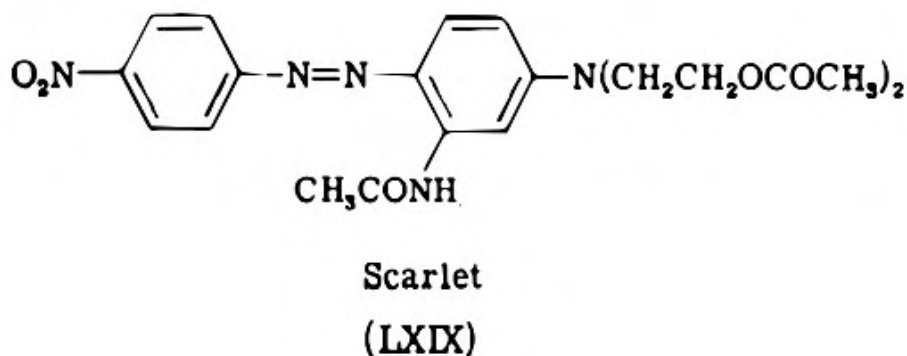


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with groups such as $-\text{CH}_2\text{CH}_2\text{CN}$ or $-\text{CH}_2\text{CH}_2\text{Acyl}$ on the coupler nitrogen is particularly advantageous. Examples are (LXIX) and LXX).

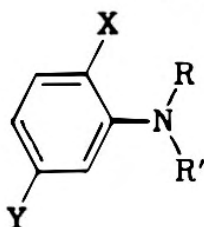


These dyes have well to excellent properties on polyesters. The presence of three electron-withdrawing groups in the 2, 4, 6-positions of the diazo component extends the color range to even greenish blues. Of particular interest are colors prepared by coupling 2, 4-dinitro-6-haloanilines to the azo components of Char 35.

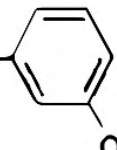
Typical examples are (LXXI), (LXXII), and (LXXIII).

These are fairly dull blues of modest lightfastness, but since they are used only in heavy shades, such as navies or blues, the inadequacy is hardly noticeable. They are especially suited to thermofixation and durable-press finishes, having excellent buildup and good sublimation

CHART 35



R = -H, -CH₂CH₂O-Acyl, -CH₂CH₂OH,
-CH₂CH₂CO-Alkyl, -CH₂CH₂OCH₂CH₂CN

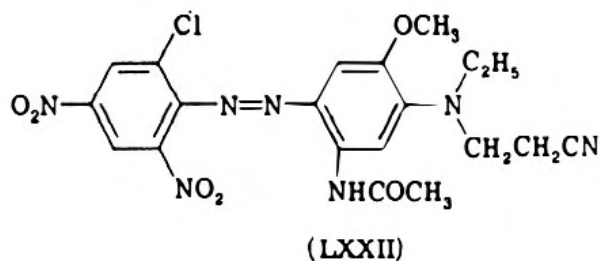
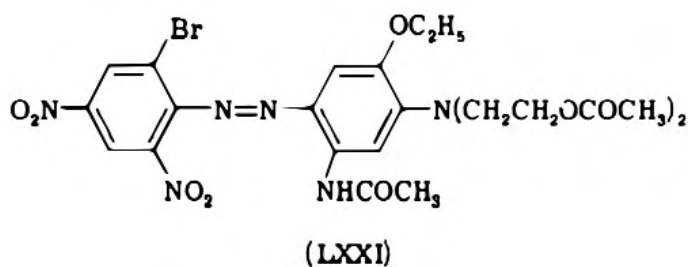
R' = Alkyl, -CH₂CH₂CN, -CH₂CH₂O-Acyl,
-CH₂CH₂OCH₂CH₂CN, -CH₂CHOHCH₂-Halogen, -CH₂-

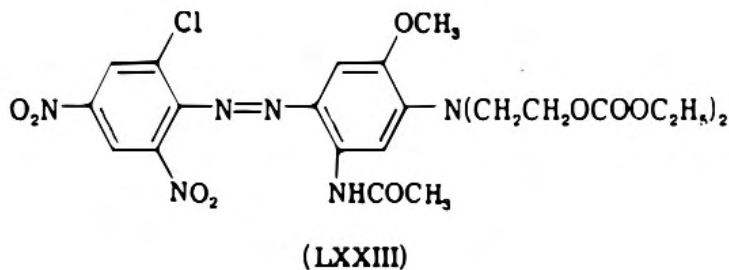
X = -H, Alkyl, lower alkoxy, -CH₂CH₂OH, -OCH₂CH₂O-Acyl

Y = Acylamido as previously defined

Fastness. They also resist the shade change of ten caused by the resin catalyst systems used.

2,4-Dinitro-6-methoxyaniline has been used with this type of coupler, one of the coupler N-alkylene groups bearing a -COOR or -OCOR residue.





Some attention has been paid_ to the use of 2-cyano-4-nitro-6-halo diazo (among others) coupled to acylamides. These impart violet to blue shades to hydrophobic fibers. Blue to blue-green dyes result from the use of 2, 4-dinitro-6-cyanoaniline as the diazo component. Dyes from both heterocyclic and homocyclic diazos in which the hydrogen on the coupler acylamido group is replaced by alkyl have been reported. Dyes in which either the acylamido group is -NHSO₂Alkyl or one of the coupler N-alkyls bears this group have been described.

Other dyes which may or may not bear the acylamido, cyanoalkyl, or acetoxyalkyl groups have been investigated. In one type, novelty is provided by diazos from 4-nitro-2-alkylsulfonylanilines. In another, the diazo components are 4-nitro-2-carbalkoxyanilines, and one of the coupler's N-alkyl groups also bears a carbalkoxy group. Dyes from 3- halo-5-nitroanthranilic acid esters are known. In others, the new feature is the stipulation that at least one of the coupler's N-alkyl groups be -CH₂CH₂COOAlkyl. Homocyclic and heterocyclic diazo have been coupled to C₆H₅N (CH₂CH₂CN) (Alkylene-O-Alkyl) and derivatives.

Other negatively substituted diazo components which have been suggested include 2, 4-dicyanoanilines (and derivatives) 1 anilines with carbalkoxy groups, or 2-alkylsulfonylanilines with halo or nitro groups in the 4,6-positions.

Many investigators have dealt with dyes in which the azo component is the novel feature.



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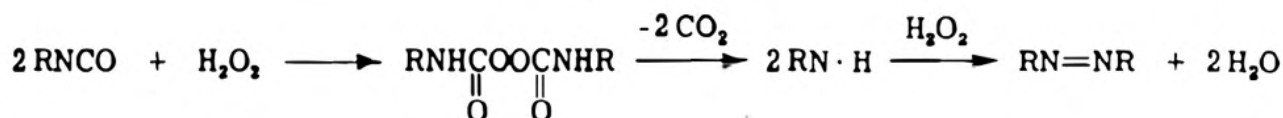
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3-Dialkylaminobenzonitriles or couplers which have an RS₂NH- group in either the dialkylamino group or Meta thereto have been proposed. In others the alteration is in the alkyl groups on the coupler nitrogen. In the structure C₆H₅N (R) R', where the benzene ring may bear other substituents, one R group may be -Alkylene NHCOAlkyl, etc., -Alkylene COAlkyl, -Alkylene C=CAkyl, -CH₂CH (COAlkyl or Aryl) CH₂CN, 1 > -Alkylene NHS₂N (Alkyl) 21 -Alkylene S₂ Aryl/ -Alkylene S₂CH=CH₂, -CH₂CH (OH) Aryl, -CH (CH₂N₂)Aryl, -AlkyleneCOOAlkyleneCN, -AlkyleneOOCRCOOAlkyl where R=nothing or Alkyl, -AlkyleneOOCOAlkylene · -S₂Alkyl or Aryl, -AlkyleneOOCCH₂O (or S) Aryl or Alkyl, Sili-con atoms have been introduced into the N-Alkyl residues. R can be -AlkyleneOAlkyl, R' is -AlkyleneCOOAlkyl, or, when R' is this latter moiety, R is -AlkyleneOOCOAlkyl or Aryl. Couplers have been prepared by condensing ArylNHAlkyl with from 2 to 10 moles of ethylene oxide. Nonalkylated anilines can be coupled and the -NH₂ group then transformed into ureas, etc. Dyes from couplers bearing β-chloroethyl, β,γ-dihalopropyl, γ-chloro-β-hydroxypropyl, epoxyalkyl, have been disclosed.

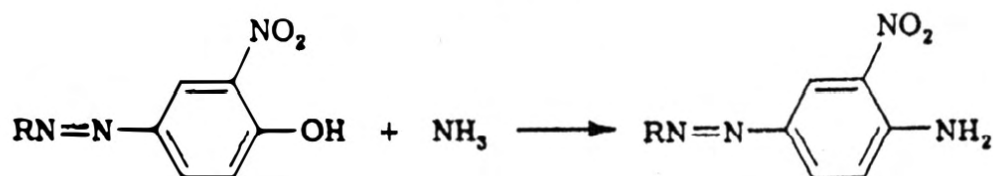
Some novel azo syntheses have been reported. For example, heating nitrobenzene with caustic and methanol yields azobenzene. Treatment of isocyanates with peroxides yields azo dyes, possibly by the route of Chart 36.

CHART 36



Replacement of certain phenolic groups by ammo groups has been reported, as illustrated in Chart 37.

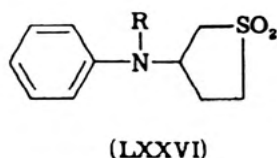
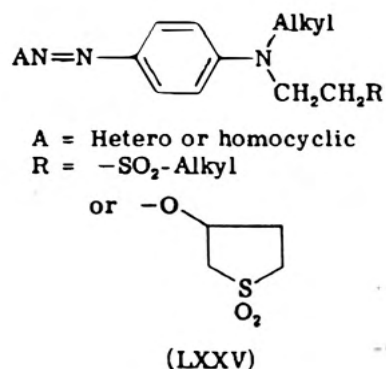
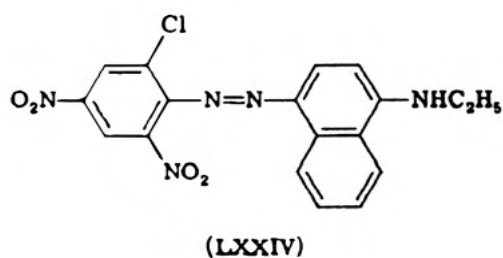
CHART 37



2-Nitrodiphenylamine, when treated with zinc and caustic, yields 2, 2'-dianilinoazobenzene.

o-Nitrophenyl diazos have been coupled to indanediones. Dyes of the type illustrated by (LXXIV) are bright blue dyes having poor lightfast-ness on polyesters. In black mixtures on certain fabric constructions they provide cheap coloration. 2-Naphthylamines bearing alkyl (aryl) sulfonyl groups have been employed as the azo -components.

Azo dyes in which at least one of the coupler's *N*-alkyl groups has a heterocyclic ring have been studied. The dyes of structures (LXXV) have been proposed.



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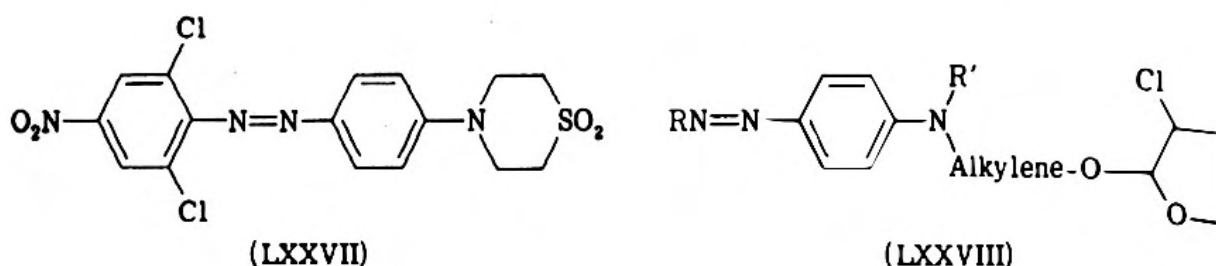
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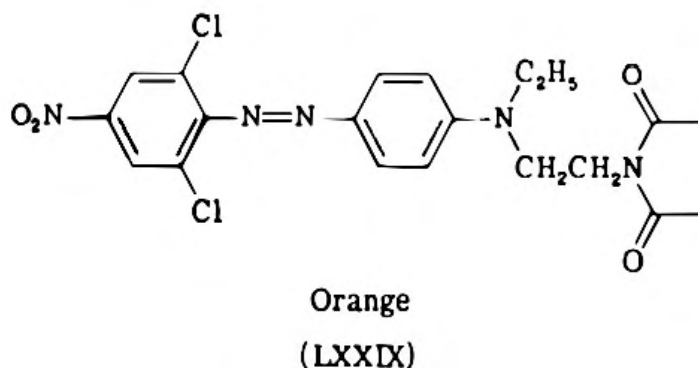
The sulfolane group is formed by reaction of butadiene with sulfur dioxide followed by addition of the coupler's alkylhydroxy group to the 3-sulfolene thus prepared. The sulfolane ring can reside on the nitro-gen at-Om (LXXVI), or the nitrogen atom and the sulfur dioxide may be part of the same hetcrocycle. Structure (LXXVII) has excellent fastness properties. The coupler can be prepared by reaction of 1 mole of divinyl sulfone with aniline; however, use of this toxic inte.rmediate can be avoided by condensati,on with the cheaper bis (,8-hydroxyethyl) sulfone.

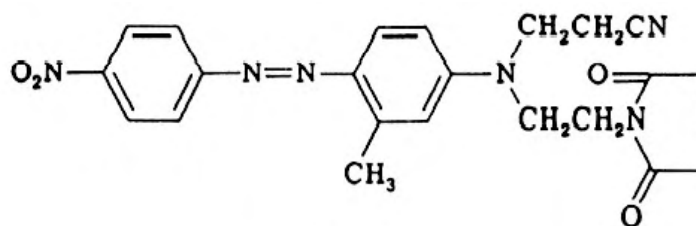
Oxygen-containing rings have been mentioped (LXXVIII)



The chlorotetrahydrofuran residue may be introduced by reaction between the hydroxyl group and 2, 3-dichlorotetrahydrofuran.

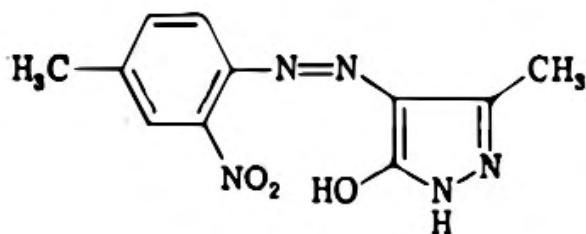
Other dyes in which the heterocycle in (LXXVIII) is replaced by pyrrolidinone or dicarboximido groups, which themselves may contain hetero atoms, are known. The pyrrolidinone group is produced by reaction of a γ -butyrolactone with a w-aminoalkyl compound, while the dicarboxi-mido group results from reaction of an anhydride with the same function. Typical of these dyes are (LXXIX) and (LXXX).



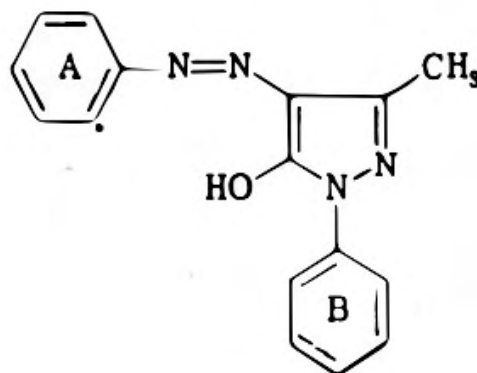


Orange
(LXXX)

The 1, 2, 3-triazole nucleus has also been appended to the N-alkyl group. One of the most familiar heterocyclic coupler classes used in azo dye chemistry is the pyrazolone series, and it has not been neglected in the



(LXXXI)



(LXXXII)

disperse dye field. Structure (LXXXI) is a yellow polycrystalline dye. It also provides dischargeable grounds on cellulose acetate. Many other pyrazolone couplers and aryl diazos are mentioned, the prime stipulation being the presence of an ortho nitro group in the diazo. In the structure (LXXXII), either ring A or B can bear an -SCN group, an -SO₂NH₂ or -SO₂NR₂ group, or an -SO₃R group, and A can be replaced by ArylN=:NAryl-. Ring B may be substituted by -NHSO₂N (Alkyl) 2, or may have a fluorine atom ortho to the N linkage.

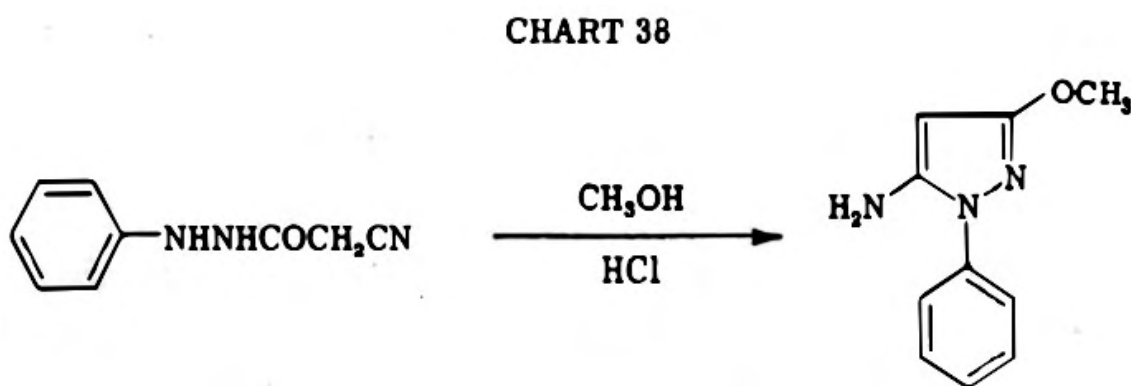
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The pyrazolone methyl group may sometimes be replaced by aryl, -COOR, -CONH₂, etc. A specific dye, 4-(2, 4-dichloro-6-methylphenylazo)-1-(o-chlorophenyl) - 3-methyl-5-pyrazolone, has been disclosed. Much attention has been given to dyes of this class in which the typical feature is a -COOR or -CONR (R') group in the 3-position of the pyrazolone. In some of these, heterocyclic as well as homocyclic diazos are employed. Dyes in which the pyrazolone nitrogen bears a substituted triazine ring, a -CH₂CH (OH) Aryl group, a 3-sulfolane ring, an -SO₂N (Alkyl) 2, -CH₂CHOCOAryl, or an -SO₂Aryl have been reported. A variation is a class in which the diazo component bears a -COOR or -CONR₂ group.

Azo dyes from aryl diazoniums coupled to 5-amino-3-alkyl (aryl) - 1 - alkyl (aryl, etc.)pyrazoles give yellow to scarlet shades on polyester s. Similar dyes, except that an alkoxy group occupies the 3-position, are known. These interesting intermediates are prepared by the typical reaction of Chart 38.



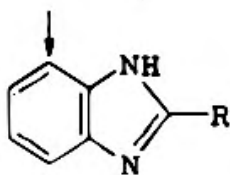
Diazos bearing cyano and hydroxyalkylsulfamoyl groups have been coupled to 1, 2-disubstituted indoles. Trichlorophenyldiazos have also been mentioned with these couplers. Fluorinated diazos coupled to 2, 6- diaminopyridine and dyes from 2, 6-dihydroxy-3-cyano-4-methylpyri-dine have been proposed. This coupler is prepared by condensation of ethyl cyanoacetate and acetoacetic ester with ammonia.

Treatment of diketene with o-aminobenzenethiol gives 4-methyl-6, 7- benzo-1-thia-5-aza-4,6-cycloheptadien-2-one, which yields yellow to orange dyes. Coupling of aryl diazos substituted by nitro, carbamoyl, carbalkoxy, or chloro, to 1, 2-diaryl-3, 5-dioxypyrazolidines

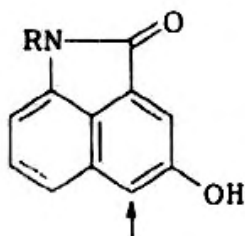
gives yellow dyes which are said to be exceptionally good in combination with blue anthraquinone dyes.

Although the dyes from chloro-or alkoxy-5-sulfamoylanilines coupled to hydroxypyrimidines are more suitable for the Basazol process, they can be used as disperse dyes. Acetate dyes from homocyclic diazos coupled to 2, 6-dihydroxypyrimidines have been described. Aryl diazos coupled to 4-hydroxycoumarins give yellow shades on polyesters.

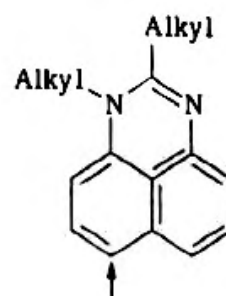
Some azo components couple elsewhere than in the hetero ring. Examples of 4 these are 41 (LXXXII), (LXXXIV), (LXXXV), (LXXXVI) (LXXXVII), (LXXXVIII), and (LXXXIX).



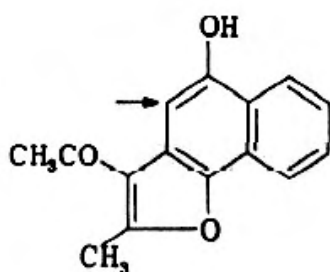
(LXXXIII)



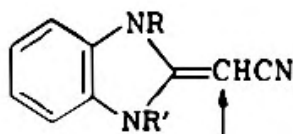
(LXXXIV)



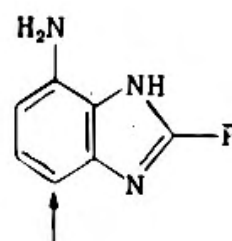
(LXXXV)



(LXXXVI)



(LXXXVII)

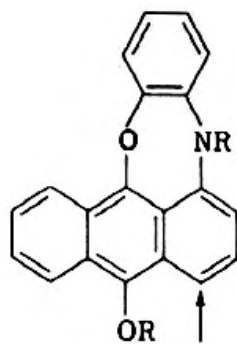


(LXXXVIII)



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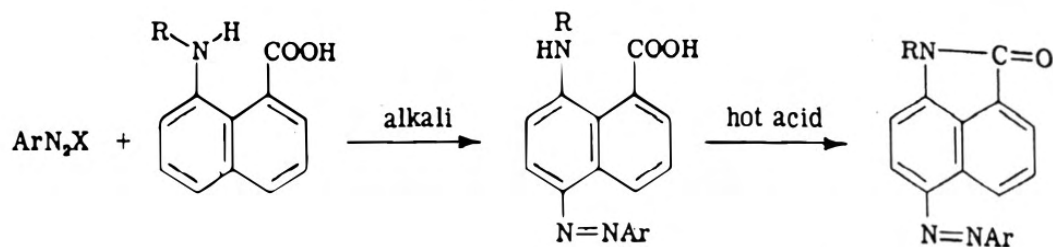
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(LXXXIX)

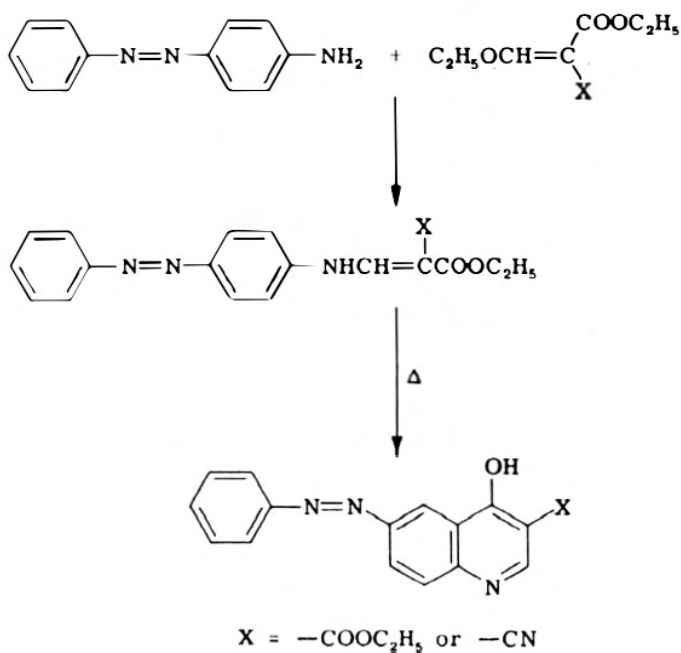
Dyes related to these structures can be prepared as shown in Chart 39. Arylazoanilins have been condensed with ethoxymethylenemalonates.

CHART 39



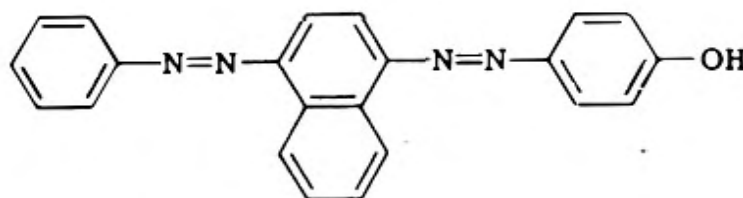
or ethoxymethylenecyanoacetates to yield finally arylazoquinoline dyes, as in Chart 40.

CHART 40

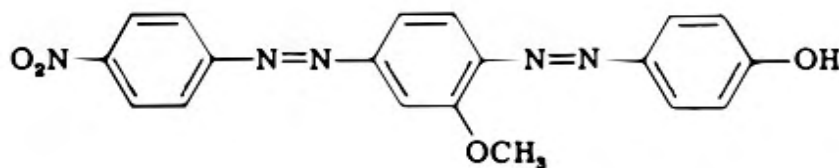


A. DISAZO DYES

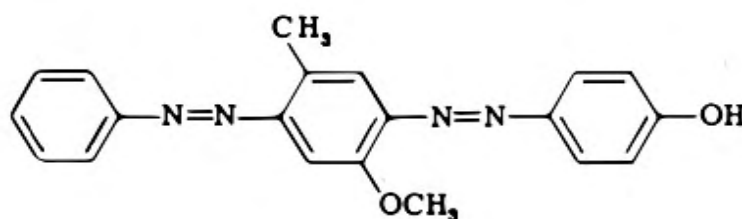
A class represented by only a few members in the acetate dye series has benefited by the use of more rigorous dyeing methods. Some of these are (XC), (XCI), (XCII), and (XCIII). These impart yellow to orange coloration to polyester fiber. In addition to these compounds, the aminoazobenzene component may bear acetamido, hydroxy, cyano-alkoxy, alkoxyalkylcarbonyl, or sulfamoylalkyl, or arylsulfonyl, or esterified sulfonic acid groups.



(XC)



(XCI)

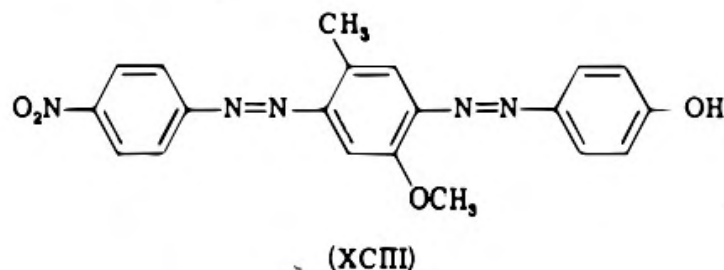


(XCII)



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A wide variety of aminoazobenzenes have been coupled to phenols and -naphthols which may bear carboxyl groups. Some of these are said to have affinity for polypropylene.

Mixtures of disazo dyes and those with alkoxy groups ortho to the azo linkage are said to have better affinity than those previously in use.

Other aminoazoaryl compounds are coupled to amides of salicylic acid, α - or β -naphthols bearing sulfamoyl groups, particularly in the 6 or 7 positions 4 (*o*-Carboxyphenylazo) aniline coupled to phenols preferably nucleary alkylated, has been proposed for polyolefin fiber⁴. Several patents are concerned with aminoazobenzene with a nitro group ortho to the -NH₂ coupled to naphthols, naphtholcarboxamides, active methylene compounds, naphthy lamines, etc. 4- (*o*-Formyl lpheny lazo) anilines have been used as the diazo components. Aminoazobenzenes have been coupled to dialkylanilines in which one of the alkyl groups bears a terminal dicarboximide or pyrrolidinone radical. Other disazo dyes using substituted anilines as azo components have been proposed.

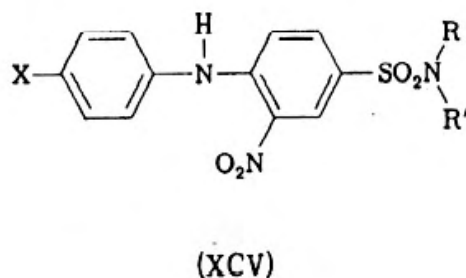
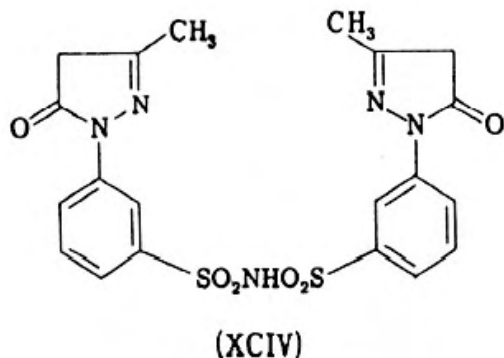
Aminoazobenzenes coupled to heterocyclic compounds are of use chiefly on polyesters. Pyrazolones with 3-carboxamido groups or with sulfamoylaryl groups on the 1-nitrogen have been cited. Barbituric acid derivatives, 4-hydroxyquinolones, and substituted indoles have served as couplers. Dyes in which different types of heterocyclic couplers are used are said to have affinity for polyolefins.

Bispyrazolones, prepared by condensation of 4, 4'-hydrazinobenzophenones (or sulfones), have been coupled to aminosulfonamides and sulfones. Disazo dyes have been formed by coupling a diazo to 1- (aminophenyl) pyrazolones and, in turn, diazotizing these dyes and

coupling them to phenols.

Bis (4-aminophenyl) ureas or thioureas have been coupled to ortho-coupling phenols.

Diazotized anilines bearing arylsulfonyl or arylsulfonic ester groups, when coupled to compounds such as (XCIV), give dyes said to have excellent properties on polyamides.



Coupling of 3-aminoazobenzene to 5-pyrazolones is said to provide polyester dyes. Coupling of erythritol esters of m-aminobenzoic acids to active methylene compounds has been suggested. 4-(Aminophenylazo) benzodioxanes have been coupled to phenols. Clathrate compounds, prepared by adding p-[p-(phenylazo) phenylazo] phenols to molten thiourea, have been proposed for dyeing polypropylene. Triazo dyes in which the 4-position in both terminal aryl rings bear -OH or -NH₂ are suggested for polyolefins.

V. Nitrodiphenylamine Dyes

A class of yellow dyes with rather poor tinctorial power has survived because of generally excellent lightfastness combined with inexpensive methods of manufacture. This class is the o-nitrodiphenylamine series. Although in the past, dyes bearing other nitro groups, as well



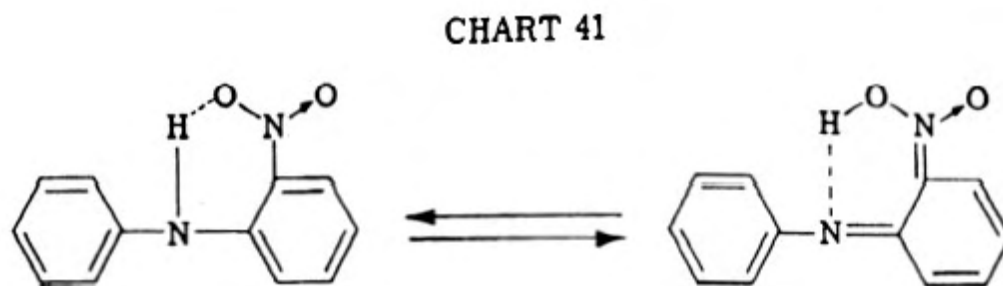
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as hydroxyl, alkyl, or other groups found commercial use, the major recent interest involves dyes of structure (XCV).

On polyesters, the representatives are (1) $X = -H$, $R = -H$, $R' = -C_6H_5$; (2) $X = -OC_2H_5$, R and $R' = -CH_3$. On cellulose esters, the dyes that predominate are (3) $X = -OC_2H_5$, R and $R' = -H$; (4) X , R , and $R' = -H$.

The synthesis, light fastness, spectral characteristics, and their relation to structure have been thoroughly discussed. The superior. Light fastness 36 is due to the stabilization of the ortho-quinoid charge-transfer form of the o-nitroamine system. The skeletal structure may be expressed as in Chart 41.



An earlier paper correlating the constitution of a large number of these dyes with the absorption, molar extinction, and other properties on various fibers will be of interest to the industrial chemist. The. Poor sensitivity of the human eye in this spectral range is cited, and fading by artificial light and by sunshine are compared. Other aspects of the effect of configuration on properties have been presented.

In general, the preparation of these dyes is easily effected by reaction of an aromatic amine with an o-halonitrobenzene in an inert solvent' such as chlorobenzene. The use of relatively unreactive amines in solvents such as dimethylformamide is rtpt to result in replacement of the halogen atom by the dimethylamino group. The use of an emulsifying agent in an aqueous solvent to reduce agglomeration and produce easily filtered crystals has been reported.

The sulfonamido substituent groups have been singled out for attention. Improved wash-

fastness has been reported where R and R' combine to form a morpholine ring, as well as where R = Aryl and R' = -CH₂-CH₂OH. A dye in which R = -H, and R' = C₆H₂SO₃H has been reported to dye cellulose acetate. Other dyes where R = -H or Alkyl and R' is -AlkyleneCN or a branched butyl group have been suggested.

Interest has been directed to the ring not containing the nitro residue. The addition of an aryl group is said to increase the tinctorial power and provide a bathochromic shift. The fact that the necessary aminobi-phenyls are considered to be carcinogenic may have kept such the market. Alkylphenoxy group's para to the NH and the use of -O (CH₂CH₂O)_n Alkyl groups have been reported. Carboxyl or carboalkoxy groups on this ring or optionally on this ring or on a sulfon-amidoaryl ring are disclosed.

Dyes in which the -SO₂N (R) R' group is replaced by -SO₃Aryl (said to have good fastness properties) or -SO₂CH=CH₂ have been re-reported. The sulfonamido group has also been replaced by-CF acyl, or phosphoryl residues. Dyes especially suited for polyamides bear a -COCHClAlkyl group. Dyes containing 2-nitroarylamino residues joined by -CH₂- between the two amino nitrogens are disclosed.

The closely related 4-nitroacridones have been claimed for dyeing polypropylene, and members of this family bearing, B-chloroethyl groups are suggested for nylon. The addition of an RS- (where R = alkyl, aryl, heterocyclic) para to the 4-nitro group is said to be beneficial for polyester dyeing.

VI. Methine Dyes

The methine, or styryl, class of dyes contains some of the brightest, most lightfast dyes for acetate and polyesters. The spectral range does not extend beyond greenish yellow, and

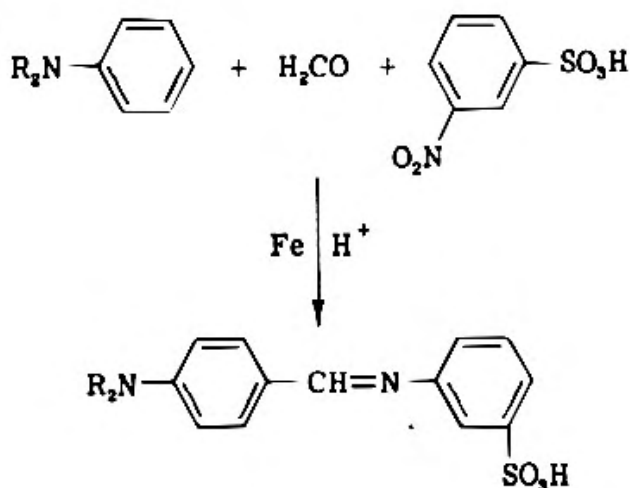
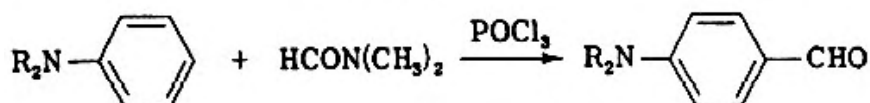


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they tend to hydrolyze under alkaline conditions. Those most used commercially are prepared by condensation of an aryl aldehyde, bearing -NR(R') in the para position, with derivatives of cyanoacetic acid. The aldehydes may be prepared by the familiar Vilsmeier method or generated in situ from the Schiff's base as in Chart 42.

CHART 42



The presence of an alkyl or alkoxy group ortho to the formyl group appears to increase the tinctorial power, as does the use of, β -acyloxy groups on the R group in Chart 42. The dye from malononitrile also appears stronger than those from cyanoacetic esters. The introduction of ClAlkyleneCOO or ArylNHCOO- on the R groups, although not readily understood, appears to stabilize the dye against hydrolysis. Some of the more interesting



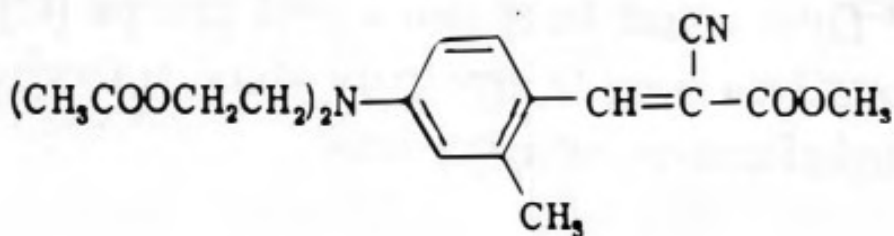
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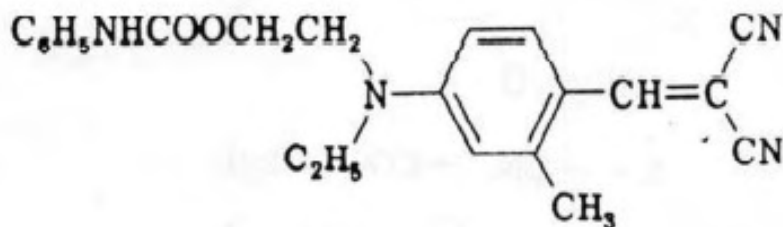
new dyes are (XCVI), (XCVII) 1 and (XCVIII).

These dyes are used for the preparation of bright Kelly greens, chartreuse, and similar shades. (XCVII) and (XCVIII) find particular use on polyesters because of their resistance to hydrolysis and sublimation.

Many ramifications of these structures are possible. In (XCVII) the *N*-ethyl has been replaced by aryl and the *o*-CH₃ by OAlkyl. The replacement of C₆H₅NHCOO- by dicarboximido (succinimido, phthalimido, etc.) in both (XCVII) and (XCVIII) has been investigated.



(XCVI)

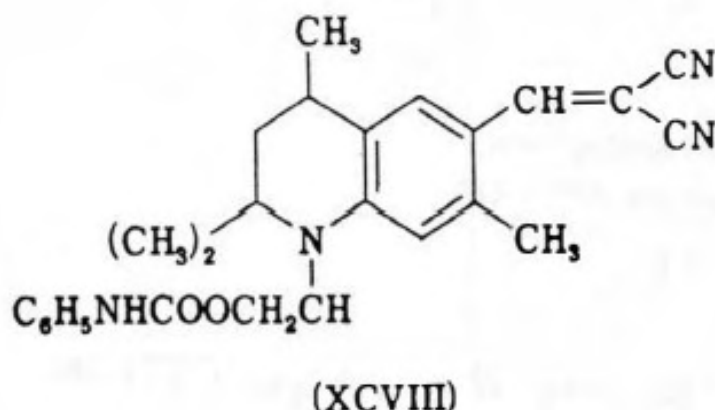


(XCVII)

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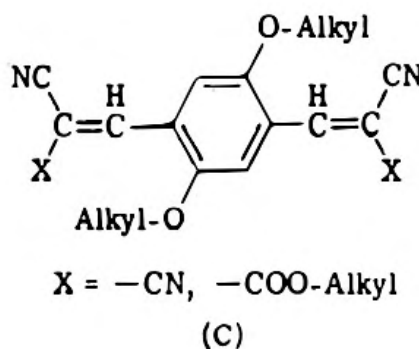
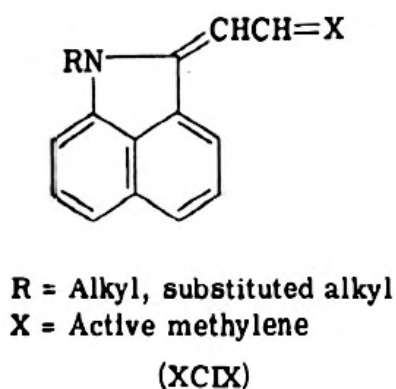


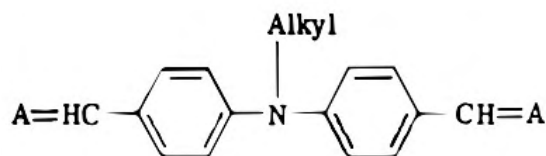
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The use of 4-dialkylamino-1-naphthaldehydes in the synthesis has been suggested. Dyes in which one or both of the N-alkyls contain RCOO- (R = aryl or heterocyclic), or RSO₂N (R') - (where R = alkyl or aryl and R' = -H or alkyl) have been reported. In the dicarboximicto derivatives just mentioned, one of the -CO- linkages has been replaced by -SO₂- Increased tinctorial power and sublimation fastness have been reported for dyes in which the active methylene compound is β -cyanoethyl cyanoacetate. This intermediate is prepared by ester interchange with simple alkyl esters.

Dyes in which the aryl residue and the =C (CN)₂ group are separated by n. plurality of vinylenc groups, some substituted by CN, have been reported. Products from the usual aldehydes condensed with 1,2-di-phenyl-3,5-dioxypyrazolidine have been suggested. Dyes of structure (XCIX) have been prepared. Dyes which bear two style groups (C), (CI) are known.⁷ Structure (C) is said to dye polyesters, reserving wool, while (CI) has improved lightfastness on polyesters.

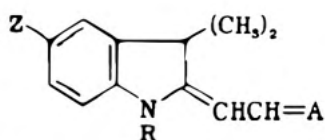




A = Active methylene,
same or different

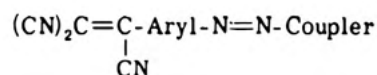
(CI)

Some interest has been shown in the dyes of structure (CII)



A = $-\text{C}(\text{CN})_2$ or $-\text{C}(\text{CN})\text{COX}$, where
X = $-\text{NH}_2$, $-\text{OH}$, $-\text{O-Alkyl}$
Z = $-\text{H}$ or $-\text{COOR}$

(CII)



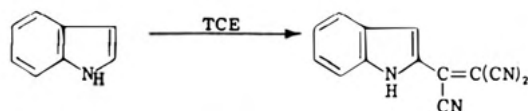
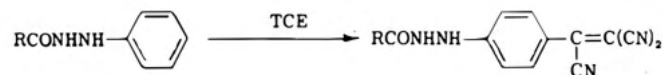
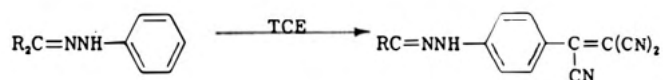
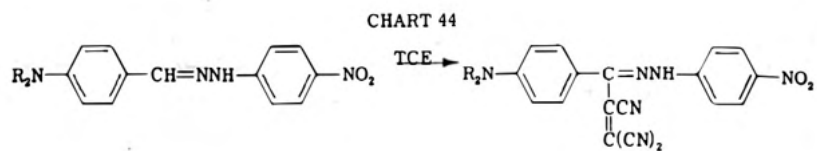
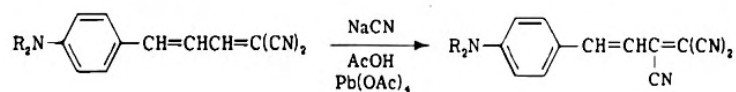
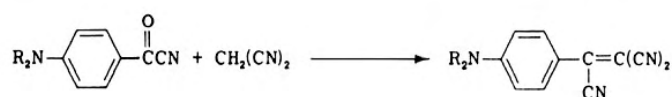
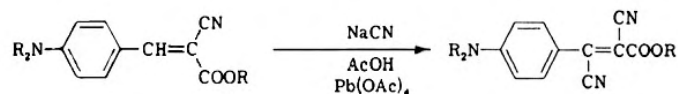
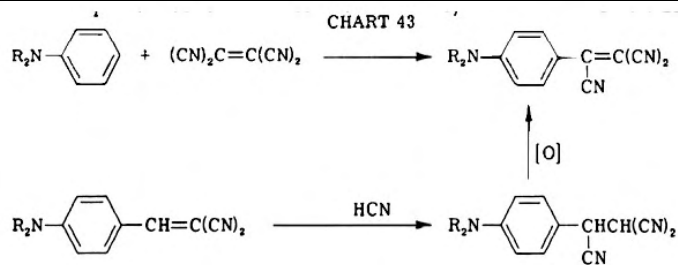
(CIII)

The $=\text{CHCH}=\text{A}$ group may also bear $-\text{CN}$, $-\text{COOR}$, COOR , etc. These dyes are useful chiefly on polyamides and polyesters.

Processes for preparing the dyes by (1) condensing the aldehyde and active methylene without a solvent, and (2) reacting $-(\text{Aryl})\text{N}(\text{Alkyl})-$ with a 4-chloro-3-nitrostyryl molecule are available.

The use of oxonol dyes of the pyrazolone type first mentioned in 1897 on polyesters has met with favor. These are prepared by condensing 2 moles of a pyrazolone with an agent $[\text{HCONH}_2, \text{HC}(\text{OC}_2\text{H}_5)_2]$ yielding $-\text{CH}=\text{A}$ to give, as the simplest structure, (III). The pyrazolone nuclei may differ from each other and the reaction may be between a pyrazolone, or other active methylene, and a 4-formylpyrazolone prepared prior to the final condensation or in situ. One school of chemists has extensively investigated reactions leading to orange to blue dyes containing tricyanovinyl groups. Many of these dyes are bright, bathochromic to the unsubstituted dye, and of high tinctorial power. Several routes are available, as shown in Chart 43.

The last dyes in Chart 43 are blue on acrylic fibers and violet with high hydrolytic stability on polyesters. Further reactions of tetracyanoethylene (TCE) are given in Chart 44



The last dye in Chart 44 is said to be valuable for dyeing polypropylene. Dyes (CIII) containing both methane and azo linkages are known.



MR. BHARAT MEHTA (MUMBAI)
(M) 098205 08901 / 080804 26035

BEFORE AND NOW - DYE STUFFS

(Article found during literature Survey)

I) Introduction :

The dyestuff industry has played a very important role in the overall growth of Chemical Industry in India. It has since very beginning remained the key industry in consumption of maximum quantity of inorganic basic raw materials derived from natural resources. This industry has played a very vital role in catering a variety of dyes, pigments, fluorescent compounds etc. to different fields such as textile, paints, inks, polymers, rubber leather, pharmaceuticals, oils, foods, agrochemicals, electronics etc. Several intermediates, used in the production of a variety of dyestuffs are also required for the fields of applications. Dyestuff probably is the field for application of organic chemistry involving the largest varieties of chemical reactions, reagents, plants, processes and technologies.

II) Reasons for development :

1) Advancement in the knowledge of organic chemistry and analytical methods.

Due to advancement in the heterocyclic chemistry, novel dyestuff intermediates could be developed.

Analytical method introduced in recent times have revealed New areas in structural aspects of dye molecules. Certain basic raw materials such as butadiene, isoprene etc. have helped in searching out novel economical routes in the production of so many dye intermediates. Fast developments in the fields of textiles and their blends have contributed to the inventions of new designs of dyestuffs.

The demand for improvement in properties of dyes such as brightness, fastness and dyeing is responsible for the search for newer dyes and their intermediates

2) Uptill now many dye intermediates which were used for regulate productions of related dyes were found to be hazardous and carcinogenic, toxic and unsafe. Search for new nonhazardous, non-toxic and safer intermediates was then started.

3) Non textile applications of dyestuffs.

Several newer materials and dyestuffs are designed new in the commercial practice for coloration of non-textile important inventions in this field.

Some hi-tech areas where dyes are used are xerography, liquid crystal displays, optical disc recording, data storage, photochromatography, electronics.

4) Global environmental conditions require that the dyes intermediates following older technologies need to be replaced at the earliest.

III) Some major areas developed :

a) Alternate routes for intermediates :

1) In the production of a mixture of m-cresol and p-cresol. Isoprene and vinyl acetate are heated at 160°C to form 1-methyl cyclohexene-3 acetate and the isomer 1-methyl-cyclohexene-4-acetate. These are then hydrolysed to corresponding alcohols and dehydrogenated.

2) β -Naphthol is now produced using Hock synthesis from Naphthalene and propylene and the β -isopropylene Naphthalene is airoxidized to the corresponding hydroperoxide and then decomposed by H_2SO_4 .

3) Alpha Naphthol can be produced by alternated route from naphthalene by hydrogenation using Nickel catalyst at 200°C for 10 hrs to tetralin which is then air-oxidized to tetralin-I-hydroperoxide, acidified to 50:50 mixture of I-tetralone and I-tetralolol and finally dehydrogenated using platinum catalyst.

4) 2-methyl anthraquinone can be manufactured by Diels-Alder reaction of Naphthoquinene with isoprene. Thus many promising alternate routes for various bulk intermediates are followed using safe, non-polluting chemicals and reagents, and cumbersome process are avoided.

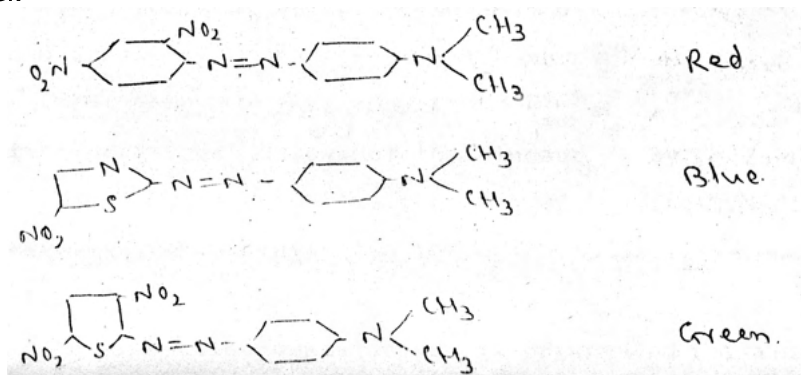
b) Azo and Styryl dyes : Severe health problem while handling many dyes intermediates have created a great threat in recent years. Carcinogenic and mutagenic properties of a number of intermediates such as Benzidines, β -Naphthyl amines and several other arylamines are recognised and these are banned from using in the production of dyestuffs. These are listed as Black-20s in the German law and the whole world then followed suit.

c) Novel heterocyclic diazo components for Azo Disperse Dyes :

Contribution of Azo dyes to the total colorants is about 60%. The aromatic carbocyclic Azo disperse dyes used for polyester fibres are so many. The introduction of heterocyclic diazo components in designing azo disperse dyes in recent years has created a great impact due to several advantages over the carbocyclic diazo components. Aminothiophenes, Thiazoles, Isothiazoles, pyrazoles, Thiadiazoles, Imidazoles, Indazoles, Benazothiazoles, Benzisothiazoles are now being used as intermediates for Azo Disperse dyes. The advantages of using heterocyclic diazo component are many :-

- 1) Their synthesis are convenient.
- 2) Their small size results in better dyeability of disperse dye structures.
- 3) Intrinsic conjugation leading to high color value.
- 4) Their compactness causes high sublimation fastness.
- 5) Inclusion of a hetero atom given rise to intrinsic bathochroma-city.
- 6) More brightness is achieved.

All these advantages are seen in the following dyes wherein, 2,4-dinitro aniline, 5-nitro-2-amino thiophene and N, N-dimethyl aniline are used. They show red, blue and green hues on dyed polyester.



d) Novel coupling components for Azo disperse dyes :

So as to improve dyeing and fastness properties, brightness of shades of the disperse dyes a number of heterocyclic coupling components are now being used. Example are :-

Hydroxy Pyrazoles, Pyridines, Pyrimidines, Quinolines, N-N-disubstituted amino thiazoles, thiophenes, and some active methylene containing heterocycles such as 2-cyanomethyl benzimidazole.

e) Intermediates for Azo cationic dyes : Nitrogen hetero cycles with diazotizable amino group as substituents are used in the formation of Azo cationic dyes. Thus amion-1,2,3-triazoles, 1,3,4-thiodiazoles, N-methyl imidazoles, benethiazoles and isothiazoles are some examples.

Nitrogen heterocycles need further quaternization. The structures obtained after this operation lead to brighter and bathochromic hues on polyacrylic fibres.

f) Intermediates for Azo Pigments are :- 1) 6,8-dichloro-3-methyl pyrazole. The

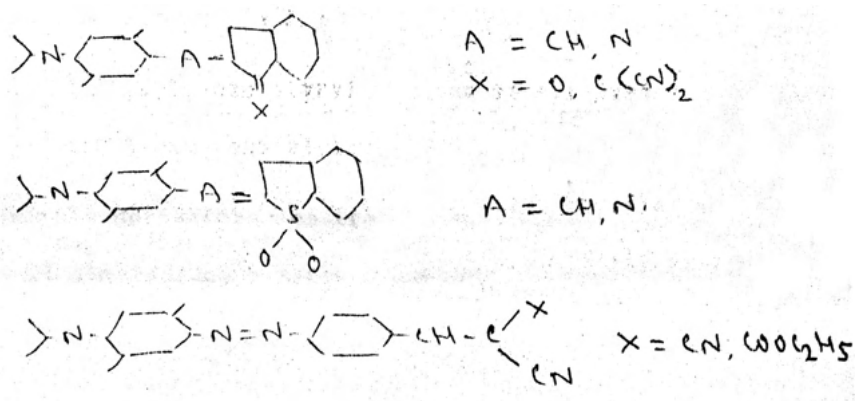
dyes from this give bright red bleach-fast pigments.

2) Acetoacetanilides and BON acid amides derived from 5-amino-benzomidezoles.

g) Styryl, azo styryl and Aza styryl dyes :

Bright blue and bluish green disperse dyes of this class are developed by using a variety of novel styryls, azo styryls, and aza styryls. For these novel structures of styryl dyes 4-(N,N-dialkyl amino) substituted benzaldehydes are condensed with Indandione, biscyanoethyl-indanone by following known agel condensations. Oxidative coupling of 4-amino-N, N-dialkyl amino, substituted anilines with the above Indance give the corresponding aza styryl dyes.

p-amino benzaldehyde is often used for the formation of styryls from aldehyde residues and azo derivatives from diazotizable aromatic amines. Examples :-



h) Polymethine dyes : Bright radish blue, blue and greenish blue cationic dyes are obtained by incorporating intermediates such as quaternary N-heterocycles with active 2-methyl group. Thus, when 1,2-dimethyl-3, 4-benzo-l-N-indolium methosulfate is condensed with 4-N, N-dialkylamino substituted benzaldehyde, bright cationic styryl or polymethine dyes are formed.

IV) New Chromophoric Systems

A) Disperse Dyes

Notable new chromophores are Benzodifuranone and benzothioxanthene.

The condensation of a suitable malic acid deriv. with hydroquinone, following by the condensation of the same or different malic acid deriv. and subsequent oxidation gives diphenyl benzo difuranones.

The condensation of 6-chloronaphthalic anhydride with OPD, following by condensation with sod. salt of o-aminothiophenol, diazotization and arylation provide bezothioxanthenes.

B) Cationic dyes :

The condensation of 2,2,3,3,4,4-hexahydropyrole benzimidazole with 4-N-betachloroethyl-l-N-ethylamino benzaldehyde as per Knoevenagel Reaction and heat to form the polycondensed molecule of cationic dye which is applied to polyacrylic fibres.

C) Reactive Dyes

Many new reactive systems are employed to produce novel R-dyes in recent years.

1) Triazine-based systems include : Monochloro and dichloro triazines, monochloro-monomethoxy-monochloro-monosulfomethyl, monomethoxy-monosulfonic acid derivatives of triazines

2) Vinylsulfone R systems include : Beta sulfato ethyl sulfone, Beta-N, N-dialkyl amino ethyl sulfone. Beta (beta sulfatoethyl sulfonyl) ethyl amido nethyl, l-amido-2-methylcyclohexane-vinylsulfone

3) 2-chloro-N-heterocycles as Reactive systems include : 2,4,5-trichloro-6-amino pyrimidine, 2-sulfomethyl-4-methyl-5-chloro-6-amino pyrimidine, 2,4-dichloro-5-carboxy amido pyrimidine, 2,3-dichloro-6-carboxy amido quinoxaline, l-N-beta carboxy amido ethyl-4,5-dichloropyridazine, 3,6-dichloro-4-carboxy amido pyridazine.

4) 2-fluoro-N-heterocycles as R System include : Monofluoro triazine, 4-chloro-2, 3-difluoro pyrimidine, 4-chloro-3-methyl-2-fluoro pyrimidine.

5) Other Reactive system include : Chloroacetamide, Chloropropionamide, Acryl amide, Sulfato ethyl sulfonamide, amino propylene oxide, phosphonic acid.

6) Very important R System produces bifunctional R Dyes : Procion supra (ICI) makes use of two monochlorotriazine systems linked through MPDSA and PPDSA.

Sumifix supra (NSK) possess monochloromono (metabeta sulfato ethyl sulfonylaniline) triazine.

V) Quinone Dyes

1) New processes have been established to manufacture 1-Nitro AQ from AQ as well as directly from O-Benzoyl Benzoic Acid.

Production of 1,3-diamino-4, 8-dihydroxy AQ is now being done from AQ via 1,5-dinitro-, 1,5-dimethoxy- and 1,5-dimethoxy 4,8-dinitro AQ.

2) Naphthoquinone Intermediates : Work needs to be done in these areas to achieve commercial exploitation.

3) Phenothiazine Intermediates : Bisphenothiazino benzo quinones possess deep colors such as Blue and redish Blue. These derivatives can be obtained by various methods.

* By heating N, N-diphenyl PPDA with Iodine and sulfur at 180°C and subsequent oxidation.

* By heating 2,5-dianiline benzo quinone with sulfur to achieve thionation

Another group of phenothiazine quinones belongs to Phenothiazine AQ which are obtained by the condensation of 4-substituted-l-amino AQ with 2-aminothiophenol.

The 4-unsubstituted dye is Redish Blue.

*4-amino is greenish blue. *4-hydroxy is bluish violet and *4-aniline derivative is green. Much more developmental work needs to be done in this field.

VI) Heterocyclic Pigments

Apart from the derivatives of CPC pigments, which are stubborn to many external agencies and highly heat-resistant, a great deal of experimental work is being carried out on quinacridones, fluorubing, quinophthalones, dioxazines, Isoindolines, pyrrocolines, thioindigoids and pyrrolopyrroles, for employing them as pigments in various fields of applications.

VII) Fluorescent Compounds

A) FBAS : FBAS based on DASDSA, Cycl, and aliphatic, alicyclic, aromatic amines are already there for cellulosic fibres and detergents. Some ranges of such compounds find application for Polyamide and for compounds devoid of - SO₃H groups. Pyrazole and thiophene based hetero-cycles are employed for polyester.

B) Fluorescent dyes and Pigments :

New heterocyclic derivatives such as Azalactones, coumarins, azabenzatrone, naphtholactum, perylene and naphthalimide fluorescent dyes and Naphthalimide and Indazotriazine pyrimidine fluorescent pigments give ranges of bright fluorescent dyes and pigments.

IX) General : Non-Textiles

In addition to above stated details, much work has been done in the fields of :-

- 1) Dyes for carbonless copy papers. 2) Dyes used in xerography
- 3) Liquid crystal Dyes (LCD) 4) Laser Dyes. 5) Dyes for Electronics.
- 6) Photochromatic and thermal sensitive Dyes.
- 7) Biological and medicinal Dyes.

X) Conclusion :

Applications of dyes for textiles, non textiles, non textiles and hi-tech areas have opened wide fields in recent years for developing novel structures of hitherto unexploited organic molecules absorbing in the visible range of the electromagnetic spectrums.

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▶▶ RED GRE	(RED 183)
▶▶ VIOLET BROWN B	(RED 184)
▶▶ PINK BE	(RED 186)
▶▶ BORDEAUX RM	(RED 194)
▶▶ RED REG	(RED 198)
▶▶ BLUE 2G	(BLUE 158)
▶▶ NAVY BLUE 2RLBN	(BLUE 314)
▶▶ BLACK WA	(BLACK 52)

2:1 METAL COMPLEX DYES

▶▶ YELLOW 2GL	(YELLOW 151)
▶▶ YELLOW A3RL	(YELLOW 194)
▶▶ YELLOW A5RL	(YELLOW 204)
▶▶ YELLOW GL	(YELLOW 232)
▶▶ YELLOW A2GLN	(YELLOW 241)
▶▶ ORANGE ARL	(ORANGE 142)
▶▶ SCARLET AL	(RED 357)
▶▶ RED ABR	(RED 362)
▶▶ BORDEAUX AB	(VIOLET 90)
▶▶ VIOLET ABL	(VIOLET 92)
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▶▶ BROWN 3GN	(BROWN 160.1)
▶▶ BROWN ABL	(BROWN 355)
▶▶ BROWN A2RL	(BROWN 365)
▶▶ BROWN AGRL	(BROWN 369)
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- GOL. YELLOW MHGR (MIX)
- TOLUDINE RED MB (RED 3)
- SIGNAL RED MRY (RED 4)
- FAST RED M4R (RED 8)
- RED M2KB (RED 48:2)
- LAKE RED MC (RED 53:1)
- BRONZE STARLET MT (RED 53:1)
- RUBINE TONERS (RED 57:1)
- MAROON TONER MAY (RED 63:1)
- BENZIDINE ORANGE MYG (ORANGE 13)
- RED VIOLET MRM (RED 31)

❖ **RANGE OF PIGMENT EMULSIONS :-**

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- GOL. YELLOW MRM
- LEMON YELLOW M7G
- RED MGR
- BLUE MFG
- BLUE MFR
- NAVY BLUE MB
- BORDEAUX MRN
- BROWN MGR
- TURQUOISE BLUE MBN
- VIOLET MFR
- ORNAGE M5G
- GREEN MB
- GREEN M2G
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- VAT GOL. YELLOW MGOK
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- VAT BLUE M4G
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- VAT ORANGE MRF
- VAT VIOLET M2R
- VAT GREEN MFFB
- VAT RED VIOLET MRRN
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- MAHA FINE RED 751
- MAHA FINE BLUE 711
- MAHA FINE BLUE 712
- MAHA FINE YELLOW 747
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- MAHA FINE ORANGE 735
- MAHA FINE BLACK 783
- MAHA FINE YELLOW 611
- MAHA FINE YELLOW 717
- MAHA FINE VIOLET 791



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Tel :- +91-79-29700531 to 32 Extension No. 252

Off. Add. :- 2nd Floor, YSL Avenue, Opp. Ketav Petrol Pump, Polytechnic Road,
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Tel :- +91-79-4000 8000 Fax : +91 - 79 - 4000 8020 Email :- mcc@mahalaxmigroup.net

Contact Person :- Mr. Sreekumar P. Kunji (G.M.) (M) 09879774677



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| → Dis. Pink RBSF | → Dis. Black RLS 200% |
| → Dis. Red FB | → Dis. Black FCO Conc (Black SFGL) |
| → Dis. Red X3B 200% | → Dis. Black EXSF 300% |
| → Dis. Red 11 | → Dis. Black EMRD |
| → Dis. Red 13 | → Dis. Black EBT |
| → Dis. Red R 150% | → Dis. Black BTN |
| → Dis. Red F3BSS | → Dis. Black RPL |
| → Dis. Red F3BS 800% | → Product SNF-A |
| → Dis. Red BS Conc | → Mix DA Purple 6R |
| → Dis. Dark Red 2B 200% | → Dis. Yellow LT |
| → Dis. Rubine GF 200% | → Dis. Scarlet LT |
| → Dis. Violet 3R 200% | → Dis. Orange LT |
| → Dis. Blue IFBL | → Dis. Red LT |
| → Dis. Blue ER | → Dis. Tomato Red LT |
| → Dis. Blue 2RX | → Dis. Red X3B LT |
| → Dis. Blue SE2RI | → Dis. Violet RLT |
| → Dis. Blue 2RC | → Dis. Blue BN |
| → Dis. Blue 2RL 200% | → Acetate Yellow G 300% |
| → Dis. Navy Blue BT | → Acetate Orange GR |
| → Dis. Blue GRXF | → Acetate Pink GF |
| → Dis. Blue BRSL 400% | → Acetate Magenta MGF |
| → Dis. Brill Blue HBG 200% | → Acetate Red GG Crude |
| → Dis. Blue LBG 200% | → Acetate Red X3B |
| → Dis. Blue 4GB 400% | → Acetate Blue FFR 300% |
| → Dis. Blue 73 200% | → Acetate Dark Brown 3-B5 |

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- | | |
|------------------------|----------------------------|
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| → A. Orange SRL | → A. Green 5GLN |
| → A. Scarlet MBL Crude | → A. Green 25 Crude |
| → A. Bordeaux MB Crude | → A. Green V 333% |
| → A. Red RSNI | → A. Blue R (225) |
| → A. Red Brown SR | → A. Blue 9 Crude |
| → A. Red 3BN Crude | → A. Blue 7 Crude |
| → A. Red 357 Crude | → A. Blue 193 Crude |
| → A. Red 315 Crude | → A. Blue 185 Crude |
| → A. Red 27 Crude | → A. Blue 1 Crude |
| → A. Red 141 Crude | → A. Patent Blue AS D/Conc |
| → A. Red 131 Crude | → A. Violet 90 Crude |
| → A. Fast Red A | → A. Violet 4BS |
| → A. Green 104 Crude | → A. Black 194 Crude |

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- | | |
|--------------------------------|-----------------------|
| → Re. Yellow F3R | → Re. Red W3R (Crude) |
| → Re. Orange W3R - 131 (Crude) | → Re. Black GDRE |
| → Re. Red F3B | → Re. Black B 150% |

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- Basic Yellow 28 Crude (Go.Yellow)
- Basic Red 18 Crude (Red GTL)
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- Basic Red 46 Crude (Red F3BS)
- Basic Violet 16 Crude (Red 2B)
- Basic Blue 11 Crude (Blue LX)
- Basic Blue 3 Crude (Blue 5G)
- Basic Blue 159 Crude (Blue GNX)
- Basic Blue 7 Crude (Blue BR)
- Basic Malachite Green Crude
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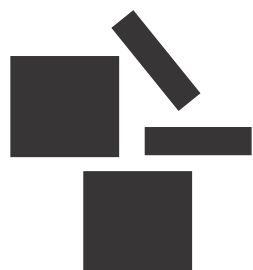
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| ★ YELLOW 18 | ★ RED 4 | ★ LEAF GREEN |
| ★ YELLOW 56 | ★ RED 23 | ★ PEACOCK GREEN |
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| ■ RED 48:2 | |

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|-----------------------|------------------------|----------------------|
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| ● BLUE B | ● ORANGE 5G | ● VIOLET R |
| ● MEH. GREEN B | ● BROWN R | ● PINK B |
| ● YELLOW 2G | ● NAVY BLUE B | ● BLACK R |
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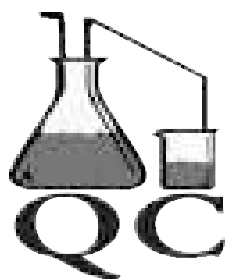
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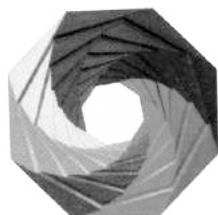
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Plot No. : 1101/2, Near Little Hut Chokdi, G.I.D.C. Estate, ANKLESHWAR - 393 002. (Gujarat-India)
E-mail : galaxydyes@rocketmail.com

Contact Person : Mr. Ashwin Hirpara (M) 098253 60667



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• PIGMENT GREEN 7

• PIGMENT VIOLET FB (23)

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• PIGMENT RED VIOLET

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E-mail : info@krishnakantdyestuff.com / anil_krishnakant@hotmail.com

Factory :

Shed No. 4800/9, J.K Estate, B/h. Gita Process, Opp. Rani Sati Process, Isanpur Narol Road,

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- Acid Red 18 (Scarlet 3R)
- Acid Red 73 (Scarlet MOO)
- Acid Red 88 (Fast Red A)

FOOD COLOUR

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- Indigo Carmine
- Chocolate Brown H/T
- Sunset Yellow FCF
- Ponceau 4R
- Carmosine
- Tartrazine Yellow

LAKE COLOURS

- Lake Indigo Carmine
- Lake Brilliant Blue FCF
- Lake Patent Blue V
- Lake Erythrosine
- Lake Allura Red
- Lake Carmoisine
- Lake Tartrazine
- Lake Sunset Yellow
- Lake Ponceau 4R
- Lake Amaranth
- Lake Quinoline Yellow

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E-mail : ultra_industries@yahoo.co.in

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• Re. Navy Blue HE2R	(Blue 172)
• Re. Navy Blue RGB	(Blue 250)
• Re. Green HE4BD	(Green 19A)
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• Re. Blue MR	(Blue 4)
• Re. Navy ME2RL	(Blue 248)



330/1, G.I.D.C. Estate, Phase-I, II, B/h. Lions School,
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Phone : (O) +91-79-22818326 Fax : (O) +91-79-22831561
E-mail : rishiinds@gmail.com

Contact Person :-

Mr. Bharat B. Mandanaka (M) 098251 81108
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- | | |
|-------------------|-----------|
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| ◆ BROWN NR | BROWN 75 |
| ◆ BLACK 10 BX | BLACK 1 |
| ◆ FAST RED A | RED 88 |
| ◆ SCARLET 3R | RED 18 |
| ◆ METANIL YELLOW | YELLOW 36 |
| ◆ ORANGE II | ORANGE 7 |

SOLVENT DYES (Oil Soluble Dyes)

- | | |
|------------|-------------|
| ◆ BROWN 41 | ◆ RED 24 |
| ◆ BLACK 5 | ◆ YELLOW 14 |
| ◆ BLACK 7 | ◆ YELLOW 2 |
| ◆ ORANGE 3 | |

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- | | |
|------------------|------------|
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| ◆ VISCOSE ORANGE | ORANGE 108 |
| ◆ COPPER BLUE 2R | BLUE 151 |
| ◆ ORANGE SE | ORANGE 26 |
| ◆ ORANGE TGLL | ORANGE 34 |
| ◆ RED12B | RED 31 |
| ◆ SCARLET 4BS | RED 23 |
| ◆ SKY BLUE FF | BLUE 15 |
| ◆ SUN YELLOW RCH | YELLOW 99 |
| ◆ VIOLET MB | VIOLET 9 |
| ◆ YELLOW 5GLL | YELLOW 44 |
| ◆ HELIO B | VIOLET 9 |

BASIC DYES

- | | |
|---------------------|----------|
| ◆ BISMARK BROWN (Y) | BROWN 1 |
| ◆ BISMARK BROWN (R) | BROWN 4 |
| ◆ MALACHITE GREEN | GREEN 4 |
| ◆ METHYL VIOLET | VIOLET 1 |
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| ◆ AUROMINE O | YELLOW 2 |



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Website : www.jcdyechemindustries.com

Mobile : 094276 14511 / 094092 52414



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- ◆ NEEL
- ◆ SLN BINDER
- ◆ GOLD BINDER

◆ KHADI

- ◆ TITANIUM
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- ◆ CHUNA
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- Navy Blue HER (Blue 171)
- Navy Blue HE2R (Blue 172)
- Blue HEGN (Blue 198)
- Blue BB (Blue 220)

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- ★ **BLUE GLL** (Blue 71)
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- Red 5BL (Red 81)
- Orange TGLL (Orange 34)

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- Orange II (Orange 7)

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Phone : (F) +91 - 079 - 2280 1034 E-mail : shreeji320@gmail.com

Contact Person : MR. DIPAK PATEL (M) 098250 30234

MR. RAJENDRA PATEL (M) 098983 86929



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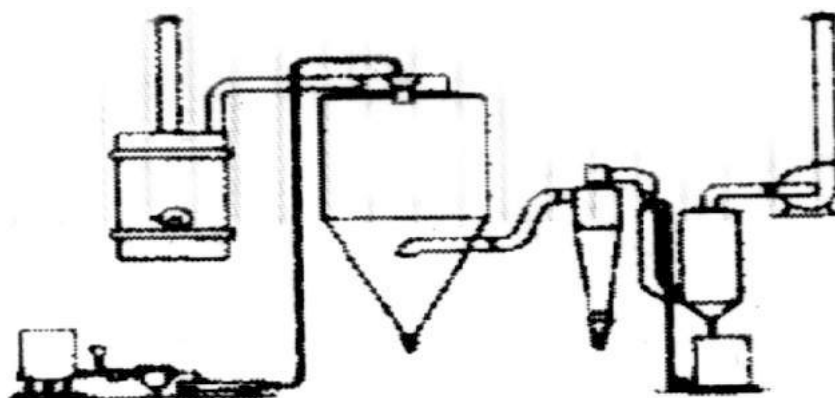
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Contact Person : MR. JITENDRA D. NAIK	(M) : +91 - 98252 73388
MR. DIPESH CHEVLI	(M) : +91 - 98254 49585
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2. ANTI PHOTO-BLG, ABP**

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OIL TECHNOLOGY :- Antistatic Oil, LV-40/52, WBO, Weight Increasing Spray-Oil for Grey Cloth, Warping Oils, Machine Oil, Loom Oil, Cutting Oil, Purification of JBO / LDO, Anti Dusting Oil, CSO, SPRAY DRIER OIL SD-1000 [ECO-FRIENDLY & LOW-COST]

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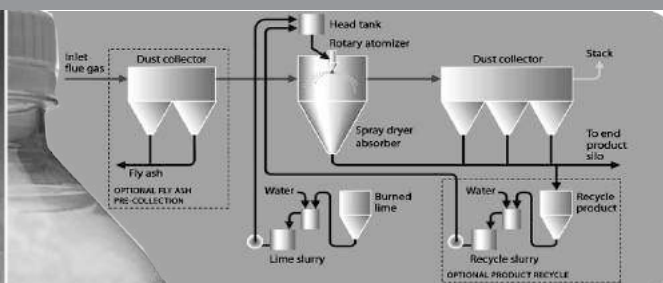
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Parth Industries



Plot No. 544, Phase-II, Opp. Vatva Railway Station, G.I.D.C., Vatva, Ahmedabad-382 445.
(M) +91-9426170142

E-mail : parth.ind@yahoo.com , kush24698@yahoo.com

Website : www.parthdyesindustries.com

OUR PRODUCTS RANGE AS SPECIFIC

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- Calcium Propionate
- Ferrous Ascorbate

ACETATES

- Sodium Acetate Crystal Anhydrous (As per IP/BP/USP/LR/AR)
- Potassium Acetate (Anhydrous/IP/LR/AR)
- Zinc Acetate
- Calcium Acetate
- Ammonium Acetate
- Magnesium Acetate
- Benzyl Acetate (As Per IP/Commercial/FFC)
- Benzoic Acid
- Aluminium Acetate
- Aluminium Di Acetate
- Aluminium Acetate Basic
- Aluminium Acetate Di Basic

CITRATES

- Potassium Citrate
- Ammonium Citrate
- Calcium Citrate
- Sodium Citrate
- Zinc Citrate

AROMATIC CHEMICALS

- Benzyl Benzoate (As Per IP/Commercial/FFC)
- Sodium Benzoate (As Per IP/Commercial/FFC)
- Benzyl Alcohol (As Per IP/Commercial/FFC)
- Methyl Salicylate (As Per IP/Commercial)

PHOSPHATES

- Mono Sodium Phosphate
- Di Sodium Phosphate
- Tri Sodium Phosphate

FORMATES

- Sodium Formate
- Calcium Formate
- Potassium Formate
- Ammonium Formate

PACKING SIZE

20/25 Kg Bags
20/25 Kg Bags
20/25 Kg Bags

PACKING SIZE

20/25 Kg Bags / 250 Kg Plastic Drums
20/25 Kg Bags
20/25 Kg Bags
20/25 Kg Bags
20/25 Kg Bags
25/35/50/250 Plastic Drums

25/35/50/250 Plastic Drums
20/25 Kg Bags

PACKING SIZE

20/25 Kg Bags
20/25 Kg Bags
20/25 Kg Bags
20/25 Kg Bags
20/25 Kg Bags

PACKING SIZE

25/35/50/250 Kgs Plastic Drum
25 Kg
25/35/50/250 Kgs Plastic Drum
25/35/50/250 Kgs Plastic Drum

PACKING SIZE

5/50 Kg Bags
25/50 Kg Bags
25/50 Kg Bags

PACKING SIZE

25 Kg Bags

APPLICATION

Food / Industrial Grade
Food & Pharmaceuticals
Energy Drink, Soda Food Additive

APPLICATION

Textiles / Dyestuff / Pharmaceuticals

Drilling / Dyestuffs / Pharmaceuticals

Pharmaceuticals / Preservation / Dyestuffs
Dyeing / Lubricants / Textiles / Corrosive
Inhibitors
Meat Preservation / Dyeing / Pharmaceuticals
Pharmaceuticals / Industrial Propose
Perfumes

Plastics / Preservative/Dyestuff
Textile / Industrial

APPLICATION

Pharmaceuticals / Preservation / Dyestuffs
Pharmaceuticals / Preservation / Dyestuffs
Pharmaceuticals / Preservation / Dyestuffs

APPLICATION

Perfumes

Preservation / Pharmaceuticals

Perfumes

Pharma

APPLICATION

Dyeing / Textiles / Pharmaceuticals
Dyeing / Textiles / Pharmaceuticals
Dyeing / Textiles / Pharmaceuticals

APPLICATION

Leather / Food Industries

Buffer



Krishna Chemicals

Plot No. 279/1/C, G.I.D.C. Phase-II,
Opp. Vatva Railway Station, Vatva,
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Marketing : Mobile : +91-70690 90937 , +91-84900 13131 ,
+91-98795 75653

Fax : +91 -79 - 40085654

E-mail : sales@krishnachemicals.net ,
krishna.chemicals279@gmail.com ,
info@krishnachemicalsindia.com

Website : www.krishnachemicalsindia.com ,
www.krishnachemicals.in

Contact Person : MR. MEHUL SHAH

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- Sodium Bi Sulphite
- Sodium Meta Bi Sulphite
- Sodium Sulphide
- Sodium Sulphate

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- Calcium Chloride
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- Sodium Chloride (TECH / IP)

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E-mail : rjtradingco@gmail.com

Contact Person : MR. JAYESH DAVE
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E-mail : advancedyechemindustries@yahoo.com
info.adci@yahoo.com

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- ☛ RE. YELLOW HE4G (YELLOW - 81)
- ☛ RE. ORANGE HE2R (ORANGE - 94)
- ☛ RE. G.Y. MERL (YELLOW - 145)
- ☛ RE. RED ME4BL (RED - 195)
- ☛ RE. RED ME6BL (RED - 250)
- ☛ RE. ORANGE ME2RL (ORANGE - 122)
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- ☛ RE. RED RB (RED - 198)



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Contact Person :

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Contact : Mr. Ketan Patel (M) 088664 88472 / Mr. Shailesh Patel (M) 095583 51028



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CONTACT DETAIL - Mr. KEVIN :- +91 - 9725202687



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E-mail : info@umiyaindustries.com

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Contact Person :

- MR. J.M. PATEL (M) +91 93773 09554
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Phone : +91 - 079 - 2546 3359

Contact Person : MR. ANKUR DESAI (M) 098254 46476

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> Red P8B (Red-31)
> Red ME6BL (Red- 196)
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> Magenta HB (Violet-26)
> Purple (Mix)
> Magenta MEBL (---)
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| > Re. Red ME6BL | > Re. G. Yellow MERL | > Re. Brown GR |
| > Re. Red ME3BL | > Re. Yellow ME4GL | > Re. Black WNN |
| > Re. Red HE7B | > Re. Yellow W3R | |
| > Re. Red HE3B | > Re. Orange ME2RL | |

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(N.B.)**



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- Acid Dyeing
- Direct Dyeing
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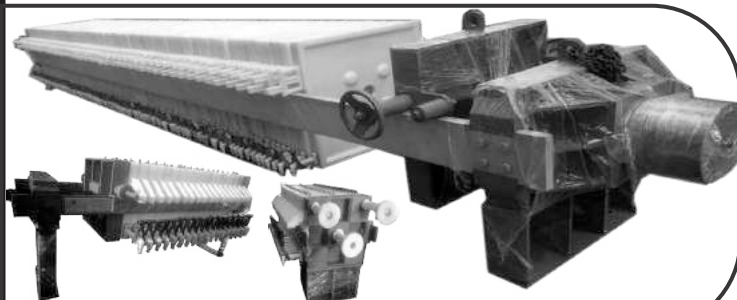
Plot No. I-149/A, Nr. Old AMCO Bank, Phase-II, G.I.D.C., Vatva, Ahmedabad-380 045.

E-mail : ghpatel071@gmail.com

Contact Person : MR. GIRISH PATEL (M) +91 - 93270 94416



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Contact : PRABHUBHAI (M) +91 - 90543 05098 , 79849 71834



Ashirvad
Colour Chem

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E-mail : accajitpatel2010@gmail.com ■ Contact Person : MR. AJIT PATEL : +91 - 93759 25936 , 98256 58704

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ACID DYES

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Contact :- MR. NARENDRA PATEL (M) :+91- 9909030511 / MR. PARTH PATEL (M) +91 - 8866266359

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DYES

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- MJ-F10 : Effluent treatment
- MJ-DS20 : Antiscalant for MEE

TEXTILE

- MJ-REGL50 : Wetting oil for Textile Processing
- MJ-Dpaste : Scouring Agent for Wool
Washing Agent for dyed & Printing textile
- MJ-Dyfix : Dye fixing Agent for Reactive & Direct Dyes
- MJ 66 : Levelling Agent and Brightening Agent for Pigment Printing
- MJ FC : Stain removing cum Scouring Agent
- MJ P10 : Effluent Treatment
- MJ 300 : Mercerising Agent

- FERTILIZER** : Defoamer for Fertilizer
Wetting Agent / Penetrating / sticker & Spreading Agent

- PESTICIDES** : Wetting agent / Emulsifier

- LEATHER** : Wetting agent for leather / Fat liquor

- PAINTS** : Wetting Agent - Wall Putty

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- : Water proofing chemical for Wall & Terrace
- : Plasticizer for R.C.C.



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- Direct Blue GL (Di. Blue 86) Liquid
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- Reactive Turq. Blue G 266 Salt Free (R/O)
- Reactive Turq. Blue G (Re. Blue 21) Liquid
- Reactive Turq. Blue H2GP
- Reactive Turq. Blue H5G (Re. Blue 25)
- Acid Blue 8G (A. Blue 185)
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(Additives in Phthalocyanine
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boroleprabhakar@gmail.com
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30KL Close Reactor Vessel (Bangkok)



15KL SS316 Close MS Jacketed Vessel



S.S.316 GMP Reactor



80KL M.S. Close Vessel



5KL SS316 with SS Limped Coil Vessel



10KL M.S. Sulphonator



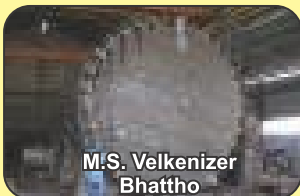
SS316 Reactor Vessel



S.S. Vessel with S.S. Limped Coil



12KL SS to MS Cladded Vessel



M.S. Velkenizer Bhattho



Heat Exchanger



Baby boiler



Chemical Agitator



Ice- Crusher



M.S. Storage tank

- Vessels:- Reaction Vessel, Pressure Vessel, Limped Vessel, Jacketed Vessel, Storage Tank (MOC :- S.S., M.S., S.S. to M.S. Cladding Plate)
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- Pig. Green 2G
- Pig. Olive Green
- Pig. Violet B
- Pig. Bordeaux BN
- Pig. Rubine
- Pig. Red Violet
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- Pig. Black G
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- Pig. Black GF (Gel Free)
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- Pig. Yellow-2174 (Yellow-74)
- Pig. Yellow-2103 (Yellow-3)
- Pig. Yellow-2183 (Yellow-83)
- Pig. Yellow-2100 (Yellow Oxide)
- Pig. Red-2112 (Red-112)
- Pig. Red-2170 (Red-170)
- Pig. Red-2122 (Red-122)
- Pig. Red-2108 (Red-8)
- Pig. Red-2119 (Red-19)
- Pig. Red-2103 (Red-3)
- Pig. Red-2105 (Red-5)
- Pig. Red-2110 (Red Oxide)
- Pig. Blue-2115 (Blue-15:00)
- Pig. Blue-2116 (Blue-15:03)
- Pig. Green-2107 (Green-7)
- Pig. Green-2108 (Green-8)
- Pig. Violet-2123 (Violet-23)
- Pig. Black-2130 (----)

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Mobile : +91- 099244 62121 / 094265 29728

E-mail : shraddha9484@gmail.com Website : www.shraddhaindustries.in

Contact Person : MR. BHAVESH PATEL (M) 099244 62121 , 094265 29728

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• DIRECT YELLOW CFG (YELLOW 8)	• DIRECT SKY BLUE FB (BLUE 1)
• DIRECT PAPER YELLOW T (YELLOW 11)	• DIRECT BLUE GLL (BLUE 71)
• DIRECT CRY SOPHINE G (YELLOW 12)	• DIRECT VIOLET MB (VIOLET 9)
• DIRECT YELLOW 5GLL (YELLOW 44)	• DIRECT HELIO B (VIOLET 51)
• DIRECT SUN YELLOW RCH (YELLOW 99)	• DIRECT BLACK E (NON BENZIDINE)
• DIRECT YELLOW 132 (YELLOW 132)	• DIRECT GREEN B (NON BENZIDINE)
• DIRECT YELLOW 142 (YELLOW 142)	• DIRECT GREEN PLS (NON BENZIDINE)
• DIRECT ORANGE SE (ORANGE 26)	• DIRECT BLACK BT (NON BENZIDINE)
• DIRECT ORANGE TGLL (ORANGE 39)	• DIRECT BORDEAUX BW (NON BENZIDINE)
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• Chocolate Brown	• Brown Brilliant	• Green HE4BD	• Navy Blue RX	• Crime
• Chicku Brown	• Pista Green	• Flourosent Green	• Cement	• Gray 2GL
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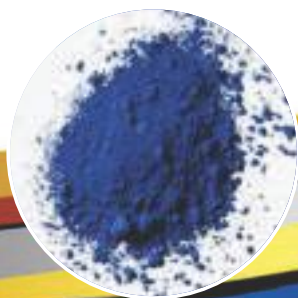
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BLUE HGR	(5)	BLUE HER	(171)	BLACK RL	(31)
SUPRA BLUE H3RP	(49)	BLUE ME 2GL	(194)	GREEN HE4BD	(19)
BLUE R	(90)	BLUE BB	(220)		

LEATHER DYES

YELLOW 59, 99, 194, 204
BROWN 14, 355, 365
RED 131



C-1, 91/1, GIDC, Phase-1, Behind Bank of India, Vatva, Ahmedabad - 382 445. Gujarat (India)

Ph : (O) +91 - 79 - 25890318 / 25831496 / 40085859 / 40085861

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FOR YOUR REQUIREMENT OF LOCAL & EXPORT

REACTIVE DYES

- | | |
|---------------------------|-------------------------|
| ▪ Yellow RR (---) | ▪ Red PB (R. 24) |
| ▪ Yellow ME4GL (Y. 160) | ▪ Red M5B (R. 5) |
| ▪ Yellow P6GN (Y. 95) | ▪ Magenta MB (Vi. 13) |
| ▪ Yellow FG (Y. 42) | ▪ Magenta HB (Vi. 14) |
| ▪ Yellow M8G (Y. 86) | ▪ Violet C4R (Vi. 12) |
| ▪ G. Yellow MERL (Y. 145) | ▪ Navy Blue RX (Bl. 59) |
| ▪ G. Yellow MR (Y. 44) | ▪ Blue ME2RL (Bl. 248) |

DIRECT DYES (N.B.)

- Bordeaux BW • Black E

TURQUOISE BLUE

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- Blue H2GP (Blue 77)
- Di. Blue G (Blue 86)
- Di. T. Blue PGR (Blue 72)
- Di. Blue 199



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Url : www.rgbcolourchem.com

Contact Manufacturer

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Chemicals & Dyes

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E-mail : rgbchemicals.dyes@gmail.com

Contact Person : MR. ANAND PATEL (M) +91 98985 73534

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- | | |
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| > Acid Scarlet 3R (Red 18) | > Acid Orange II (Orange 7) |
| > Acid Scarlet MOO | > Acid Metanil Yellow (Yellow 36) |
| > Acid Fast Red A (Red 88) | > Acid Red GR (Red 97) |
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Ph. : Rakeshbhai - (R) 02698 - 224521 / Dilipbhai (R) 02698 - 224530
(M) : Dilipbhai - 093771 93293, 09408667193
E-mail : smindustries98@yahoo.co.in



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**Non-Benzidine Dyes, Spray Dried & Salt Free Dyes
Acid Dyes & Direct Dyes for
LEATHER**

ACID DYES

- | | | |
|------------------|------------------|-------------------|
| • Acid Black 1 | • Acid Brown 98 | • Acid Brown 365 |
| • Acid Black 210 | • Acid Brown 106 | • Acid Brown 425 |
| • Acid Black 234 | • Acid Brown 147 | • Acid Brown 432 |
| • Acid Brown 14 | • Acid Brown 161 | • Acid Brown 434 |
| • Acid Brown 15 | • Acid Brown 165 | • Acid Brown 452 |
| • Acid Brown 58 | • Acid Brown 188 | • Acid Green 68:1 |
| • Acid Brown 75 | • Acid Brown 348 | • Acid Green 114 |
| • Acid Brown 83 | • Acid Brown 354 | |
| • Acid Brown 97 | • Acid Brown 355 | |

DIRECT DYES

- | | |
|-----------------|-----|
| ◆ Direct Black | 19 |
| ◆ Direct Black | 155 |
| ◆ Direct Black | 168 |
| ◆ Mordant Brown | 1 |
| ◆ Mordant Brown | 79 |

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Email : jackchem.ind@gmail.com

Website : www.jacksonchemicalindustries.com

Mobile No. +91 9824150066 , +91 9824153451

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ACID DYES, DIRECT DYES, REACTIVE DYES & INTERMEDIATES

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104-23-4

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E-mail : ohmdyechem@yahoo.com Mobile No. : 098244 76308

2-Amino Phenol-4-Sulphonamide (OAPSAMIDE)	98-32-8
2-Amino Phenol-N-Methyl Sulphonamide	80-23-9
Aniline Oapsamise	137-49-5
2 amino phenol 4 sulphonic acid (OAPSA)	98-37-3



SHIV CORPORATION

Plot No: 502/22, Near GIL, GIDC, Ankleshwar 393002.

E-mail : shivcorporation99@gmail.com Mobile No. : 09904850026

2:6 Di Chloro Para Nitro Aniline (2:6 DCPNA)	99-30-9	Sulpho methyl Pyridone	40306-70-5
2:6 Di Bromo Para Nitro Aniline (2:6 DBPNA)	827-94-1	Meta Amino Propionanilide	57528-64-0
N,N-Diethyl Meta Amino Acetanilide (S-12)	6375-46-8	N,N Diethyl Meta Amino Propionilide (M-9)	22185-75-7
1-Methyl-3-Cyano-4-Methyl-6-Hydroxy-2-Pyridone (M.P.)	27074-03-9	3-Amino 4-Methoxy Acetanilide (AMA)	6375-47-9
1.Ethyl-3-Cyano-4-Methyl-6-Hydroxy-2-Pyridone (E.P.)	28141-13-1	6 Bromo 2:4 Di Nitro Aniline (6 Bromo 2:4 DNA)	1817-73-8
1.Butyl-3-Cyano-4-Methyl-6-Hydroxy-2-Pyridone	39108-47-9	2-Chloro-4-Nitro-6-Bromoaniline (CIBrPNA)	(---)
2-Carbonyl Pyridone	29097-12-9		

DHARTI ENTERPRISE

Plot No: D-2/CH-326, Near ONGC Line Corridor, Pavit Ceramic, Jolwa, Dahej - 2.

E-mail : dhartidahej@gmail.com , dahej Mobile No. : 098241 53451

Sulphanilic Acid (Technical Grade)	121-57-3	Lauryl Alcohol Ethoxylate
Disperse Dyes Complex (M-1 to M-24)		Job Work of Ethoxylate
Nonylphenol Ethoxylates		Dispersing Agent NKS
Castor Oil Ethoxylate		Sulfamic acid

SHREE MAHAKALI DYES & CHEMICALS

Plot no C1/413 GIDC, Ankleshwar 393002.

E-mail : shreemahakalidyes@gmail.com Mobile No. : 097372 97393

2,4 Di-Nitro Aniline (2,4 DNA)	97-02-9	N-Ethyl N-cyano ethyl Aniline (M-8)	148-87-8
Leuco-1,4-Diaminoanthraquinone	476-60-8	Meta Uredo Aniline (MUA)	0103-03-07
1-Butyl-3-Cyano-4-Methyl-6-Hydroxy-2-Pyridone	39108-47-9		

// Jay Gurudev //



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& Prosperous New Year**

Manufacturer of :-

DIRECT DYES

- | | |
|-------------------------------|------------------------|
| ► Sun Yellow RCH (Y. 99) | ► Scarlet 4BS (R. 23) |
| ► Orange TGLL (Or. 39) | ► Violet MB (Vi. 9) |
| ► Orange SE (Or. 26) | ► Violet BL (Vi. 35) |
| ► Orange BRO (Viscose Orange) | ► Helio B (Vi. 51) |
| ► Red 12B (R. 31) | ► Sky Blue FF (Bl. 15) |
| ► Red 5BL (R. 81) | |

DIRECT DYES

(Non Benzidine)

- | | |
|---------------|------------------|
| ► Bordeaux BW | ► Black BT |
| ► Brown MR | ► Black EX / EG |
| ► Congo Red | ► Green Peerless |
| ► Blue 2B | ► Green B |

ACID DYES

- | | |
|----------------------|----------------------|
| ► Fast Red A (R. 88) | ► Black 10BX (Bl. 1) |
| ► Scarlet 3R (R.18) | |

REACTIVE DYES

- | | |
|----------------------|--------------------|
| ► Red ME4BL (R. 195) | ► G.Yellow RR (--) |
| ► Red BS (R. 111) | ► N.Blue RX (B.59) |

PIGMENT POWDER

- | | |
|-------------|--------------|
| ► Green 7 | ► Alpha Blue |
| ► Beta Blue | |

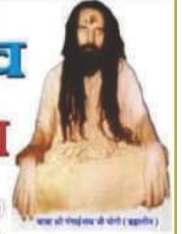
॥ ॐ श्री गंगाई नमः ॥

समर्थ सद्गुरुदेव

श्री रामलालजी सियाग का

निःशुल्क

सिद्धयोग



**इस फोटो के ध्यान व
संजीवनी मंत्र के जप द्वारा**

ध्यान लगता है एवं ऑटोमैटिक योग होता है।
शक्तिपात दीक्षा द्वारा कुण्डलिनी जागरण

“यह योग वेद रूपी कल्पतरू का अमर फल है”
-आदि गुरु श्री मच्छेन्द्रनाथ जी

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- * शराब, अफीम, भांग, तम्बाकू, सिगरेट, आदि नशों से छुटकारा
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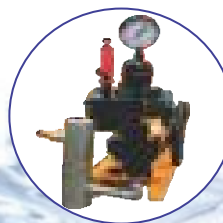
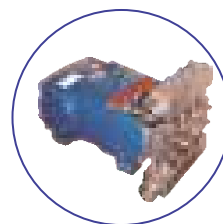
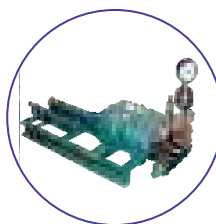
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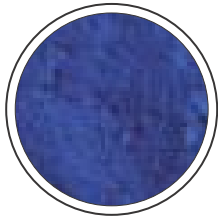
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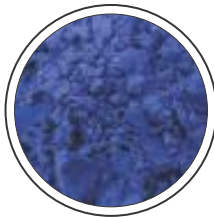


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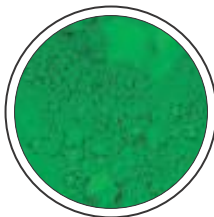
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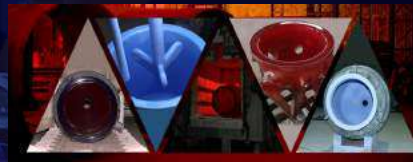
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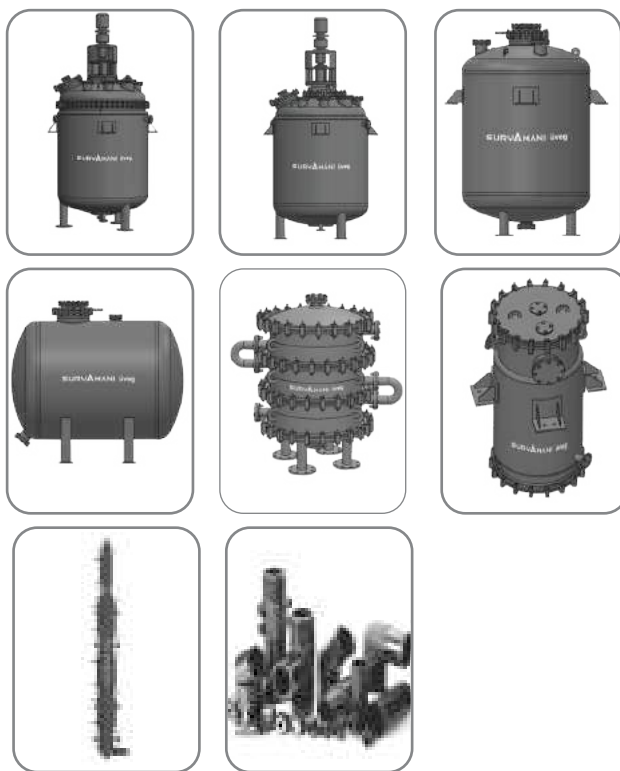


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- T.Blue H2GP
- Violet 5R
- Red C2G
- Red 5B
- Red H
- Red RB
- Red BSID
- Orange 2R
- Orange 3R
- Yellow FG
- Yellow RTN
- Yellow R
- G.Yellow RNL
- Yellow H7GL
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"H BRAND"

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| • BLACK WNN | (---) |
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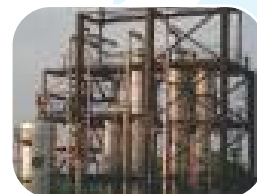
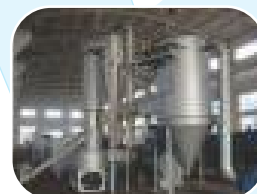
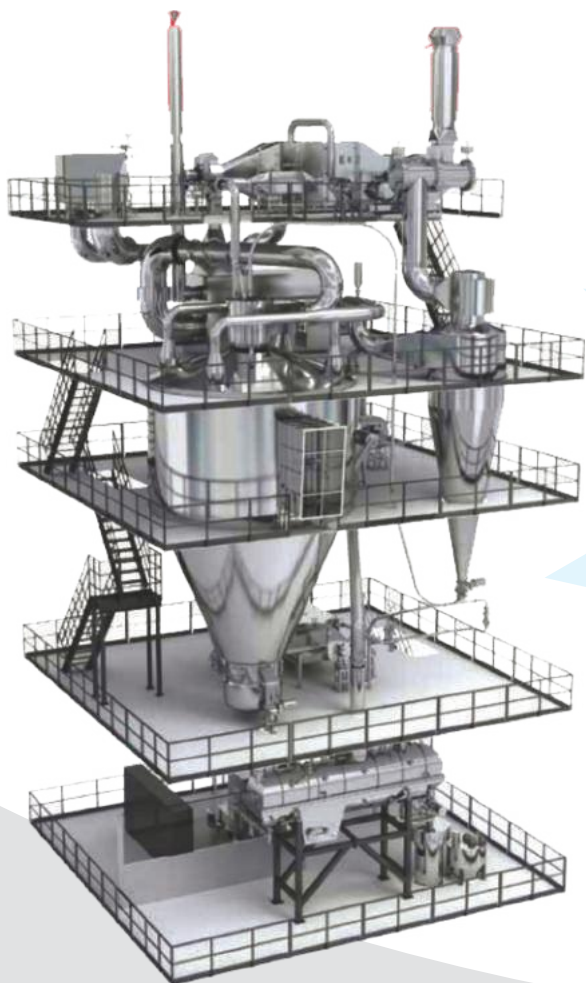
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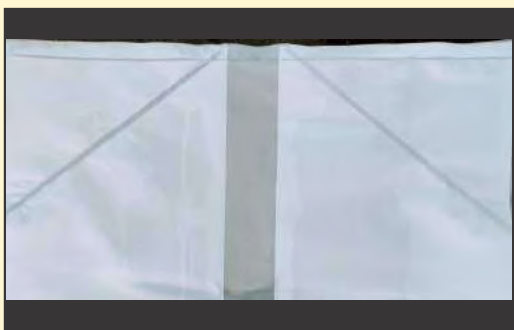
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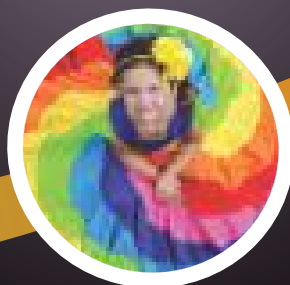
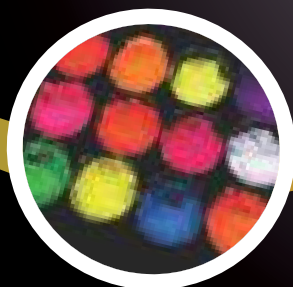
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- ✓ Re. RED HE7B (Red 141)
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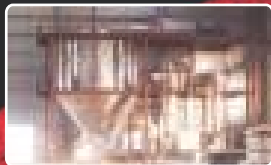
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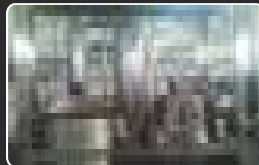
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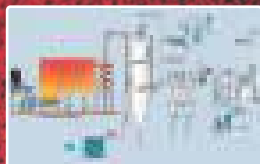
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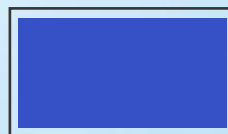
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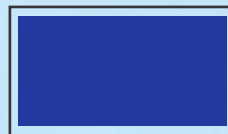
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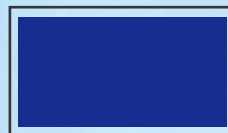
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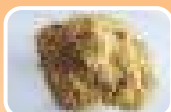
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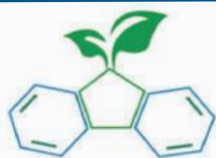
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Contact Person : MR. RAMESH PATEL (M) 097277 57909

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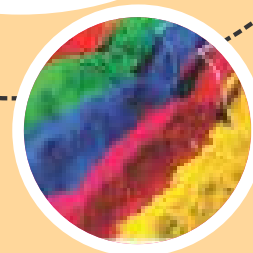
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> Epoxy Resin	Drum
> Ethyl Acetate	Bulk & Drum
> Ethyl Acrylate	Drum
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> Iso Propyl Alcohol	Bulk & Drum
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> Maleic Anhydride	Bags
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> Methyl Acrylate	Drum
> Mix Xylene	Bulk & Drum
> MMA-Methyl Methacrylate	Drum
> N-Butanol	Bulk & Drum
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meta phenylene diamine 4- sulphonic acid(free acid)
- ◆ **M.P.D.S.A (SODIUM SALT) (88-63-1)**
meta phenylene diamine 4- sulphonic acid(sodium salt)
- ◆ **SULPHO TOBIAS ACID (117-62-4)**
benzaldehyde(2-carboxy-5-sulphophenyl)hydrazone
- ◆ **D.N.S.D.A (81-11-8)**
4,4 dinitro slbene 2,2, disulphonic acid
- ◆ **BRONNER'S ACID (93-00-5)**
6-aminonaphthalene-2-sulfonic acid
- ◆ **K-ACID (118-03-6)**
2-naphthylamine-3,6,8-trisulfonic acid
- ◆ **D.A.S.D.A (81-11-8)**
4,4 diamino slbene 2,2, disulphonic acid
- ◆ **PARA CRESIDINE ORTHO SULPHONIC ACID (PCOSA) (6471-78-9)**
2-methoxy 5 methyl aniline sulphonic acid
- ◆ **SCHAEFFER'S ACID (SODIUM SALT) (135-76-2)**
2 naphthol 6 sulphonic acid (sodium salt)
- ◆ **SCHAEFFER'S ACID (POTASSIUM SALT) (833-66-9)**
2 naphthol 6 disulphonic acid (potassium salt)
- ◆ **SULPHO J ACID (6535-70-2)**
2-amino-5-naphthol-1,7-disulfonic acid
- ◆ **P.N.T.O.S.A. (121-03-9)**
2-methyl-5-nitrobenzenesulfonic acid
- ◆ **GAMMA ACID (90-51-7)**
6-amino-4-hydroxy-2naphthalene sulfonic acid
- ◆ **SULPHO GAMMA ACID (90-40-4)**
2-naphthylamine-8-hydroxy 3,6 disulphonic acid
- ◆ **G-SALT (118-32-1)**
2-naphthol-6, 8-disulphonic acid
- ◆ **VINYL SULPHONE ESTER (2494-89-5)**
4-amino phenyl 4-b hydroxy ethyl sulfone sulfate ester
- ◆ **H-ACID (90-20-0)**
1-amino-8-hydroxy naphthalene3-6 disulfonic acid
- ◆ **BRONNER'S ACID (93-00-5)**
2 naphthylamine 6 sulphonic acid
- ◆ **P.C.V.S. (21635-69-8)**
1-amino-2-methoxy-5- methyl beta hydroxy ethyl sulphone
- ◆ **O.A.V.S (10079-20-6)**
(4-amino 3-methoxy phenyl) b hydroxy ethyl sulphone sulphate ester
- ◆ **P.A.A.B.S.A. (104-23-4)**
para-aminoazobenzene-4-sulfonic acid
- ◆ **ANILINE-2,5 DISULFONIC ACID (98-44-2)**
2-amino 1,4-benzenedisulphonic acid
- ◆ **6-ACETYL OPSA (40306-75-0)**
6 acetyl 2 (ortho) amino phenol 4 sulfonic acid
- ◆ **M.U.A (59690-88-9)**
meta ureido aniline
- ◆ **METANILIC ACID (121-47-1)**
3-aminobenzene-1-sulfonic acid
- ◆ **4 SULPHO HYDRAZONE (77734-52-2)**
Benzaldehyde(2-carboxy-5-sulphophenyl)hydrazone
- ◆ **SULPHO O.A.V.S (26672-22-0)**
1-amino-2-methoxy-4-beta hydroxy ethyl sulphone sulphate ester
- ◆ **3,5 DABA (535-87-5)**
3,5-diaminobenzoic acid

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- Di. Brown MR
- Di. Black E
- Di Black BT

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- A. Black ATT



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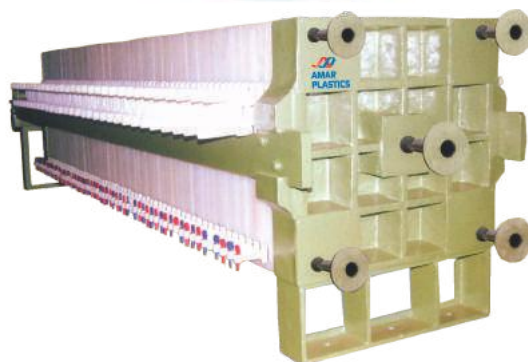
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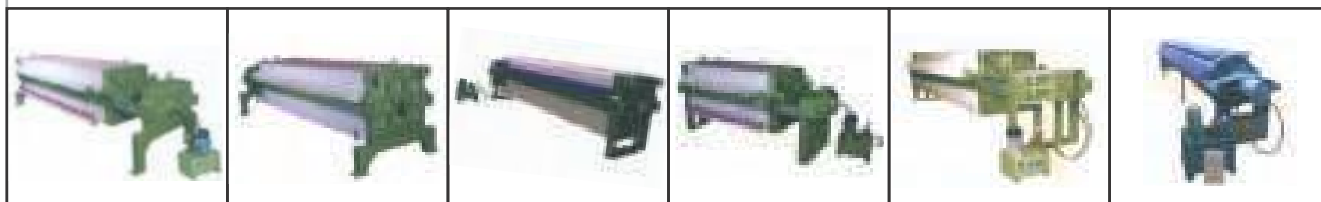
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- AS-PH, AS- LC,
- NAPHTHOL AS- IRG
- 2B ACID , 4B ACID
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- FAST RED KD BASE
- PABA
- BETA NAPHTHOL
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48:4, 53:1, 57:1, 170, 146, 210
- PIGMENT ORANGE 13, 34, 5
- PIGMENT VIOLET 23
- PIGMENT BLUE 15:0 , 15:1, 15:3 , 15:4
- PIGMENT GREEN 7
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